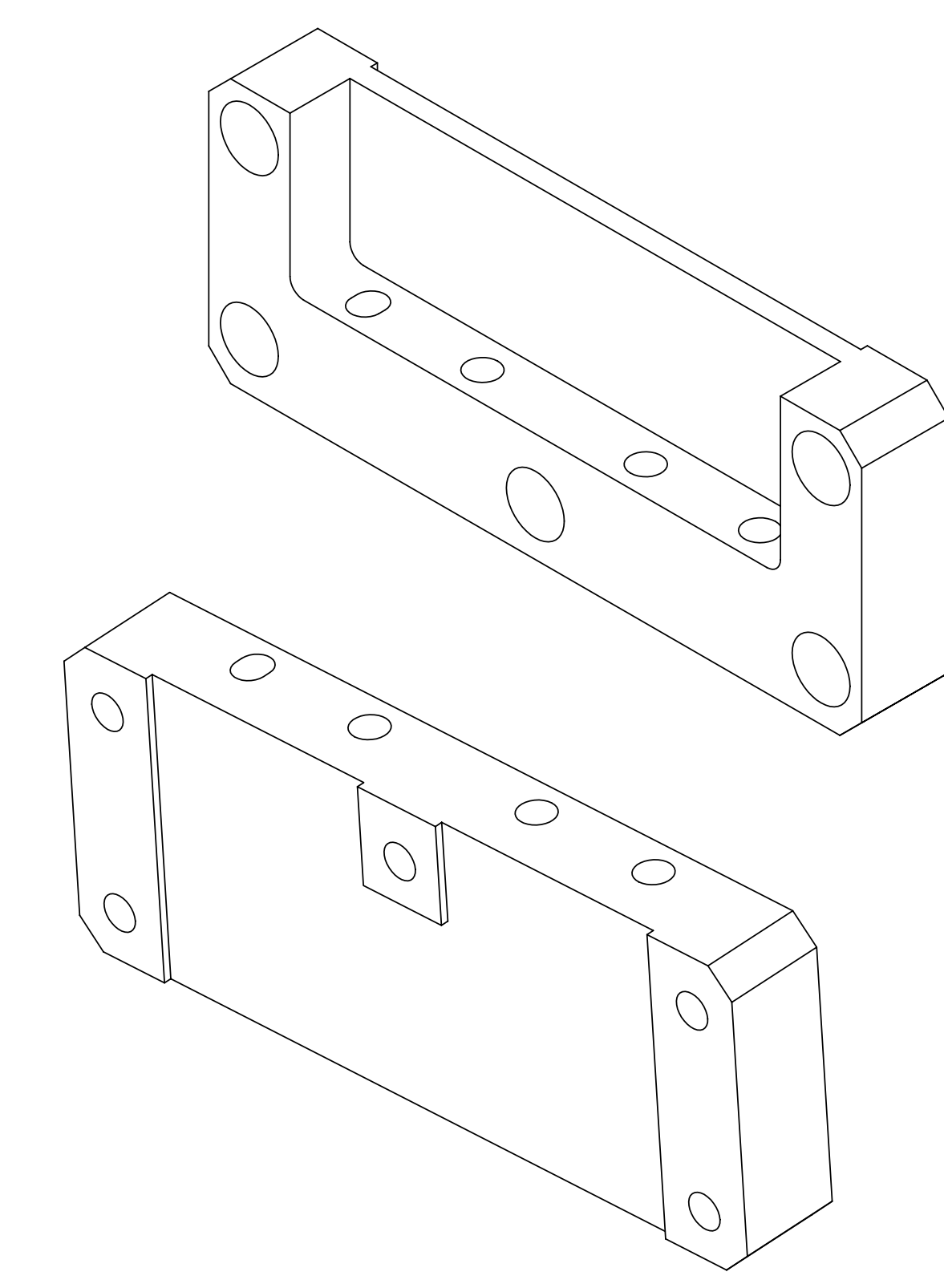
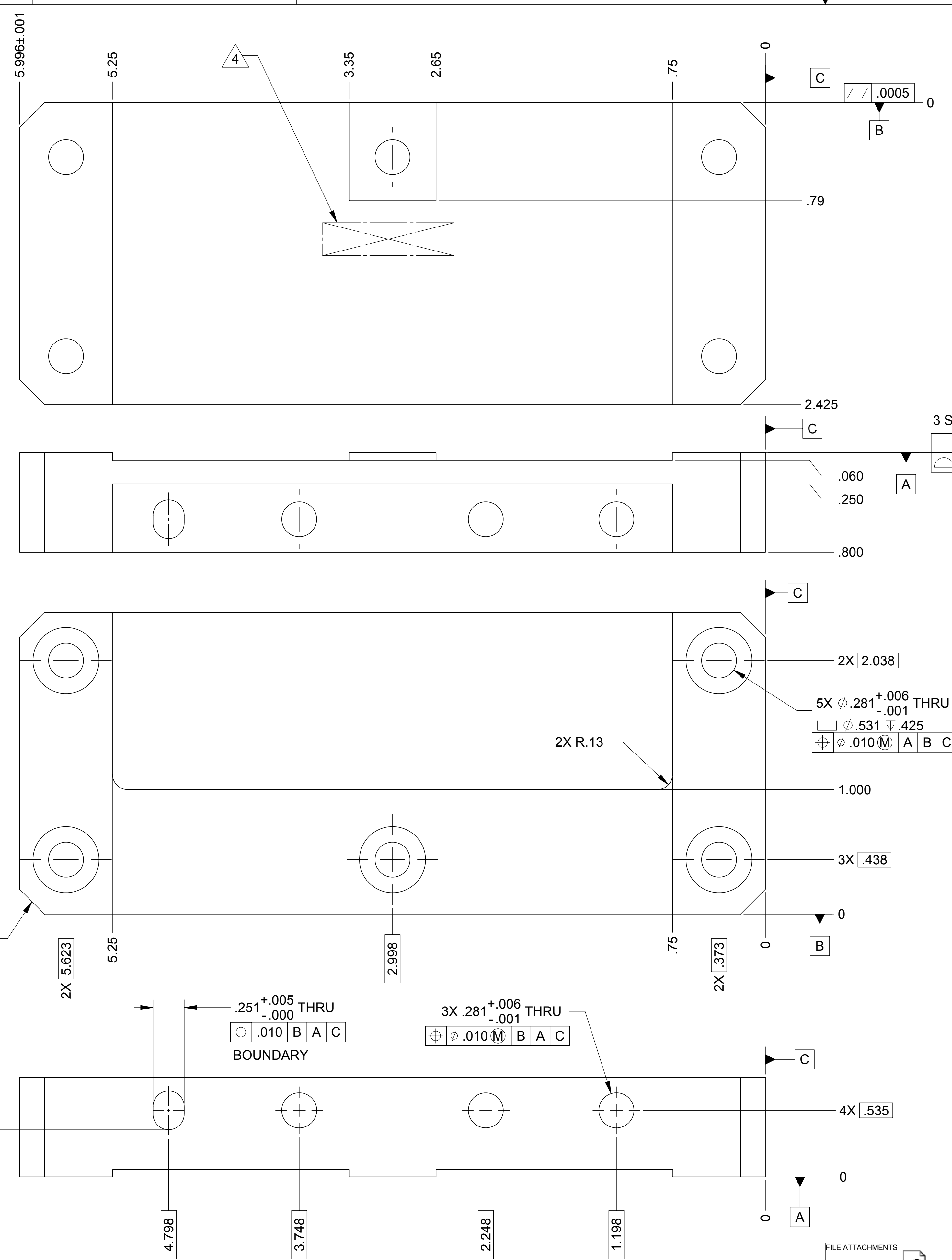


LTR		ZONE		REVISIONS										
				DESCRIPTION	DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE
A				INITIAL RELEASE										



- NOTES: UNLESS OTHERWISE SPECIFIED.
- ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
 - REMOVE ALL BURRS AND SHARP EDGES .005-.015.
 - MACHINE FILLET RADII .003-.015.
 - MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.13-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
 - COUNTERSINK 82° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.
 - RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS 1.9 LBS.

QTY REQD		ITEM NO	REF DES	CAGE NO	20007922-1	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
PARTS LIST										
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES		DECIMALS		ANGLES		RELEASED 1/24/2005 <small>THIS DRAWING IS PRELIMINARY AND NOT UNDER CONFIGURATION CONTROL UNLESS A RED RELEASED STAMP APPEARS THEREON.</small>
		.XX ±.03		.XXX ±.010		± 1/2°		125		<small>AS DRAWING APPROVED BY PROJ ENGR</small> <small>STRS</small> 07/09/04 <small>PROJ ENGR</small> R.D.BILLING
		MACHINE FINISH		DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		MATERIAL		303 CRES FORGING PER ASTM A 473		<small>CHK</small> <small>MATL</small> <small>CONFIG</small> PROJ <small>ME</small> QA
20007970		1388		PROJECT CODE		APPLICATION		<small>SIZE</small> D <small>CAGE CODE</small> 1KNU9 20007922 <small>SCALE</small> 2:1 <small>UNCLASSIFIED</small>		<small>REV</small> A <small>SHEET</small> 1 OF 1 <small>REV</small> 6/04

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS
 20007922.x_t