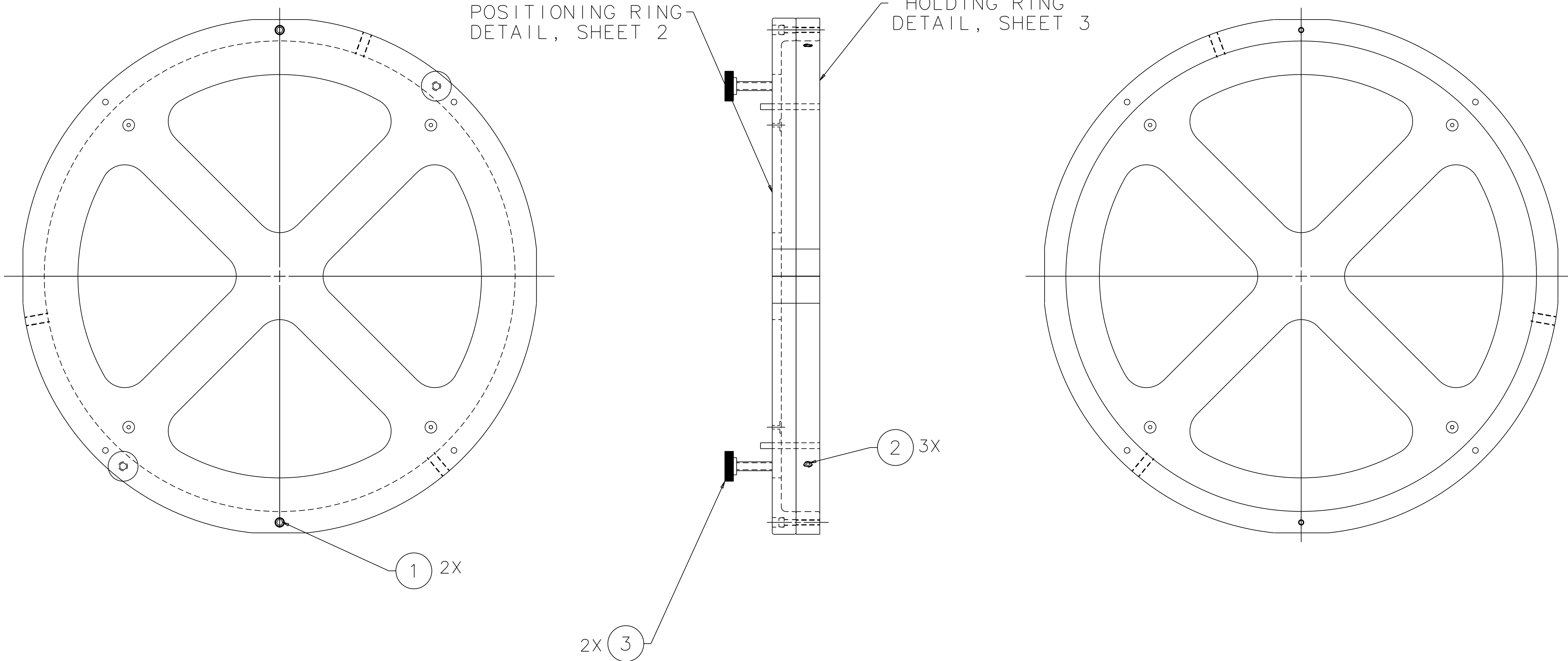


- NOTES: UNLESS OTHERWISE SPECIFIED
1. FILLET RADIUS: R.38 MAX.
 2. ETCH LINES IN POSITION SHOWN, .02 WIDE MAX AND .02 MAX BELOW SURFACE.
 3. FOR $\phi 9.84$ X 3.94 THICK OPTIC WITH 0-3 DEGREE WEDGE.

REV	DATE	DRAWN BY	CHECKED	DC	DCN/DESCRIPTION
A	2/13/98	J. Hazel			E980016/INITIAL RELEASE

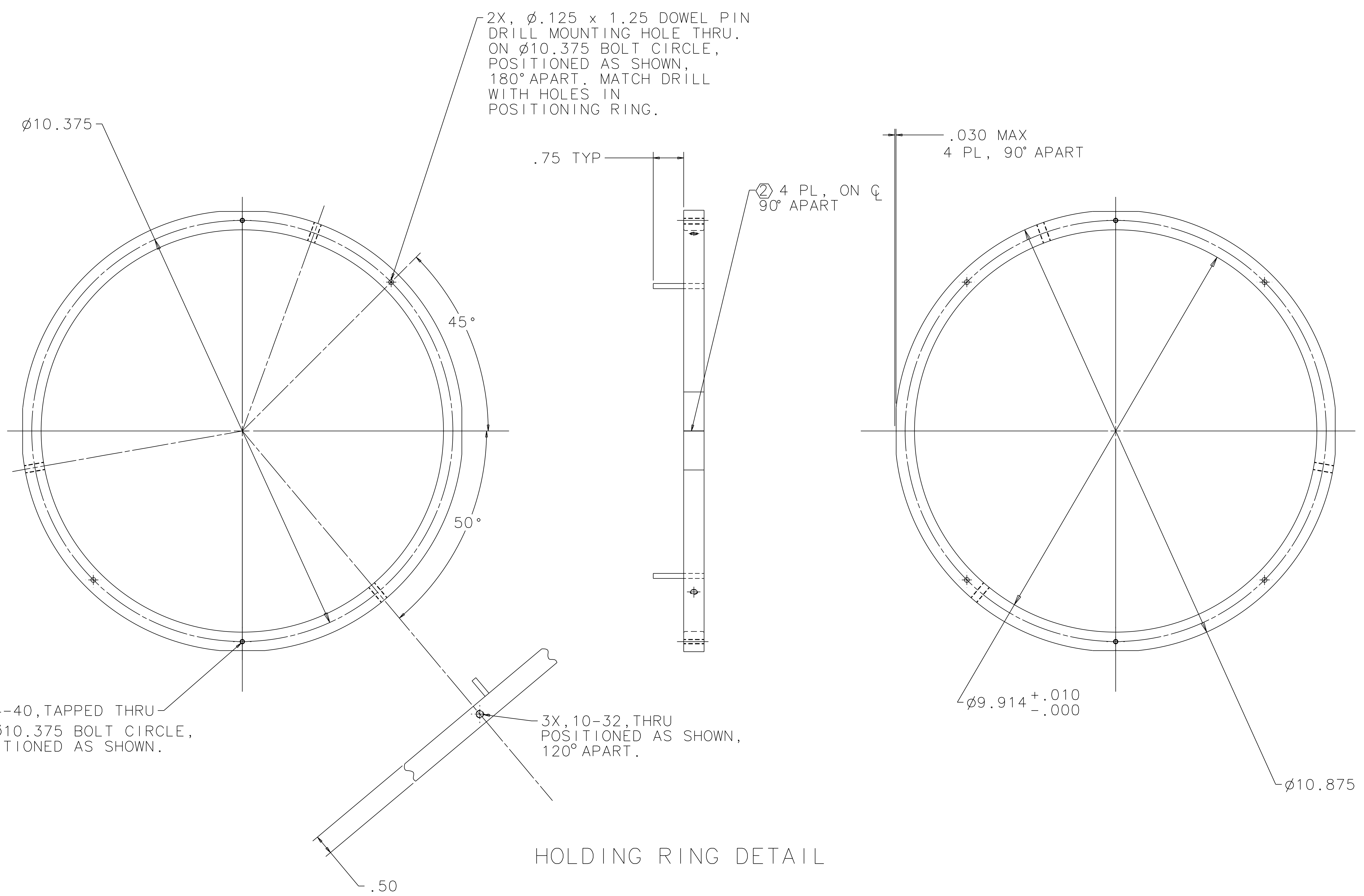


QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
2		#10-32 x 1.25 SCREW WITH PRESSED ON PLASTIC KNOB	STEEL	3
3		#10-32 x 1.00 SOC HEAD SET SCREW	TEFLON TIPPED STAINLESS	2
2		#4-40 x .75 SOC HEAD CAP SCREW	STAINLESS	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES ARE:	FRACTIONS DECIMALS ANGLES	DRAWN J. Hazel	5/96	MAGNET/STANDOFF ASSEMBLY FIXTURE	
	0.XX±0.01 0.XXX±0.005 ANGLES±0.5°				
DO NOT SCALE DRAWING		CHECKED		SIZE E	REV A
NEXT ASSEMBLY	MATERIAL DELTRIN			SCALE 1/1	SHEET 1 OF 3
FILE LOCATION /home/dcc/docs/D960050.pdf	FINISH NONE				

1 2 3 4 5 6 7 8

REV	DATE	DRAWN BY	CHECKED	DC	DCN/DESCRIPTION
A	2/13/98	J. Hazel			E980016/INITIAL RELEASE



HOLDING RING DETAIL

QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS		
TOLERANCES ARE:		DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY	
FRACTIONS	DECIMALS	5/96	MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
ANGLES			TITLE	
DO NOT SCALE DRAWING		DRAWN	MAGNET/STANDOFF ASSEMBLY FIXTURE	
		J. Hazel	REV	
		CHECKED	A	
			SIZE	
			E D960050	
			SCALE	
			1/1	
			SHEET	
			3 OF 3	

1 2 3 4 5 6 7 8