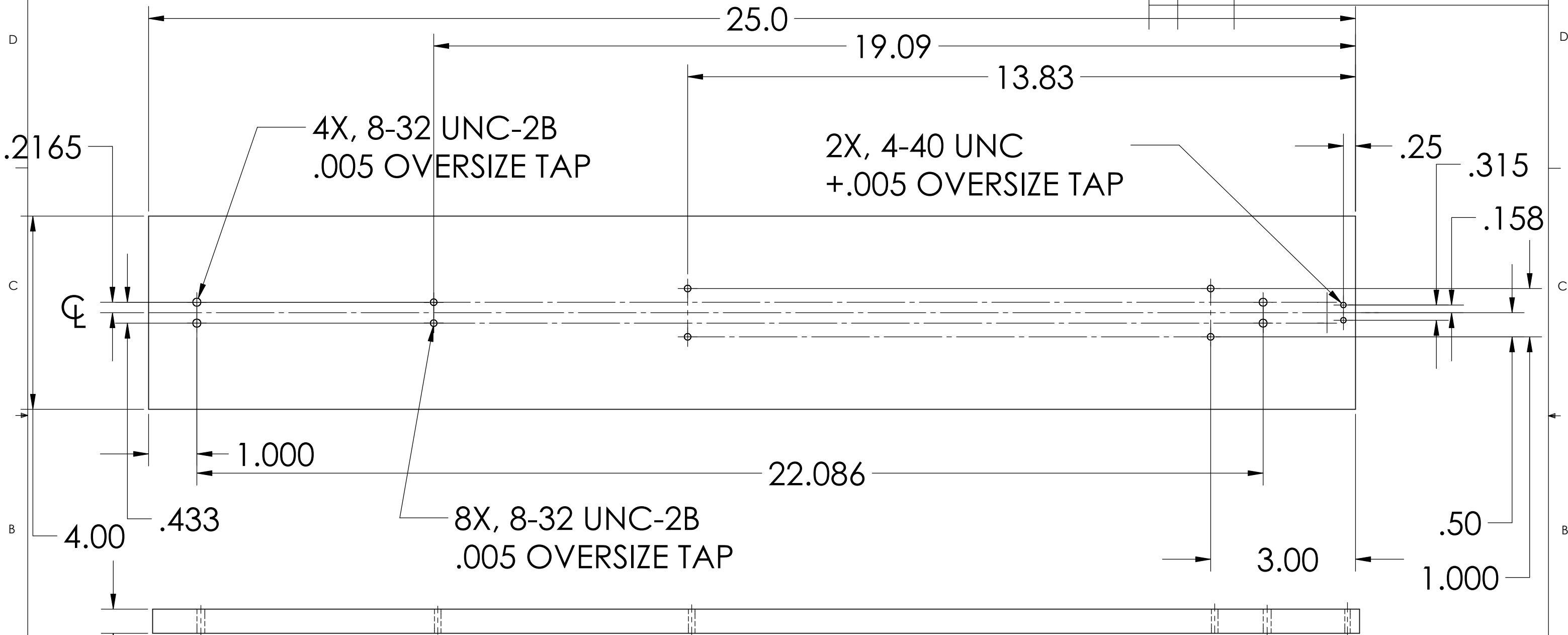


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES
 2. REMOVE ALL SHARP EDGES, R.02 MIN
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

REV.	DATE	DCN
A	24 JUNE 2004	E040303-00



D020153_bar_jig.step

ITEM NO.	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	SUPPLIER
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES						
TOLERANCES:				DATE	NAME	
.X ±:0.1				03/02	CIT	
.XX ±:0.01						
.XXX ±:0.005						
ANGULAR: ±1°						
MATERIAL				PARTS LIST		
6061-T6-AI				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
FINISH				SYSTEM ADVANCED LIGO		
				SUB-SYSTEM SUS		
				NEXT ASSY MC: WIRE JIG		
				PART NAME BAR JIG FOR INT. & UPPER WIRES		
				SIZE	DWG. NO.	REV
				B	D020153	A
				SCALE: NTS		SHEET 1 OF 1