

1

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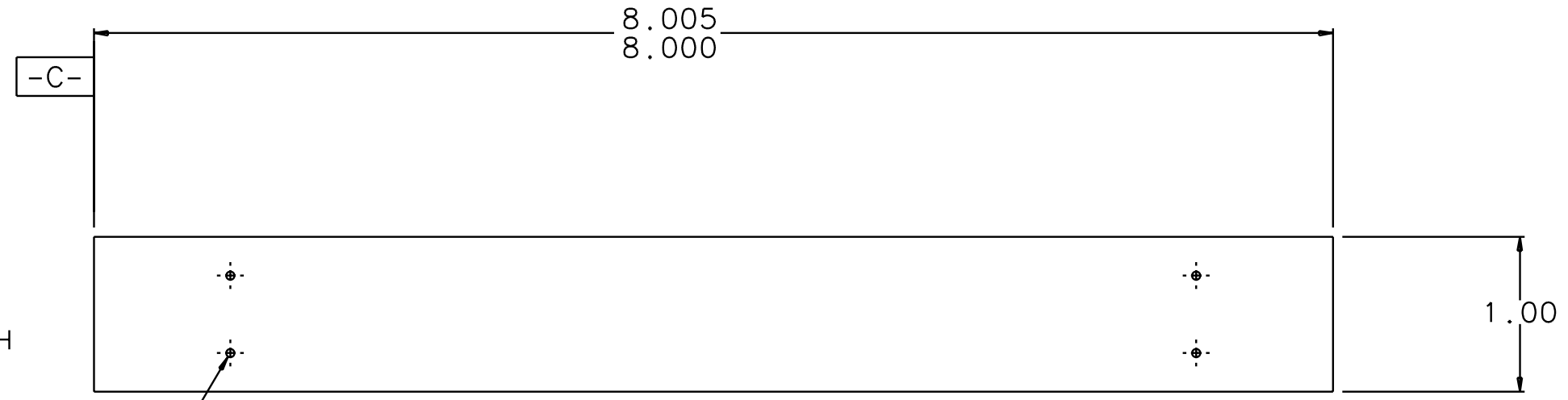
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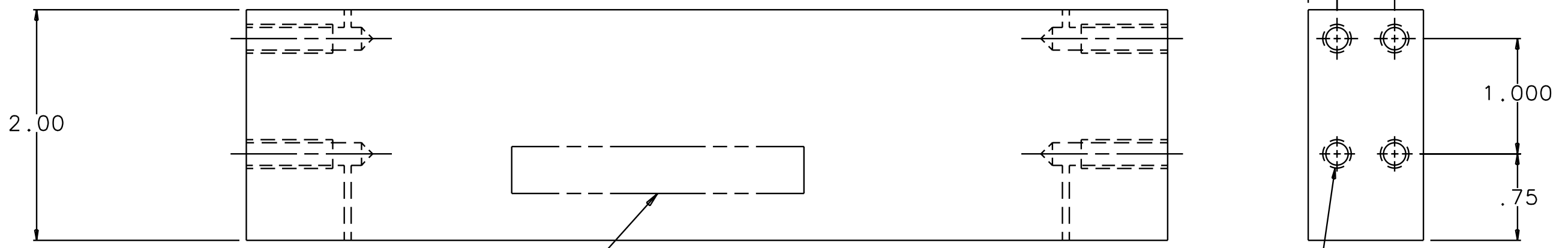
REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	9/5/01	J. Romie			E010162/INITIAL RELEASE

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. DIMENSIONS IN INCHES.
- 2. BREAK ALL SHARP EDGES.
- 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL.)
- ④ ETCH OR STAMP THE DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSEQUETIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D010179-A 001



8X, ϕ .06
 ϕ .03
 THRU TO BORE



8X, 1/4-20 UNC-2B,
 ∇ .75, DRILL BORE ∇ 1.00 MAX.

④

QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
FRACTIONS DECIMALS			DRAWN	9/01	
0.XX=±0.01			CHECKED		TITLE
0.XXX=±0.005					40m TM
ANGLES=±0.5°					FRONT STIFFENER PLATE
DO NOT SCALE DRAWING					DWG NO. D010179
NEXT ASSEMBLY D010163			MATERIAL ALUM 6061-T6		REV A
FILE LOCATION /home/dcc/docs/D010179.pdf					SCALE 1/1 SHEET 1 OF 1

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