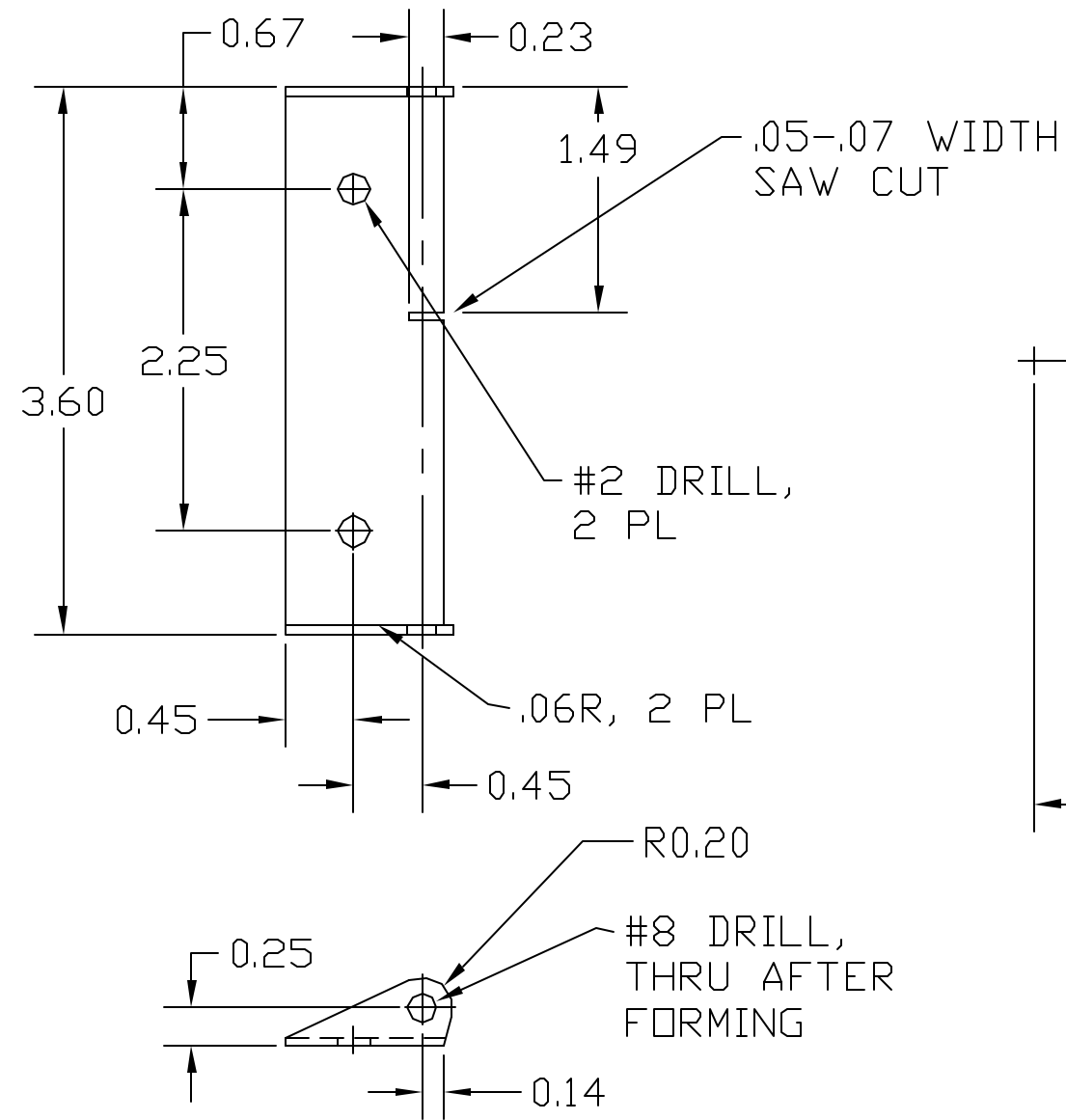
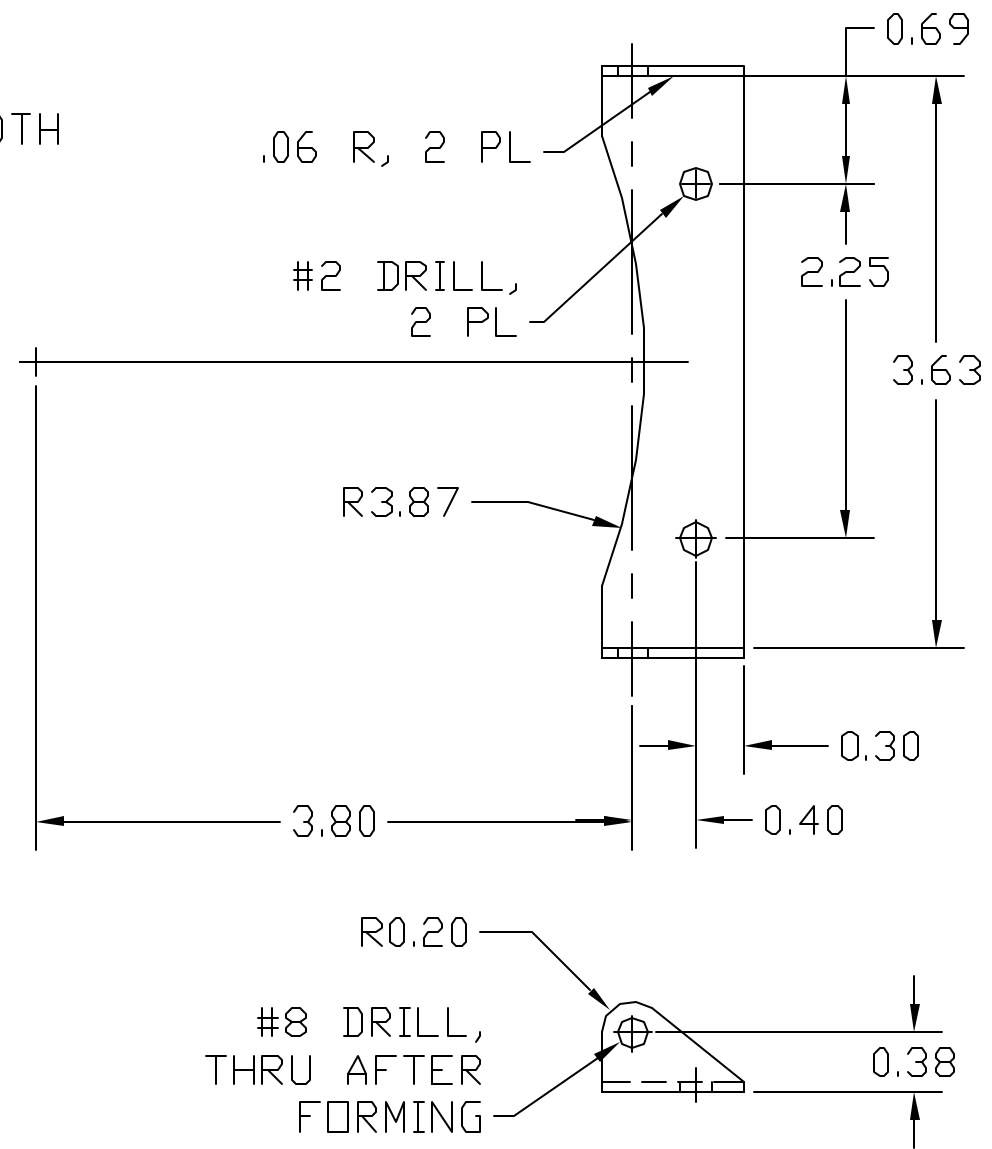


NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. X
- X
- 2. X
- X



-1 INNER HINGE  
16 GA SHEET



-2 OUTER HINGE  
16 GA SHEET

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	
<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
HINGES INLINE ILLUMINATOR 40 M				
XXX	XXX		JONES 12/12/02	
DRWG NO.	DESCRIPTION	DCN NUMBER	APPR'D	CHECK
REFERENCE DRAWINGS	USED ON: XXX	NEXT ASSY: XXX	DRWN	DATE
			SCALE	NTS
			ISSUE DESCRIPTION	SIZE/DRWG NO.
				B D020715-01
				SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES:  
 FRACTIONAL ± 1/32  
 ANGULAR ± 1 DEG  
 ANGULAR MACH ± BEND ±  
 TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005  
 FINISHED SURFACE RMS: 63  
 BREAK CORNERS AND EDGES  
 REMOVE ALL BURRS

MATERIAL: ALUMINUM  
 HEAT TREAT:  
 FINISH: BLACK ANODIZE