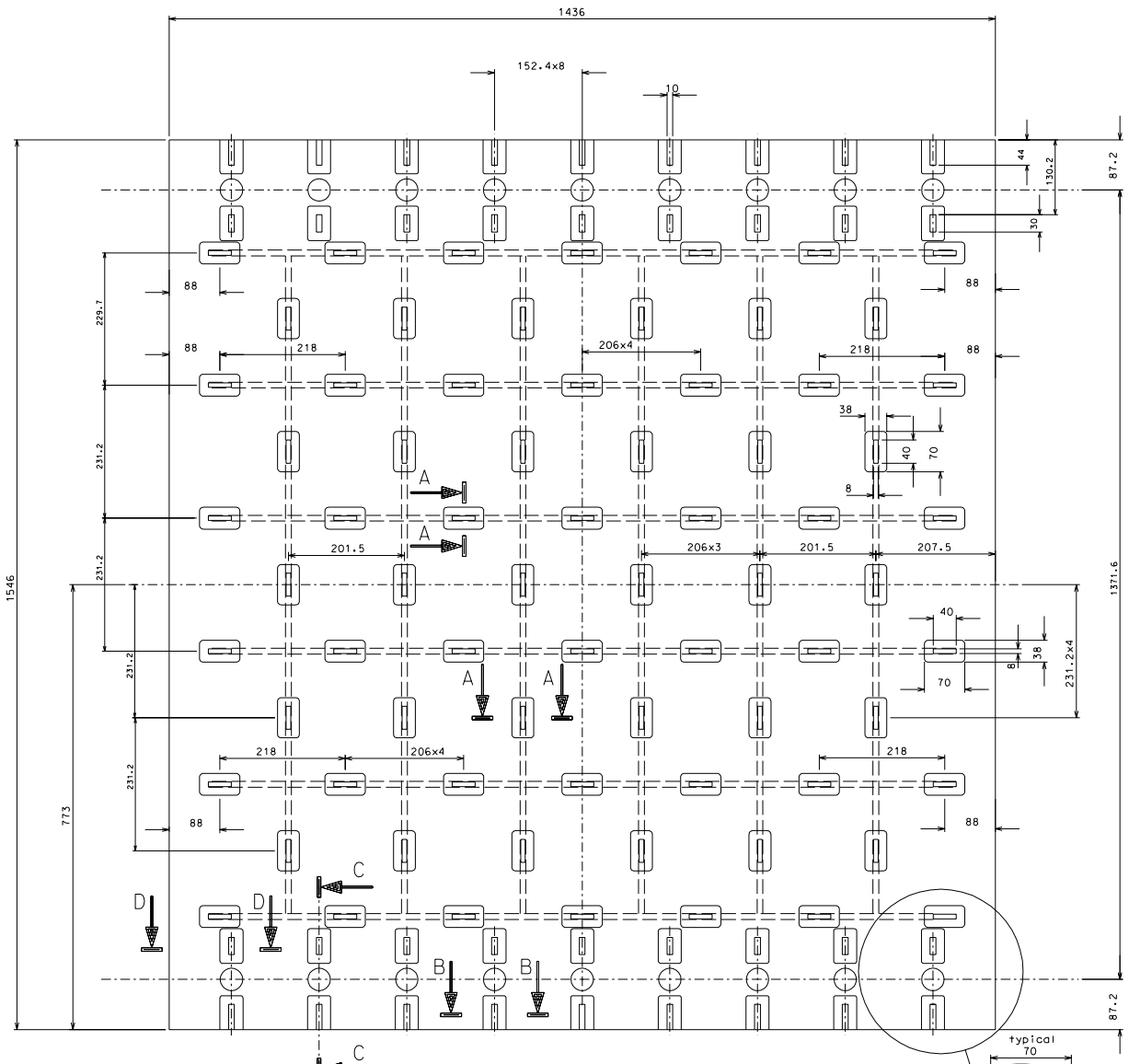


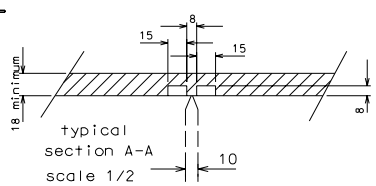


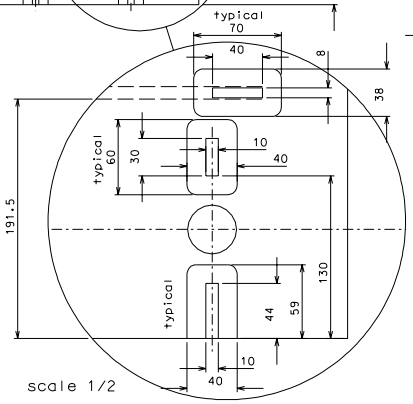


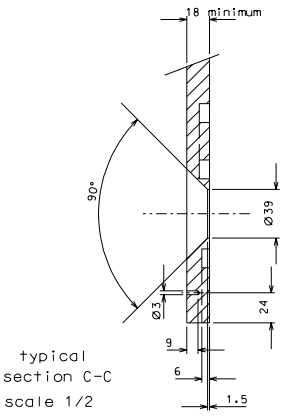


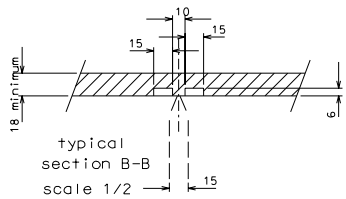


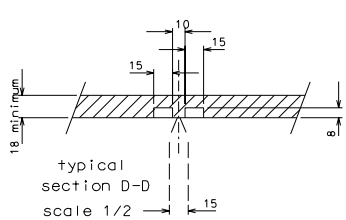


| ref. | note | date | signature |
|---|---|---|---|
| | modified dimension sect. A and B | 15-07-06 | |

modifications

| ref. | pieces | mat. and treatments | scale | ref. | pieces | mat. and treatments | scale |
|---|---|---|---|---|---|---|---|
| 1.2 | 1 | EN 5083 H32 | 1/4 | | | | |

General machining tolerances UNI 5307-63

| Dimensions | < 6 | >6-30 | >30-120 | >120-315 | >315-1000 | >1000-2000 | >2000-4000 | > 4000 |
|---|---|---|---|---|---|---|---|---|
| linear tol. | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 | ± 3 |
| angular tol. | ± 1 | ± 30' | ± 20' | | ± 10' | referred to the shortest side | | |

designed for: R.De Salvo
drawn by: G.Gennaro-PROMEC
date: 1-06-06
scale: 1/4
LIGO PROJECT
title: HAM-OPTICAL BENCH
TOP PLATE BASE
LIGO-D051217-01-D
detail from 114
A 1