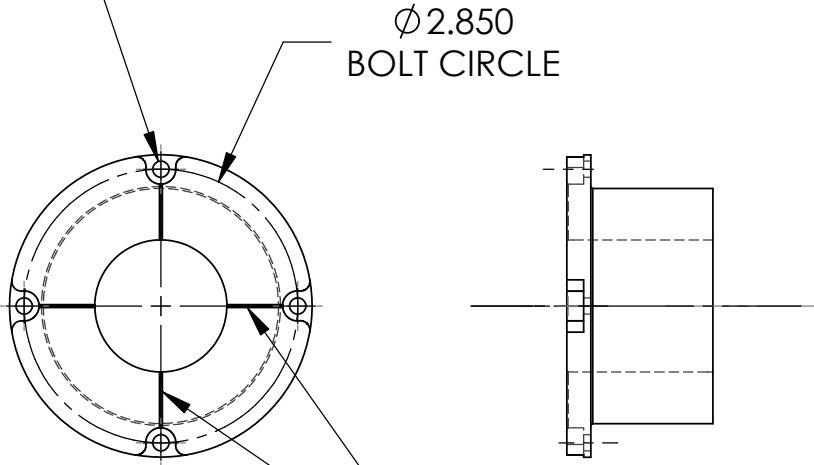
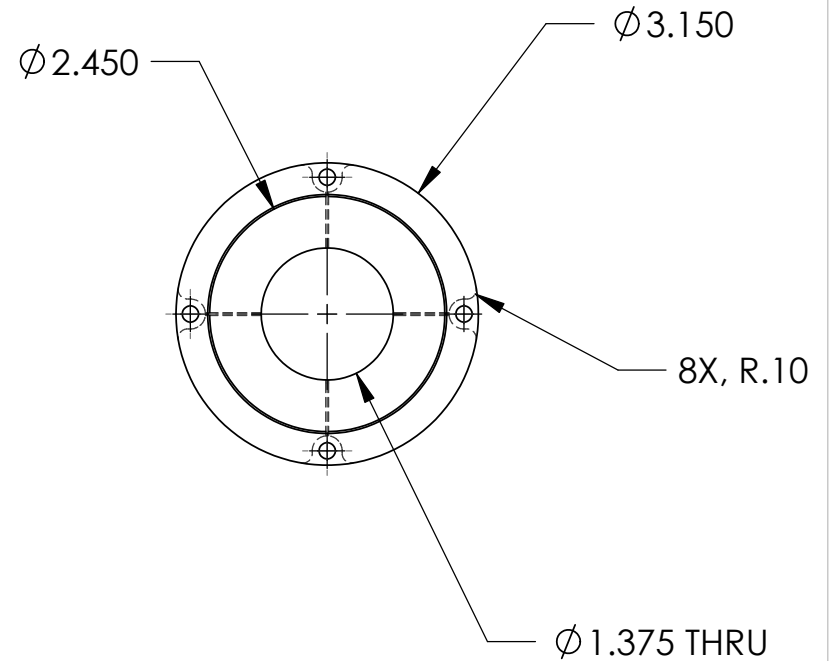


REV.	DATE	DCN #	DRAWING TREE #
A	FEB 17th 2006	E060057-00	E060059-A

4X, ϕ .170 THRU
 \square ϕ .31, ∇ .175



ϕ 2.850
BOLT CIRCLE



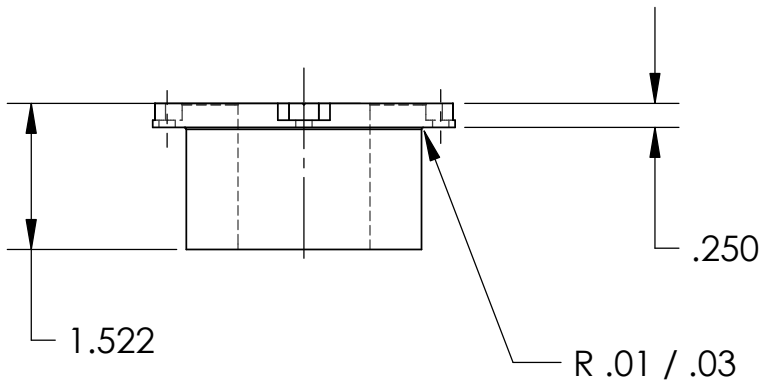
ϕ 2.450

ϕ 3.150

8X, R.10

ϕ 1.375 THRU

ADD VENT GROOVES
.02" WIDE BY .02" DEEP



1.522

.250

R .01 / .03

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING
 - REMOVE ALL SHARP EDGES, R.02 MAX.
 - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- ④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
303/304 SSTL

FINISH
32 μ inch

	NAME	DATE
DRAWN	C Torrie	25 JULY 2004
CHECKED	J Romie	30 AUG 2004
APPROVED		

SCALE: NTS	PROJECTION:	
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CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY TEST MASS ASSEMBLY, D040038

PART NAME
MAIN SECTION BUNG

SIZE DWG. NO.
A D040325

REV.
A