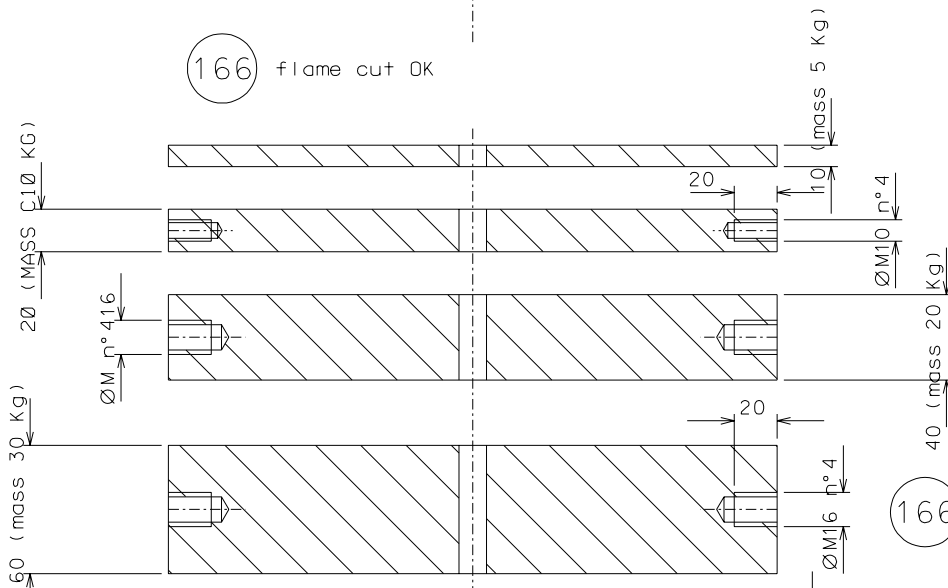


166 flame cut OK



166.3

166.2

166.1

166 flame cut OK

modified n° parts detail 166		08-04-06					
modified ref. assembly		26-02-06					
ref.	note	date	signature				
modifications							
166.2	2	Fe 340	1/2.5	168	17	inox	1/2.5
166.1	2	Fe 340	1/2.5	167	16	inox	1/2.5
166	2	Fe 340	1/2.5	166.3	2	Fe 340	1/2.5
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toll.	± 1	± 30'	± 20'	± 10' referred to the shortest side				
		LIGO PROJECT		designed for R.De Salvo				
				draw. by G. Gennaro-PROMEC				
title HAM-OPTICAL BENCH BALLAST		date 26-10-05		scale 1/2.5				
		LIGO-D051175-02-D						
		detail from 103-176		A 3				