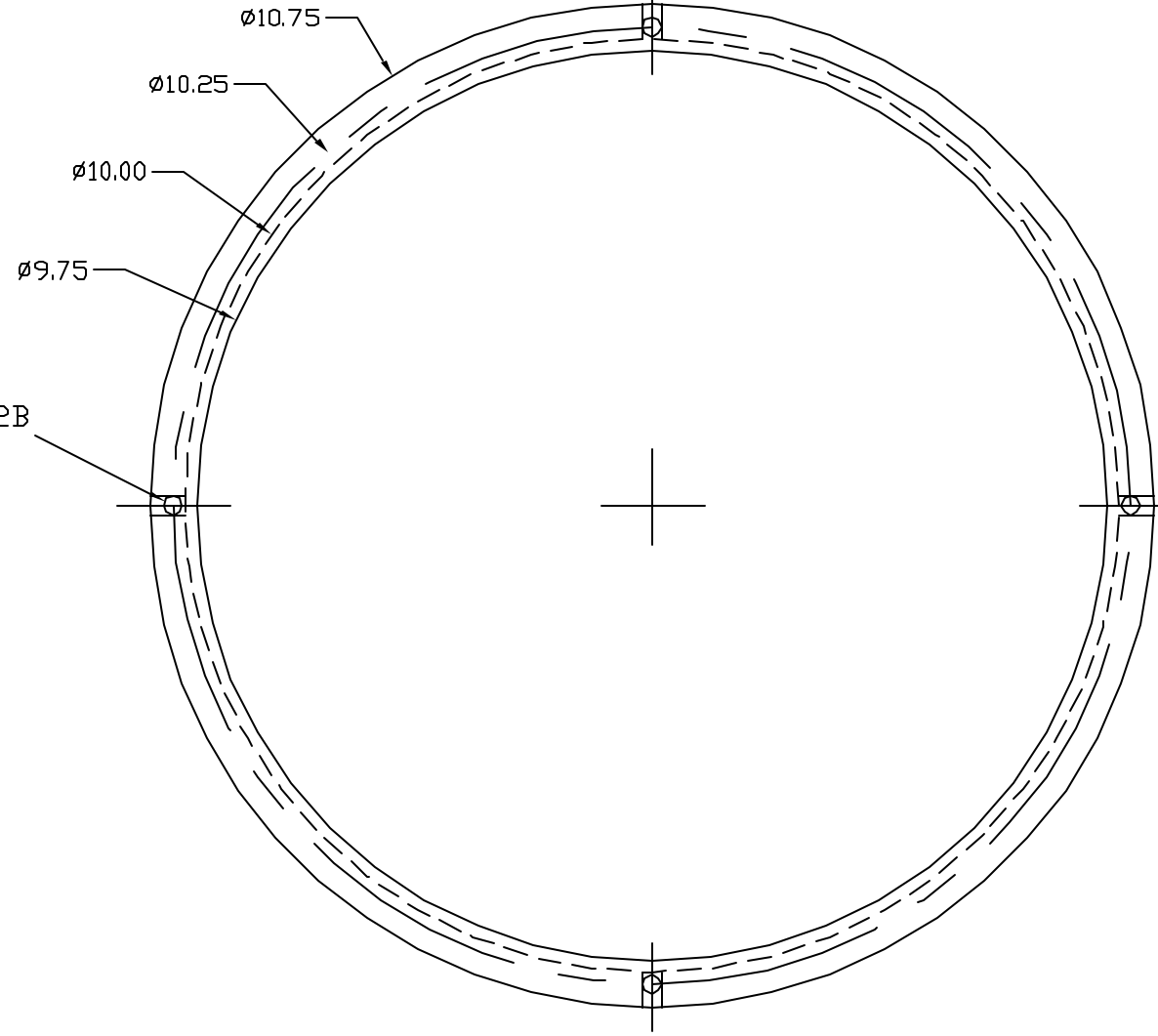


1/4-20 UNC-2B
THRU 4PLCS

1/4-20 UNC-2B
X 0.50 DP
4PLCS

0.50 →
→ 0.50
1.86
2.88



REF		QTY		PART or DRWG No.		DESCRIPTION				MATERIAL	
PARTS and MATERIAL LIST											
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± 1/32 ANGULAR ± 1 DEG ANGULAR/HATCH ± BEND ± TWO PLACE DECIMAL ± 0.01				THREE PLACE DECIMAL ± 0.005 FINISHED SURFACE RMS: 63 BREAK CORNERS AND EDGES REMOVE ALL BURRS				FLANGE RING BEAM TUBE A 40 M			
XXX	XXX	MATERIAL: ALUM 6061 T6	HEAT TREAT:	FINISH: BLACK ANODIZE	00	PRE-RELEASE	-	-	-	JONES	3/29/02
REV	DESCRIPTION	ICN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE	NTS	SHEET	1 OF 1	
REFERENCE DRAWINGS		USED ON: XXX	NEXT ASS'Y: XXX	[ISSUE DESCRIPTION]				SCALE: NTS		SHEET: 1 OF 1	