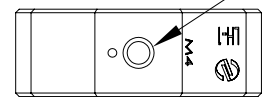


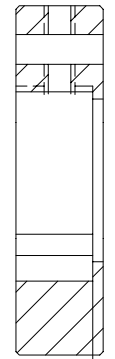
NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. MAKE FROM NEWPORT LH-1
 2. STRIP ANODIZE TO NATURAL ALUM

REV.	DATE	DCN #	DRAWING TREE #

8-32 UNC-2B
 THRU WALL TO
 INSIDE DIA

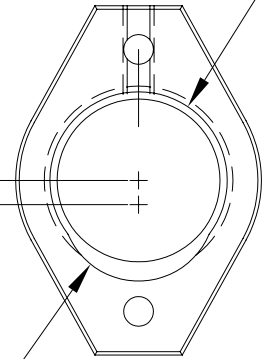


1.063-20 THREAD
 REF



A

0.14



C'BORE 0.875 DIA
 OFFSET AS SHOWN
 TO SURFACE A

ITEM NO.	REQ.	SPARE	TOT. QUANTITY	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED:				DATE	NAME	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIMENSIONS ARE IN INCHES				DRAWN	8.11.05	
TOLERANCES:				CHECKED		40 METER INTERFEROMETER
.XX ± 0.01						AS2 BEAM LINE
.XXX ± 0.005						
ANGULAR:						LH-1 VAC MOD
X ± 1 DEG						
X.X ± 0.2 DEG						
MATERIAL:				COMMENTS: BREAK CORNERS AND EDGES REMOVE ALL BURRS		SIZE
ALUM						DWG. NO.
FINISH:						D050325-00-D
NATURAL						SHEET 1 OF 1
				SCALE:		