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		modified parts 57-59	14-11-06	
		modified det. 69	5-02-06	
		modified det. 57-69	15-01-06	
ref.		note	date	signature
modifications				
70	8	EN 6082	1/1	
69	4	EN 6082	1/1	
59	4	AISI 304	2/1	
57	4	AISI 304	2/1	
ref.	pieces	mat. and treatments	scale	

General machining tolerances UNI 5307-63								
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
Linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toll.	± 1	± 30'	± 20'	± 10' referred to the shortest side				
				designed for				
				R.De Salvo				
				draw. by				
				G.Gennaro-PROMECC				
				date		scale		
				13-01-05		1/1		
title				LIGO PROJECT				
HAM-OPTICAL BENCH				LIGO-D051141-03-D				
MOTORIZED VERTICAL SPRING				detail from		A 2		
				109				