



#4-40 DRILL & TAP,
 0.140" C'BORE X 0.17"
 DEEP, 82 DEGREE C'SINK
 TO 0.290" DIA., 4 PL

NOTES:
 1. ALL DIMENSIONS ARE IN INCHES
 2. BREAK ALL SHARP CORNERS
 3. PACKAGE CAREFULLY TO PREVENT
 HANDLING DAMAGE (CARDBOARD OR
 WOOD SHIELD)

MATERIAL: ALUMINUM
 TOLERANCES: X.XX: +/- 0.03"
 X.X: +/- 0.1"

D010119-00-R
 O-RING FIXTURE FOR 29.5" PORT
 LIGO 40M LABORATORY
 L. JONES
 7/19/01