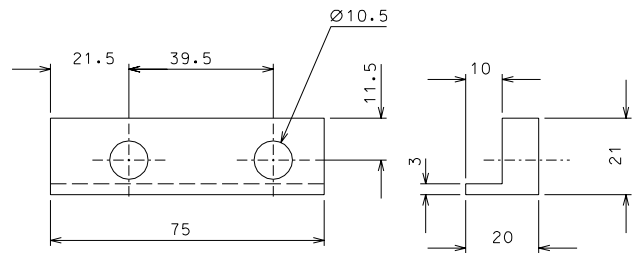
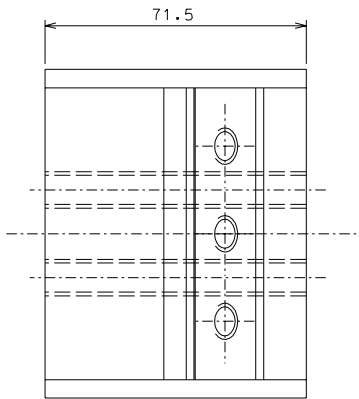
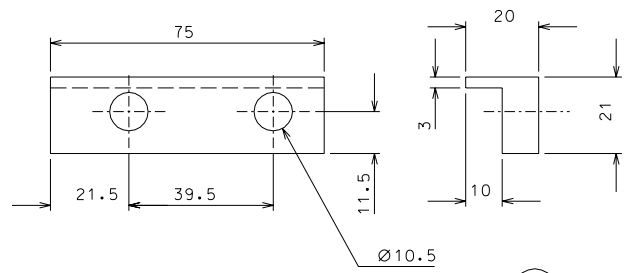
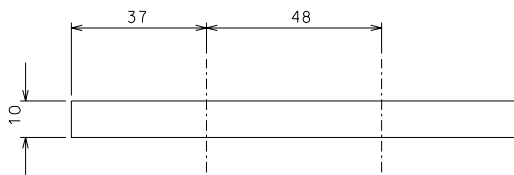


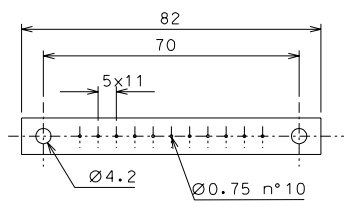
26



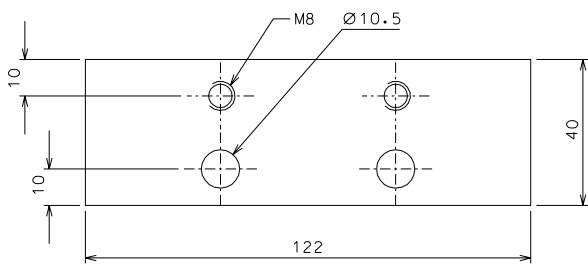
27



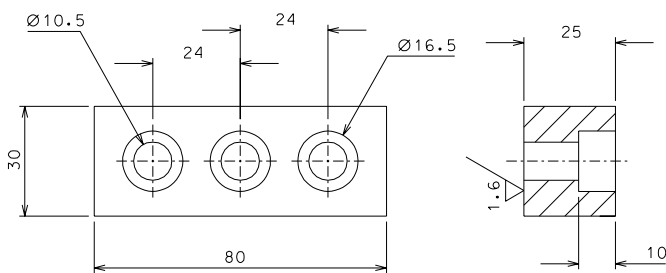
28



72



24 nickel flashing



21

| ref. | note | date | signature |
|---------------|--------|---------------------|-----------|
| modifications | | | |
| 28 | 32 | AISI 304 | 1/1 |
| 27 | 32 | AISI 304 | 1/1 |
| 26 | 32 | AISI 304 | 1/1 |
| 24 | 32 | Fe 360 | 1/1 |
| 21 | 32 | AISI 304 | 1/1 |
| ref. | pieces | mat. and treatments | scale |
| 72 | 8 | peek 1000 | 1/1 |

| General machining tolerances UNI 5307-63 | | | | | | |
|--|-------|-------|--------|---------|----------|------------|
| Dimensions | < 6 | 6-30 | 30-120 | 120-315 | 315-1000 | >1000-2000 |
| Linear Toli. | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 |
| angular Toli. | ± 1' | ± 30' | ± 20' | ± 10' | | |

referred to the shortest side

| | | | |
|----------------|----------|--------------------|---------|
| designed for | | R.De Salvo | |
| draw. by | | G. Gennaro-PROMECC | |
| date | 30-12-04 | scale | 1/1 |
| title | | HAM-OPTICAL BENCH | |
| DETAILS FILTER | | part from | 105-106 |
| | | scale | A 2 |