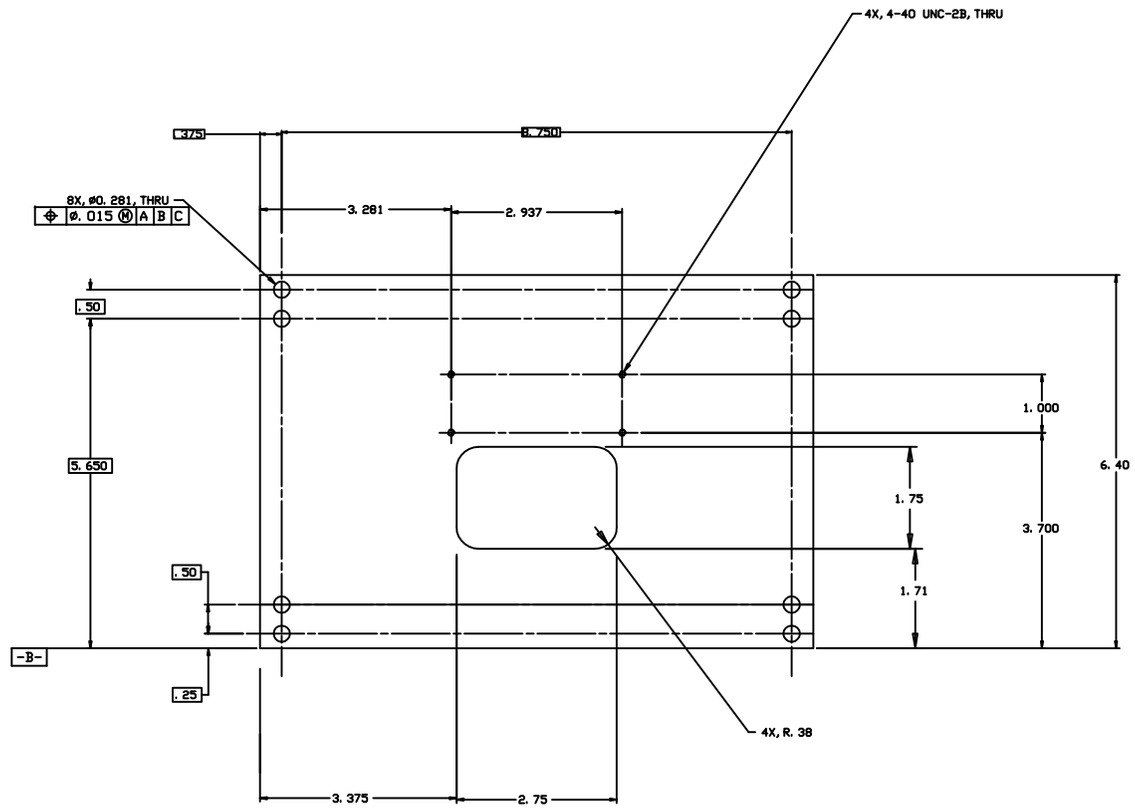
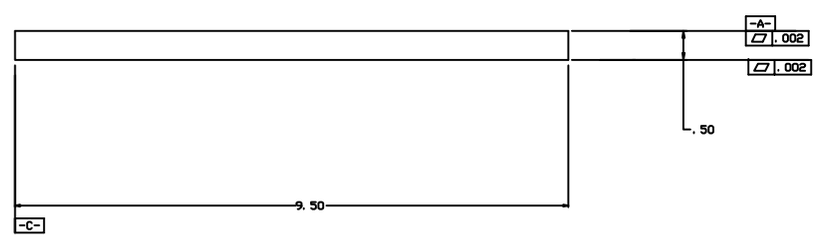
REV	DATE	DRAWN BY	CHECKED	ECO	REVISION/DESCRIPTION
INIT	09/01	J. Romie		DESCRIPTION	D010162/INITIAL RELEASE APPROVED
B	10/10/02	J. Romie			E020998/INCREASE SIZE OF CENTER HOLE

NOTES: (UNLESS OTHERWISE SPECIFIED)
1. DIMENSIONS IN INCHES.
2. BREAK ALL SHARP EDGES.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL.)
4 ETCH OR STAMP THE DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSEQUETIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D010176-A 001





QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO

PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES AND
FRACTIONS DECIMALS ANGLES
0.XX=±0.01
0.XXX=±0.005
ANGLES=±0.5°

DO NOT SCALE DRAWING

CONTRACT NO.
APPROVALS | DATE
DRAWN J. ROMIE | 9/01
CHECKED
ISSUED

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TITLE 40m TM TOP PLATE

NEXT ASSEMBLY D010163
MATERIAL ALUM 6061-T6
FINISH TO | ACT. WT | CALC WT
FILE LOCATION /home/dcc/docs/D010176.pdf

SIZE E | FSCM NO. | D010176 | REV B
SCALE 1/1 | SHEET 1 OF 1