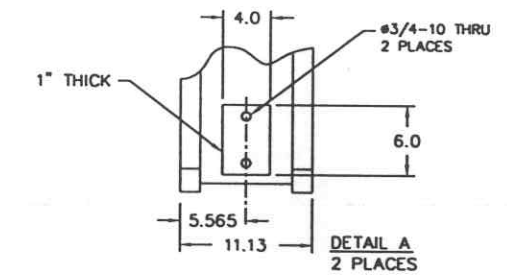
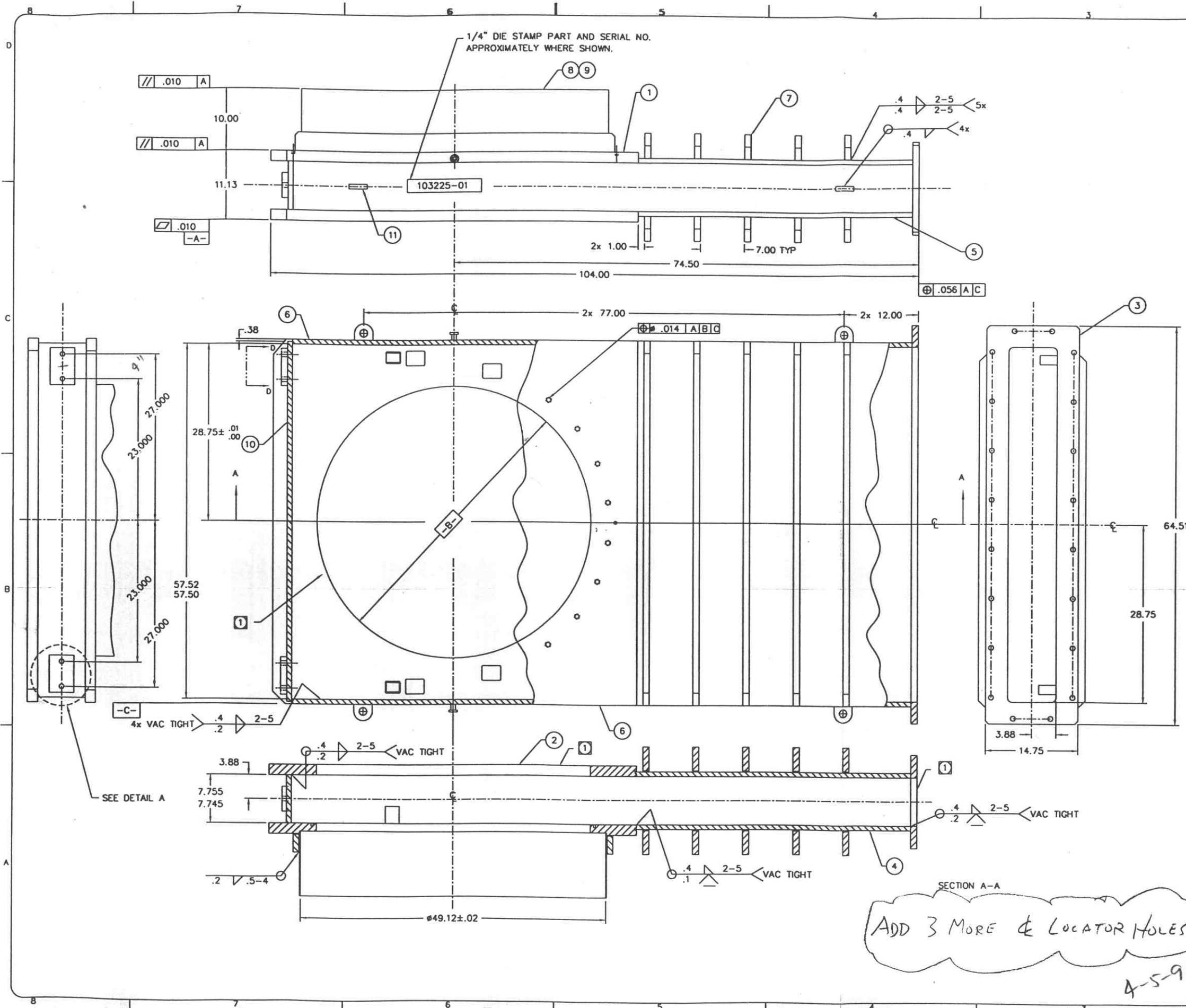


REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	MINI CFF WAS VCR FITTING, WAS NO DASH No.		
C	ADDED O-RING GROOVE AND IT'S DETAIL. ADDED MOUNTING PADS.		

NOTES:

- ① VACUUM SEALING SURFACE
- ② FINAL ASSEMBLY AND CLEANING PER ASSY-LG-001.
- 3 ALL PIECES MUST BE HAND FINISHED PRIOR TO FITTING THE WELDMENT. EACH PIECE MUST BE GRAINED, DEBURRED AND FREE OF ANY SHARP CORNERS OR EDGES. THE PIECE IS READY FOR FITTING ONLY AFTER THE PIECE HAS BEEN WIPED CLEAN WITH A CLEAN WHITE COTTON CLOTH. NO SNAGGING PERMITTED.



ITEM	QTY.	PART NO.	DESCRIPTION
1	1	4103222-02	GATE SIDE FLANGE
2	1	4103223	CARRIAGE SIDE FLANGE
3	1	3103211	BONNET FLANGE
4	1	3103220	GATE SIDE UPPER BODY PLATE
5	1	3103221	CARRIAGE SIDE UPPER BODY PLATE
6	2	2103216	SIDE PLATE
7	10	2103218	STIFFENER
8	1	2103219-02	RING TYPE STIFFENER ROLL-UP
9	1	2103224	WELD STUBS
10	1	2103236	END PLATE
11	4	14829-10	LIFTING EYE
12	2	133-075-LF-R	NON-ROTATABLE THRU HOLES 1.33 CF NIPPLE
13	2	NONE	MOUNTING PAD.

PART LIST		MATERIAL SPECIFICATION
		304L
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FINISH DECIMALS ANGLES 12/ JOK & .010 //, C, L WITHIN .05 UNSPECIFIED FILLETS R1/8 BREAK EDGES AND & 45° REMOVE ALL BURRS		CONTRACT OR SALES ORDER NO.
DRAWN BY: AH		APPROVALS DATE
DO NOT SCALE DRAWING		SCALE: 1=8
C:\96\6028\41032251.DWG		SHEET 1 OF 1

GNB Corporation	
SCIENTIFIC AND INDUSTRIAL EQUIPMENT	
30871 San Benito Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0939	
TITLE: BODY WELDMENT (BW/FLG) G44E, G44P	
DWG. NO. 103225-01	REV. C

LIGO-D961194-C-B