

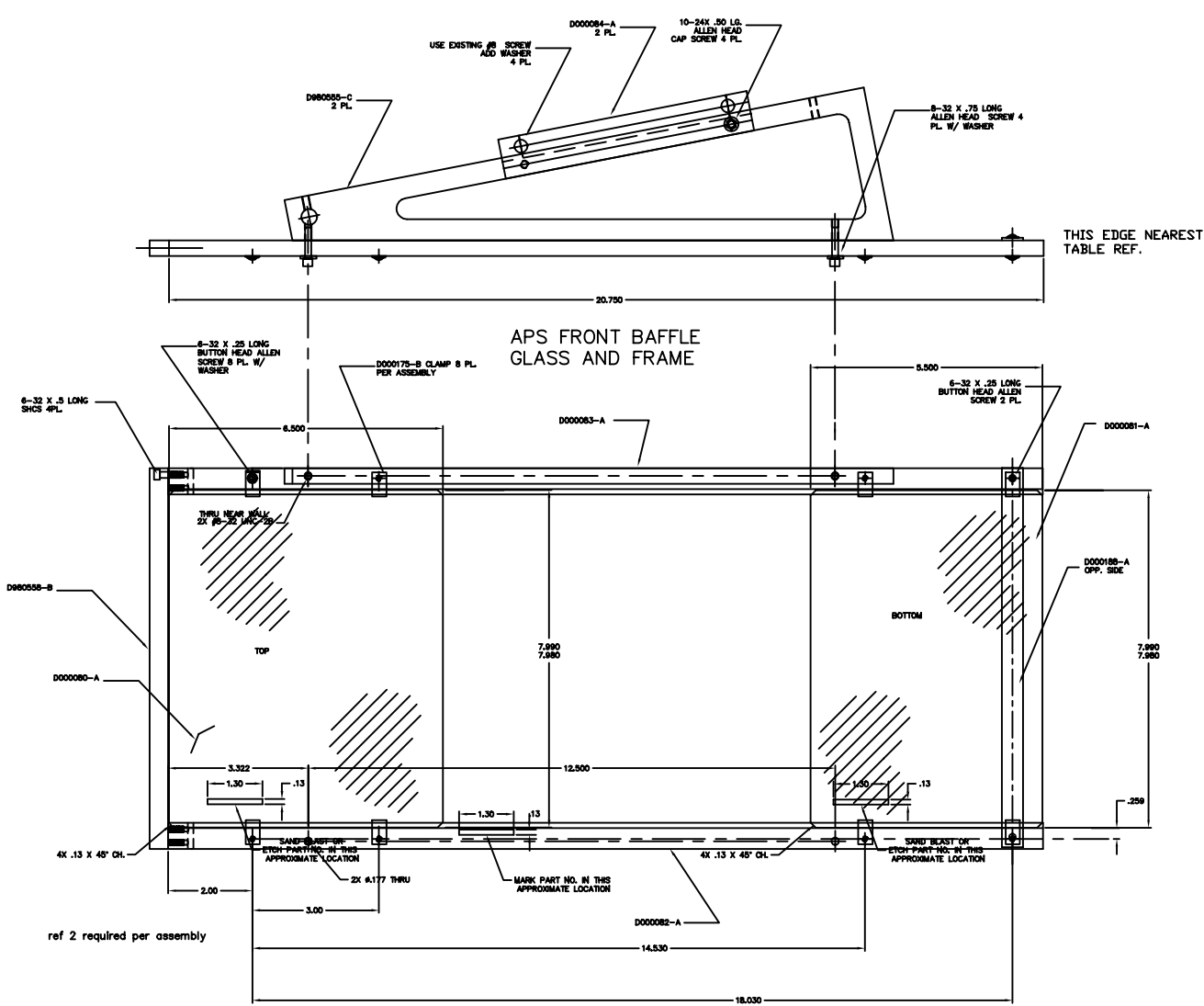
NOTES (UNLESS OTHERWISE SPECIFIED)

~~Liquid petroleum products, lubricants~~
 Fluids containing hydrocarbons or other contaminants, other than the working fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All working fluids shall be water soluble and free of sulfur, chlorine and silicon such as Chevron's Macron's Citracel 410 (waterless steel).

~~Identification: Part Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.

The Serial number shall be of the format: D990000-x-111

Example: D990002-A-001
 The drawing number, The revision number, The sequential part number.



APS 2K BAFFLE
 SEE D000246 FOR 4K BAFFLE

REF. MAKE 1 PER ASSEMBLY

REF. MAKE 1 PER ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		REF. QTY	PART or DRWG No.	DESCRIPTION	MATERIAL			
TOLERANCES:		THREE PLACE DECIMAL ±.005		PARTS and MATERIAL LIST						
FRACTIONAL ±1/16		FINISHED SURFACE RMS .03		LGD CALIFORNIA INSTITUTE OF TECHNOLOGY						
ANGULAR ±.25°		BREAK CORNERS TO .015 (DUT) .015		ASSEMBLY						
WELDING ±.010		REMOVE ALL BURRS		APS 2K FRONT BAFFLE						
TWO PLACE DECIMAL ±.01				D000085-A						
				REV E						
				D000189-A						
				SCALE 1:1						
				SHEET 1 OF 1						
DWG. NO.	DESCRIPTION	MATERIAL	HEAT TREAT	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
	REFERENCE DRAWINGS	ALUMINUM TOOLING PLATE	/	00	NEW RELEASE	LGD-E000256-00-D				5-23-99
		USED ON XXX		00	PRE-RELEASE					11-3-98
				REV	DESCRIPTION					
					ISSUE DESCRIPTION					