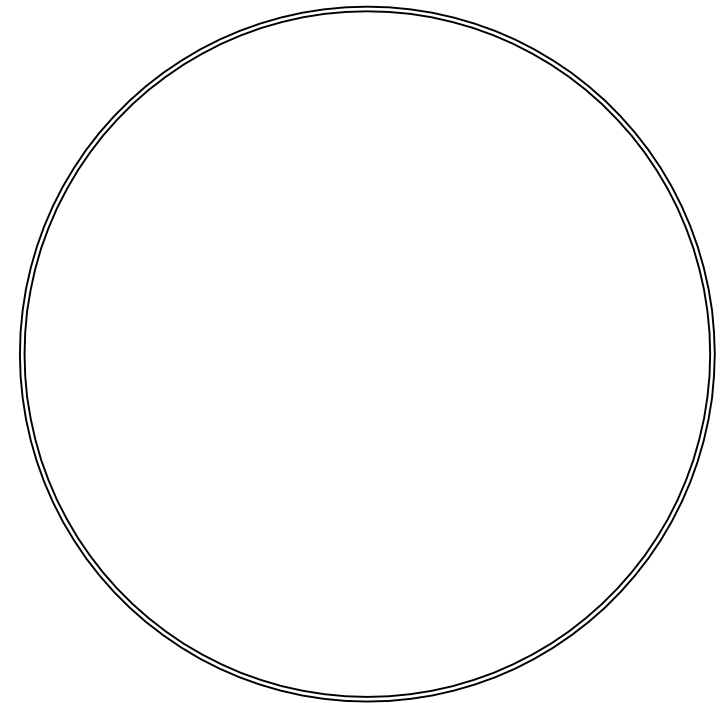
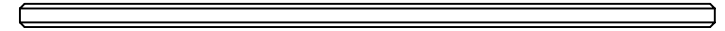
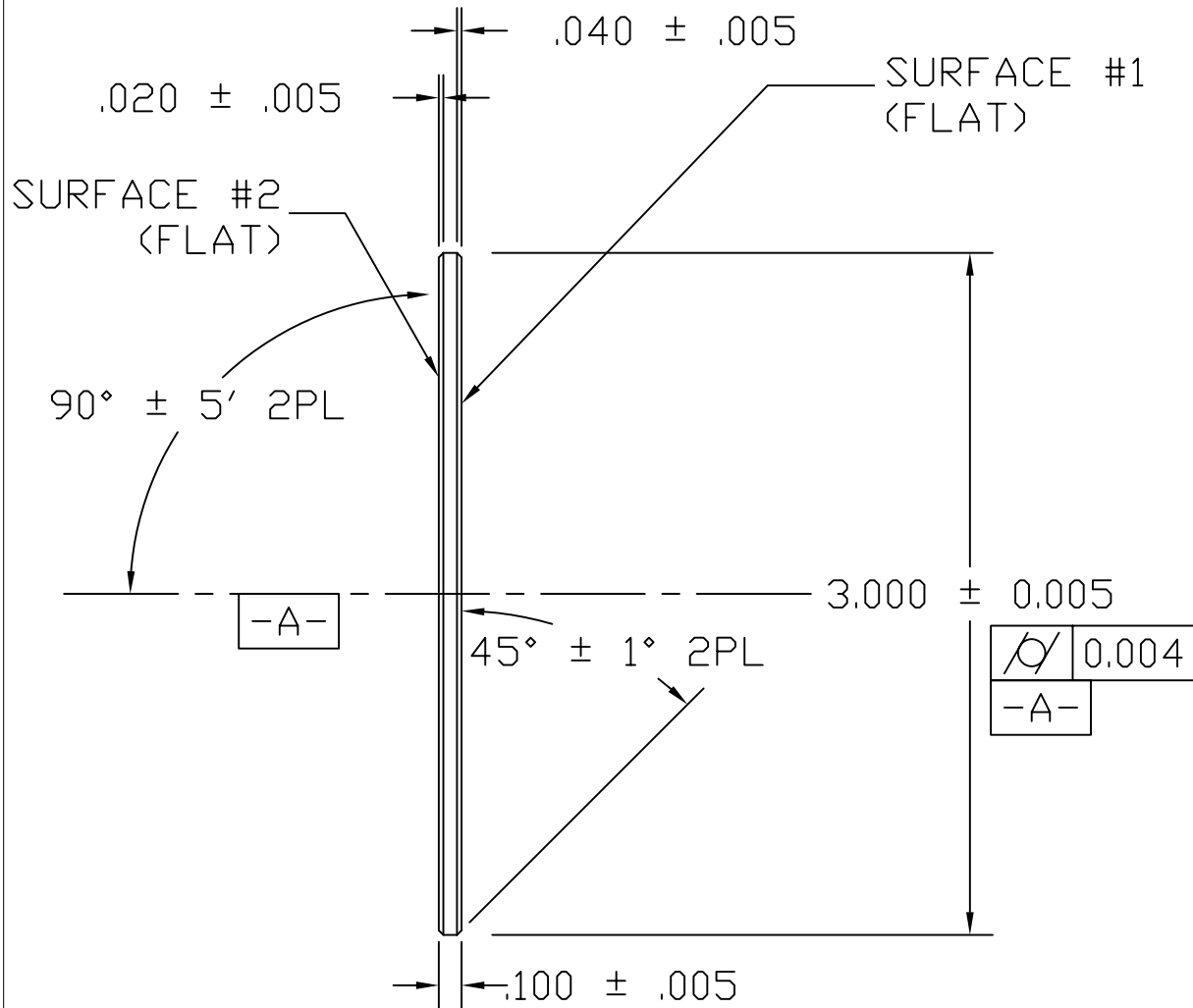


NOTES:
 1) ALL DIMENSIONS ARE IN INCHES AND DEGREES-MINUTES.
 2) DRAWING IS TO BE INTERPRETED PER ANSI Y14.5M-1982
 3) POLISH ALL FACES, EDGES AND CHAMFERS PER LIGO-E040123



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL \pm
 ANGULAR
 ANGULARMACH \pm BEND \pm
 TWO PLACE DECIMAL $\pm .03$

THREE PLACE DECIMAL $\pm .005$
 FINISHED SURFACE RMS
 BREAK CORNERS IN: OUT:
 REMOVE ALL BURRS

MATERIAL: SEE LIGO-E040123
 HEAT TREAT:
 FINISH:

USED ON: NEXT ASS'Y:

REV	DESCRIPTION	DCN NUMBER	DRWN	DATE
B	CHANGE MATERIAL SPEC	E040134	Janeen Romle	4/12/04
A	INITIAL RELEASE	E040124	Janeen Romle	3/30/04

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TYPE B, COMMERCIALY
 POLISHED "Q" SUBSTRATE

CAD FILE	D040119-B.dwg	SIZE	B	DWG. NO.	D040119-B
SCALE	NTS	SHEET	1	OF	1