



REF		QTY	PART or DRWG No.		DESCRIPTION				MATERIAL	
PARTS and MATERIAL LIST										
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY										
FLANGE RING BEAM TUBE B 40 M										
XXX	XXX		MATERIAL: ALUM 6061 T6	HEAT TREAT:	FINISH: MATTE BLACK ANODIZE	00	PRE-RELEASE	-	-	JONES 4/17/02
REV	DESCRIPTION	ICN NUMBER	APP'D	CHECK	DRWN	DATE	SCALE	NTS	SHEET	1 OF 1
REFERENCE DRAWINGS		USED ON XXX	NEXT ASS'Y: XXX		[ISSUE DESCRIPTION]					

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ± 1/32
 ANGULAR ± 1 DEG
 ANGULAR/HATCH ± BEND ±
 TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005
 FINISHED SURFACE RMS: 63
 BREAK CORNERS AND EDGES
 REMOVE ALL BURRS