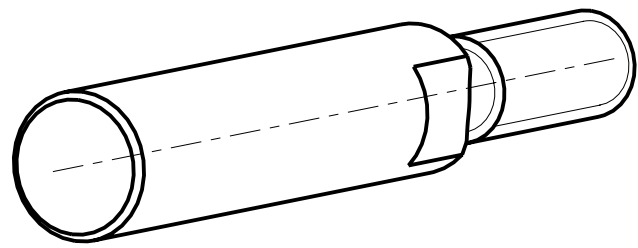
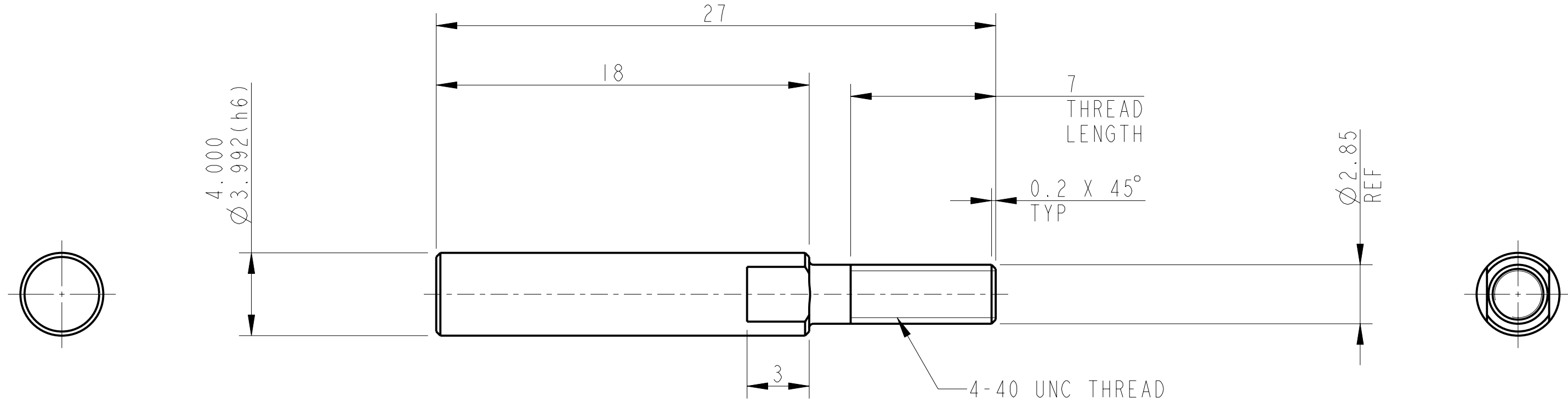


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST. STEEL
303/304/316

FINISH: CLEAN
√μm [μin] Ra = 1.6

	NAME	DATE
DRAWN	NJS/FEL	02/AUG/06
CHECKED	J'OD	--/--/--
APPROVED	IW	--/--/--

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PYPE LOWER STRUCTURE**

PART NAME **LOCKING PIN (UI MASS STOPS)**

SIZE **B** DRG. NO. **D060483** REV **A.**

SCALE 5:1 PROJECTION: SHEET 1 OF 1