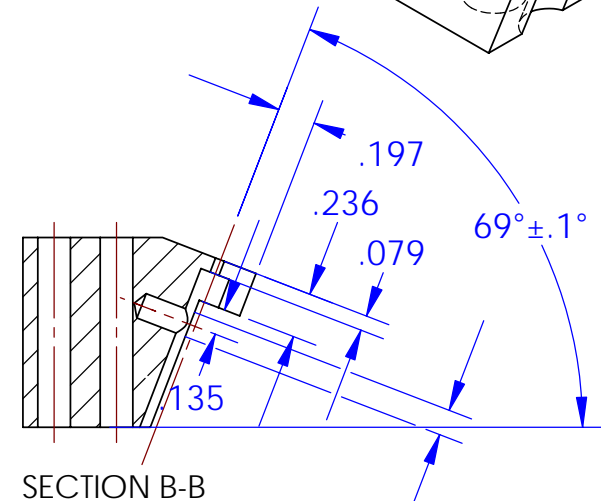
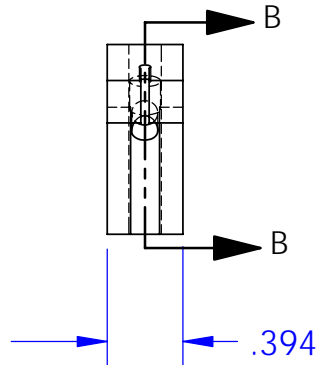
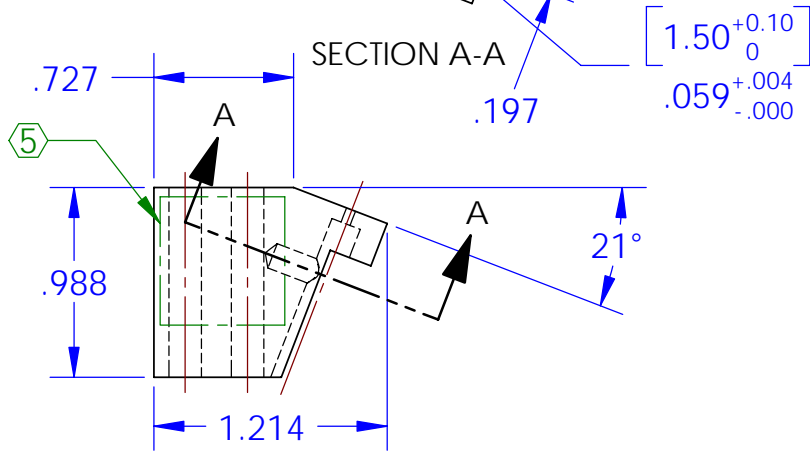
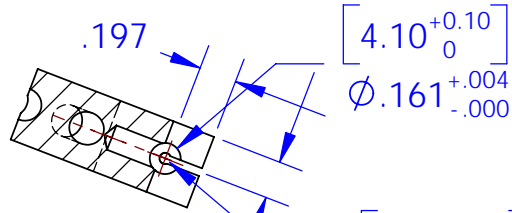
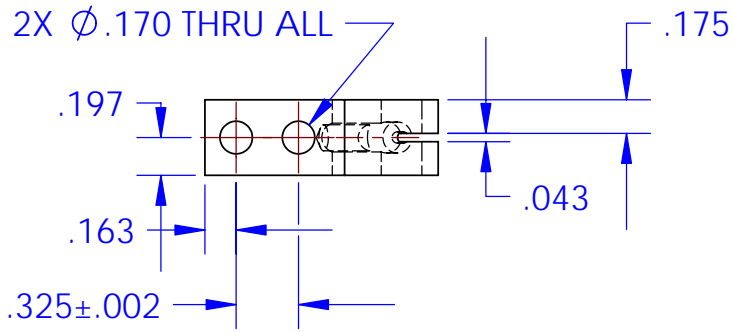
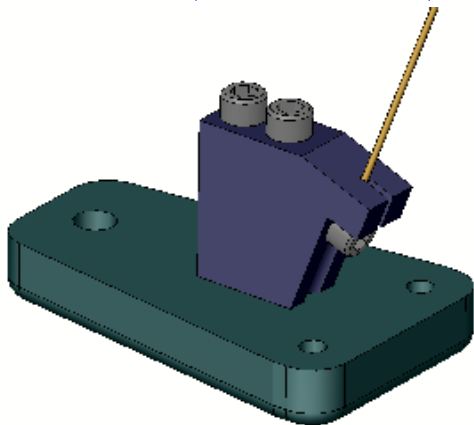
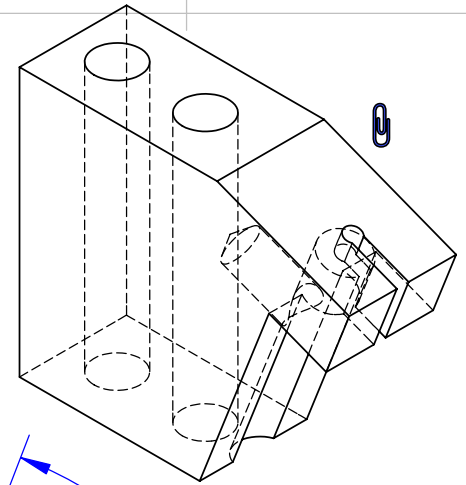


REV.	DATE	DCN #	DRAWING TREE #
A	23MAR05	E050063-00-K	E0500062-A-K



8-32 UNC-2B  $\nabla$  .2  
+0.005 OVERSIZE TAP



NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING
  - REMOVE ALL SHARP EDGES, R.02 MAX.
  - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
  - DUAL DIMENSIONS FOR INTERNAL USE
- ⑤ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
EXAMPLE: D050035-A  
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± 0.01  
.XXX ± 0.005

ANGULAR ± 0.2 °

MATERIAL  
303/304 SST

FINISH  
32 μ inch

	NAME	DATE
DRAWN	M.Perreur-Lloyd	07JUL04
CHECKED	C.Torrie	30MAR05
APPROVED		

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM  
ADVANCED LIGO

SUB-SYSTEM  
SUS

NEXT ASSY  
C-Ptype ETM TOP MASS

PART NAME  
TOP WIRE BREAK-OFF - MAIN BODY

SIZE DWG. NO.  
A D040533

REV.  
A

SCALE: 1:1 PROJECTION: SHEET 1 OF 1