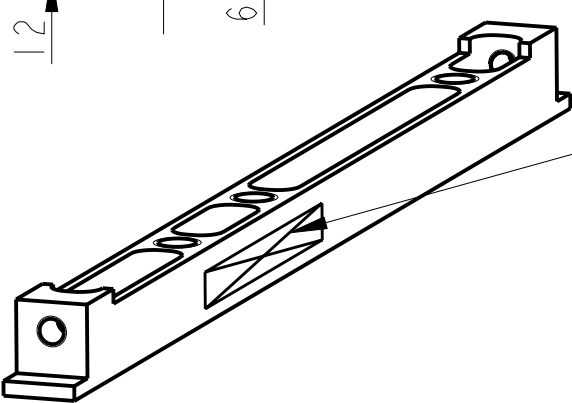
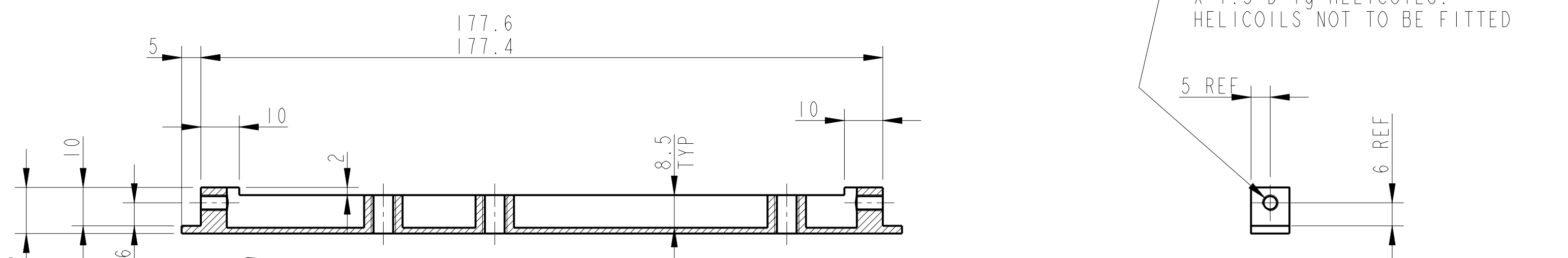
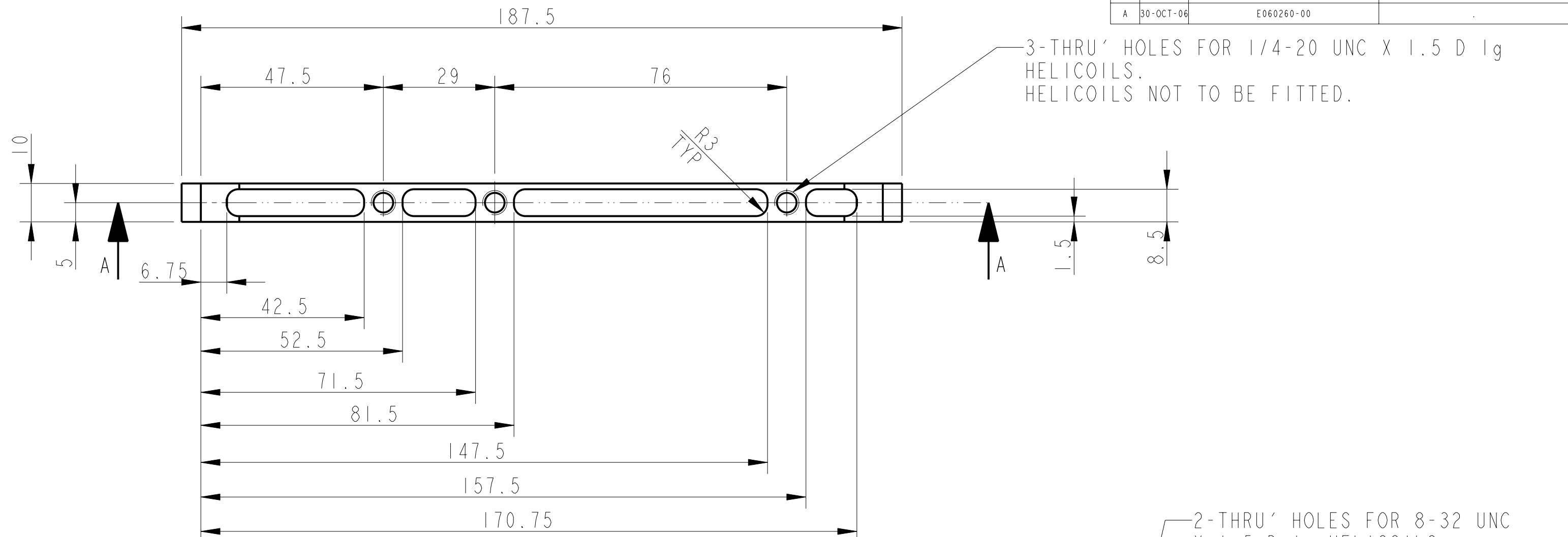


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	



SECTION A-A
PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM ADVANCED LIGO	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM SUS	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY QUAD N-PTYPE LOWER STRUCTURE	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		PART NAME EARTHQUAKE-STOP MOUNTS-LONG LOWER STRUCTURE	
DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		MATERIAL: AL ALLOY 5083 H4 OR 6061	
FINISH: CLEAN √μm [μin] Ra = 1.6		DRAWN NJS/FEL 13/JULY/06 CHECKED J'OD --/--/-- APPROVED IW 22/MAY/06	
SIZE B		DRG. NO. D060474	
SCALE 1:1		PROJECTION: SHEET 1 OF 1	