



103.1

NOTE: Are all through holes

eliminated slots	7-03-06		
ref.	none	one	signature
modifications			

103.1	B	AISI 304	1/2.5				
103	1	EN 6082	1/2.5				
ref.	blank	ref. and treatments	score	ref.	blank	ref. and treatments	score

General machining tolerances UNI 5107-85

dimensions	< 4	> 4 - < 30	> 30 - < 100	> 100 - < 300	> 300 - < 1000	> 1000 - < 4000	> 4000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.4	± 0.5	± 0.7	± 1.0
angular tol.	± 1'	± 30"	± 20"	± 10"	related to the shortest side		

designed by: **R. De Salvo**  
 drawn by: **G. Germano - PROMEC**  
 date: **3-08-05** scale: **1:2.5**

1114 **HAM-OPTICAL BANCH** LIGO PROJECT  
 LARGE FILTER  
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