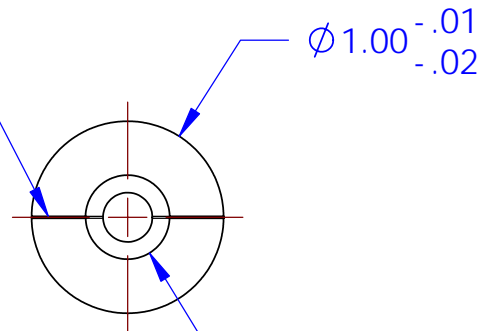
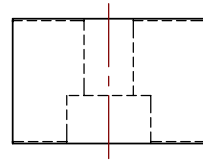
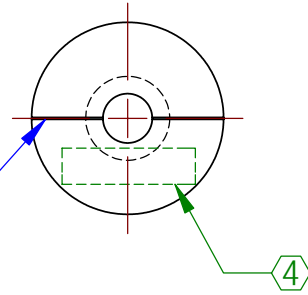


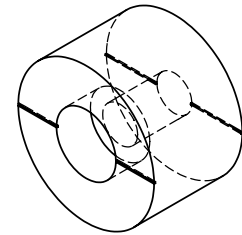
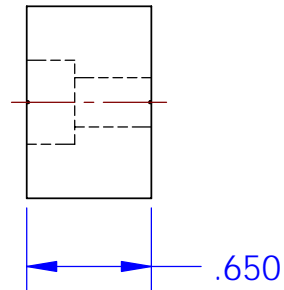
REV.	DATE	DCN #	DRAWING TREE #
A	23MAR05	E050063-00-K	E0500062-A-K

ADD VENT GROOVES
.02 WIDE BY .02 DEEP
ON BOTH END FACES



$\varnothing 1.00 \begin{matrix} -.01 \\ -.02 \end{matrix}$

$\varnothing .257$ THRU ALL
 $\sqcup \varnothing .438 \nabla .250$



NOTES: (UNLESS OTHERWISE SPECIFIED)				DIMENSIONS ARE IN INCHES		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
1. DO NOT SCALE FROM DRAWING 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) ④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D050035-A S/N 001				TOLERANCES: .XX ± 0.01 .XXX ± 0.005			
				ANGULAR ± 0.5 °		SUB-SYSTEM SUS	
				MATERIAL 303/304 SST		NEXT ASSY C-Ptype ETM TOP MASS	
				FINISH 32 μ inch		PART NAME T-PIECE ADDED MASS CYLINDER	
DRAWN M.Perreur-Lloyd		DATE 22SEP04		SIZE A		DWG. NO. D040486	
CHECKED C.Torrie		DATE 30MAR05		REV. A		SCALE: 1:1 PROJECTION:	
APPROVED				SHEET 1 OF 1			