



REF		QTY		PART or DRWG No.		DESCRIPTION				MATERIAL			
PARTS and MATERIAL LIST													
										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
										TUBE BEAM TUBE B2 40 M			
XXX	XXX	MATERIAL: ALUM 6061 T6	HEAT TREAT:	FINISH: MATTE BLACK ANODIZE	00	PRE-RELEASE	-	-	JONES	4/18/02	SCALE	NTS	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SIZE	DWG. NO.	
REFERENCE DRAWINGS				ISSUE DESCRIPTION								SHEET	1 OF 1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1 DEG
ANGULAR MACH ± BEND ±
TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005
FINISHED SURFACE RMS: 63
BREAK CORNERS AND EDGES
REMOVE ALL BURRS