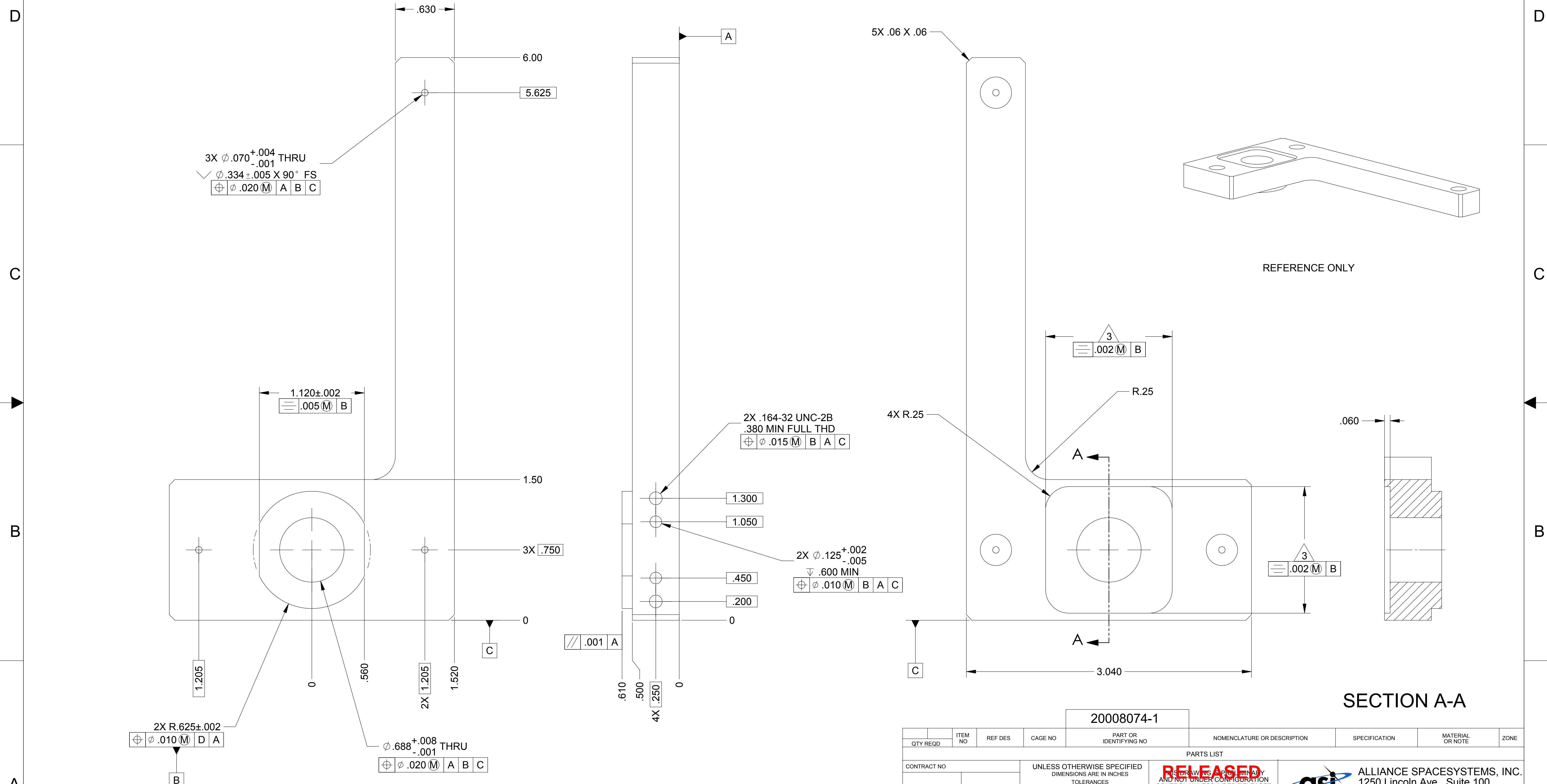


LTR		ZONE	DESCRIPTION	REVISIONS																	
DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE												
A			INITIAL RELEASE																		



- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND SHARP EDGES .005-.015.
 - MACHINE FILLET RADII .003-.015.
 - FINAL DIMENSION WILL BE THE MEASURED EXTERNAL DIMENSION OF PURCHASED PART 91944A480 (MALE HALF) PLUS .002, PLUS OR MINUS .001. EXAMPLE: IF MEASURED OD IS ϕ 1.375, FINAL DIMENSION WILL BE ϕ 1.377 ±.001.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

QTY REQD		ITEM NO	REF DES	CAGE NO	20008074-1	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
PARTS LIST										
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES		MACHINE FINISH		MATERIAL		RELEASED 8/31/2004 <small>THIS DRAWING IS PRELIMINARY AND NOT UNDER CONFIGURATION CONTROL UNLESS A RED RELEASED STAMP APPEARS THEREON.</small>
20008050		1388		AL 6061-T6 AMS-QQ-A-250/11		DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		DWN J. LARAMEE 08/02/04		asi ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103
NEXT ASSEMBLY		PROJECT CODE		APPLICATION		DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		PROJ ENGR STRS		SEAT, LOAD LINK SPRING TEST FIXTURE LIGO-D048074-A
20008074.x_t								CHK MATL		SIZE D CAGE CODE 1KNU9 20008074 REV A
								ME QA		SCALE 2:1 UNCLASSIFIED SHEET 1 OF 1