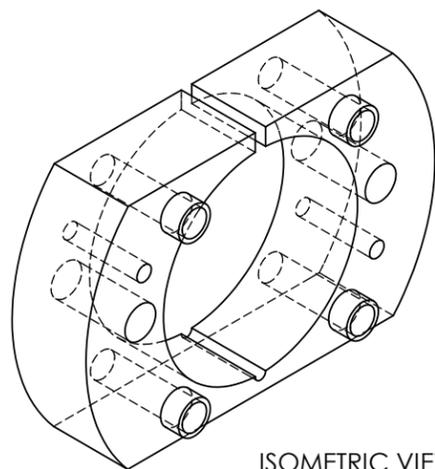
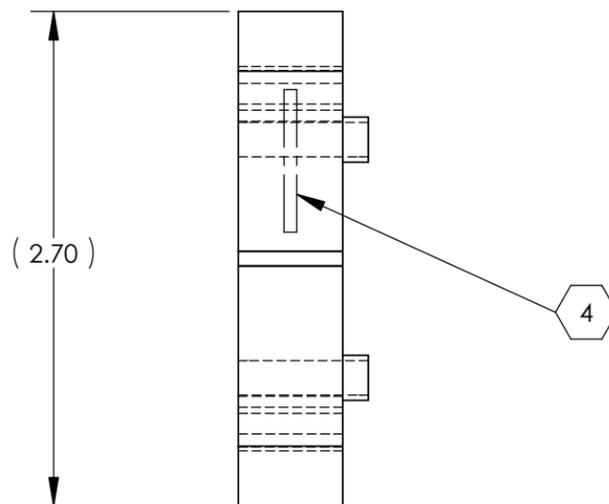


FILE NAME/LOCATION: ERROR!File name / Location

REV.	DATE	DCN #	DRAWING TREE #
A	24 JUNE 2004	E040303-00	

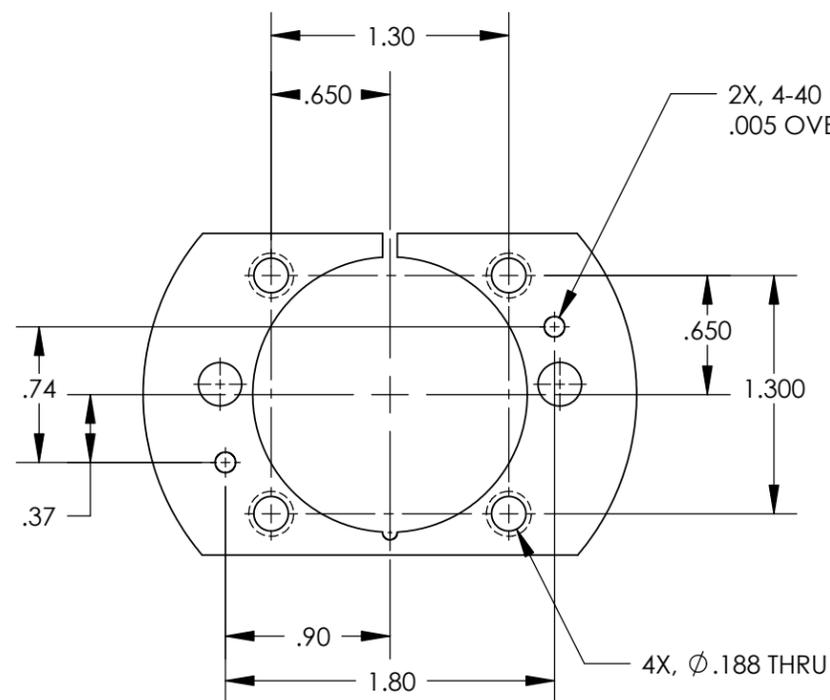


ISOMETRIC VIEW

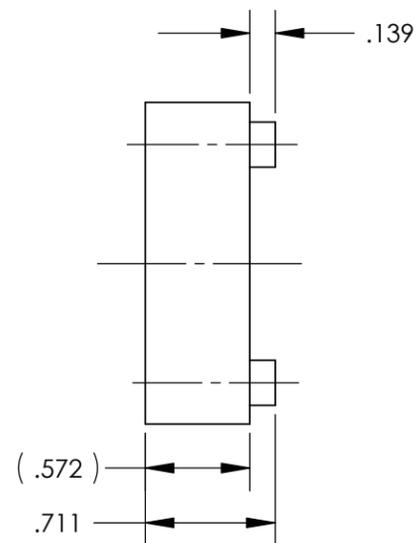


PLAN VIEW

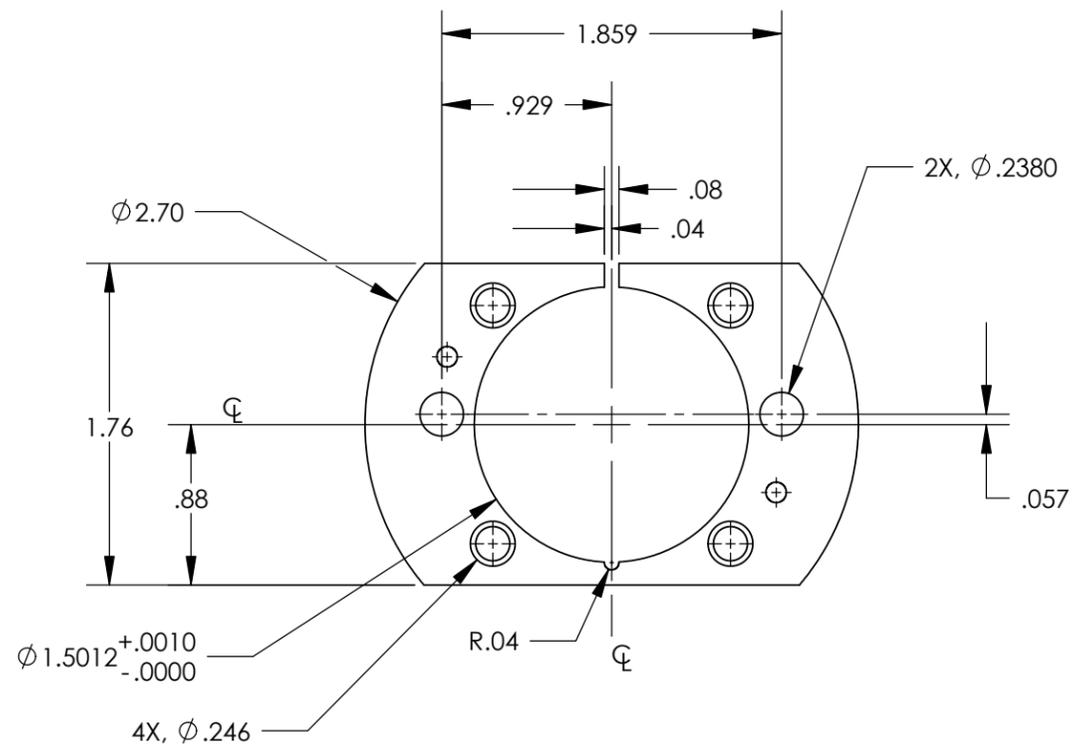
D030710\_Coilformer\_Clamp\_OnePiece\_MC\_ALT.step



FRONT VIEW



SIDE VIEW



REAR VIEW

PARTS LIST			
<b>NOTES: (UNLESS OTHERWISE SPECIFIED)</b>		DIMENSIONS ARE IN INCHES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) ④ ENGRAVE DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIALNUMBER. SERIAL NUMBERS START AT 101 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D030710-101. A VIBRATORY TOOL MAY BE USED.		TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5 °	
MATERIAL		6061-T6-Al	
FINISH		32 µinch	
DRAWN		CIT/RAJ 16/09/03	
CHECKED		LJ / CIT 11/03	
APPROVED			
SYSTEM ADVANCED LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
SUB-SYSTEM SUS		LIGO	
NEXT ASSY MC COIL		PART NAME COIL FORMER CLAMP ONE PIECE ALT	
SIZE	DWG. NO.	REV.	
B	D030710	A	
SCALE: 1:1		PROJECTION:	SHEET 1 OF 1