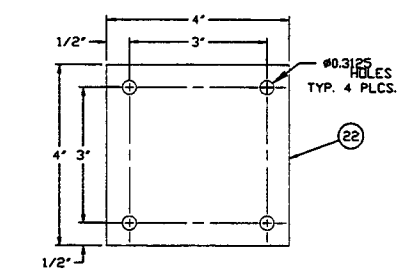


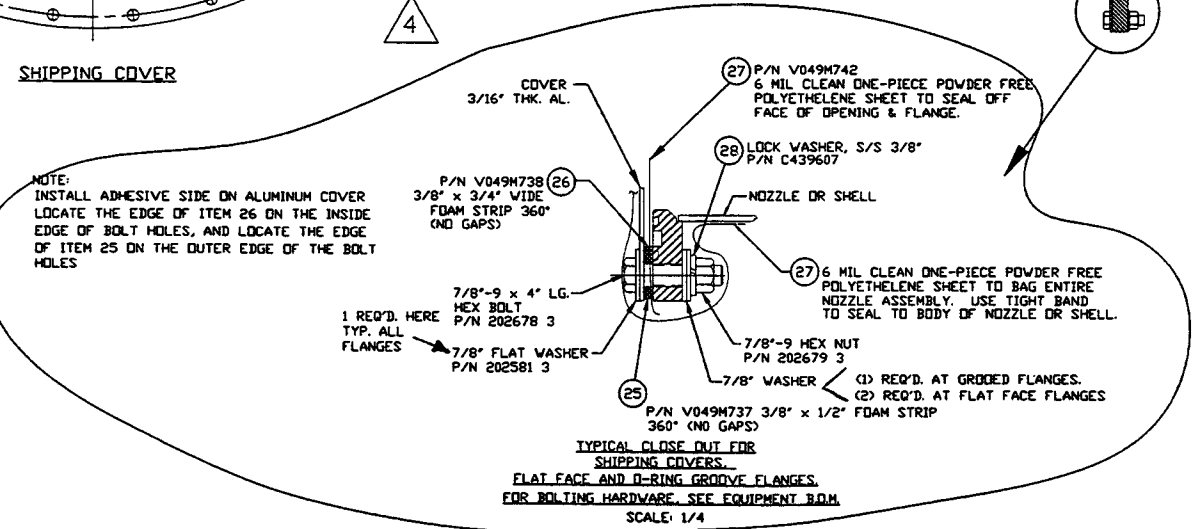
SEAL POLYETHYLENE SHEET TO INSIDE COVER
USING VITON WASHER TO CLINCH SHEET AGAINST
COVER AS SHOWN.



DETAIL "A"
SIGHT HOLE COVER
MAT'L: 3/16" THK. X 4" SQ. AL-5086 OR EQUIV.
SCALE: 1/2

ASSEMBLY BILL OF MATERIALS CHART

BILL No.	COVER SIZE	COVER O.D.	BOLT CIRCLE	# HOLES	THK.	WT.
G1	44	52 1/4"	50.00"	24	3/16"	50#
G2	44	52 1/4"	50.38"	24	3/16"	50#
G3	48	56 1/4"	54.00"	24	3/16"	56#
G4	60	68 1/2"	66.25"	30	3/16"	80#
G5	72	80 1/4"	78.00"	36	3/16"	100#



- NOTES:
- CLEAN BEFORE SHIPPING, NO HYDROCARBON OR DIRT CONTAMINATION ALLOWED.
 - COVER SURFACE TO BE FLAT PRIOR TO INSTALLING FOAM.
 - USE WORM DRIVEBAND & BUCKLE (ITEMS #17 & 18) TO STRAP FILTER CARTRIDGES TO MOUNTING BRACKETS

PROPRIETARY AND CONFIDENTIAL	UNLESS OTHERWISE SPECIFIED	REVISIONS	DATE	BY	CHKD	DRWN	DATE	DESN	
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION BELONGING TO PROCESS SYSTEMS INTERNATIONAL, INC. OR ITS AFFILIATED COMPANIES AND SHALL BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS SUPPLIED. IT SHALL NOT BE COPIED, REPRODUCED OR OTHERWISE USED, NOR SHALL SUCH INFORMATION BE FURNISHED IN WHOLE OR IN PART TO OTHERS EXCEPT IN ACCORDANCE WITH THE TERMS OF ANY AGREEMENT UNDER WHICH IT WAS SUPPLIED OR WITH THE PRIOR WRITTEN CONSENT OF PROCESS SYSTEMS INTERNATIONAL, INC. AND SHALL BE RETURNED UPON REQUEST.	4	REISSUED FOR FABRICATION							
	3	REISSUED FOR FABRICATION WITH SITE HOLE	PEF	GS	DW	REC	PV	2/24/97 0405	
	2	ISSUED FOR FABRICATION		GS	RDC	DW	REC	PV	11/22/96
	1	DESIGN UPDATE				DW	REC	PV	5/21/96 0110
	0	ISSUED FOR FDR					REC	TDV	4/25/96 0150
DO NOT SCALE THIS DRAWING	USED ON:	REV	DESCRIPTION	ISSUE DESCRIPTION	SCALE	1/8	SHEET	1 OF 1	
VO494180	SHIPPING COVER BLANKS								
DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION						
	REFERENCE DRAWINGS								

PROCESS SYSTEMS INTERNATIONAL, INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

SHIPPING COVER ASSY
WITH FILTER UNITS
LIGO VACUUM EQUIPMENT

CAD FILE: V0494059
SIZE: D
DWG. NO.: V049-4-059
REV. 4

SCALE: 1/8 SHEET: 1 OF 1