



REF		QTY		PART or DRWG No.		DESCRIPTION				MATERIAL	
PARTS and MATERIAL LIST											
										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
										HYDRAULIC MANIFOLD CHAMBER, SECONDARY	
XXX	XXX									KENM	7-12-02
DWG. NO.		DESCRIPTION								CAD FILE	D020386-A
		REFERENCE DRAWINGS								SIZE	D
										DATE	D020386-A
										SCALE	1 : 1
										SHEET	1 OF 1

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES:  
FRACTIONAL ± 1/16  
ANGULAR ± .25°  
ANGULAR MACH ± BEND ±  
TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005  
FINISHED SURFACE RMS 6.3  
BREAK CORNERS IN: .015 OUT: .015  
REMOVE ALL BURRS

MATERIAL: 303 Stainless Steel  
HEAT TREAT:  
FINISH:

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	NEW-RELEASE	LIGD-E020690-00-R				