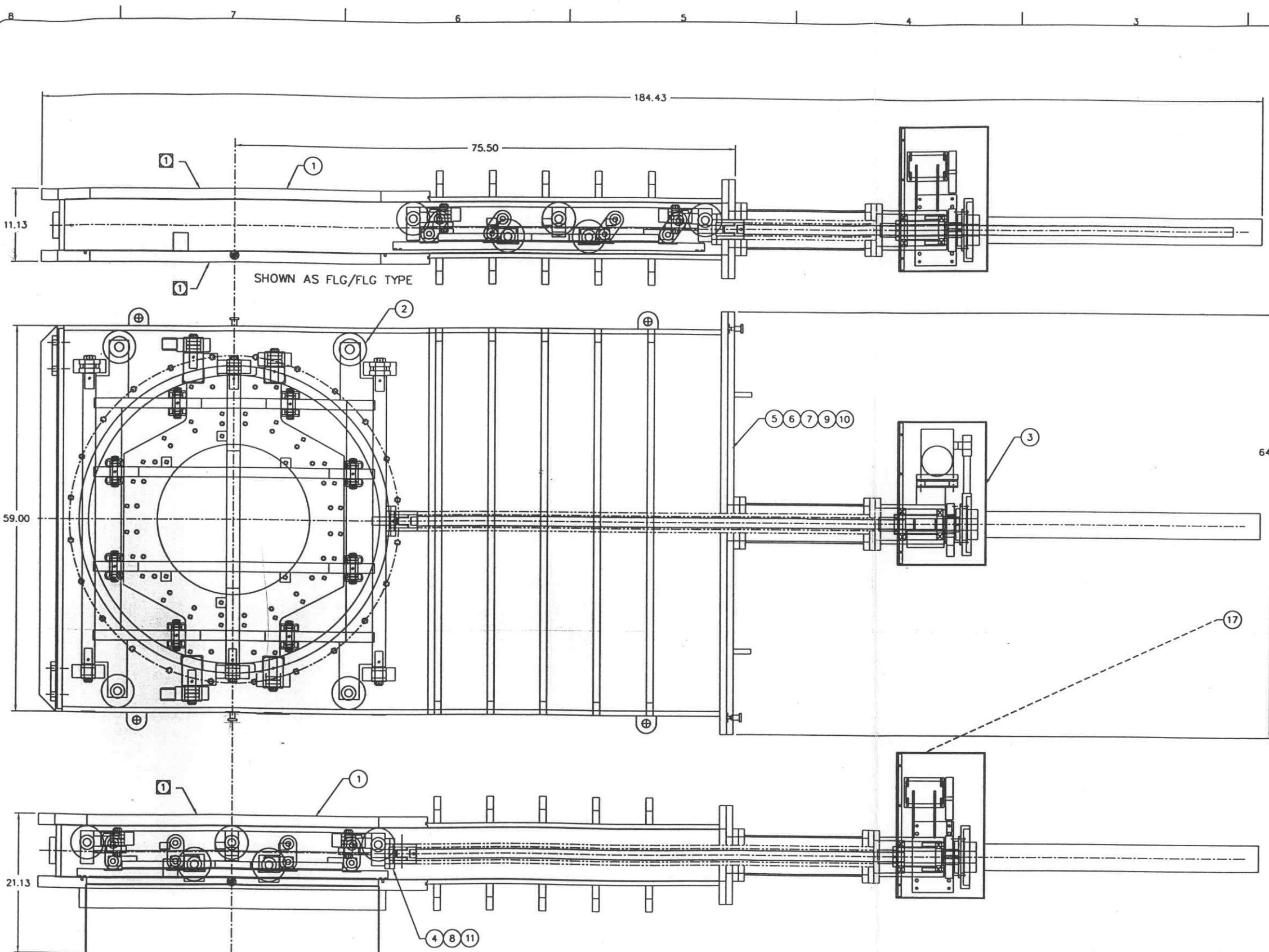


REV.	DESCRIPTION	DATE	BY
A	RELEASED		
B	ADDED MOUNTING PADS, AND NOTE 2.		



BONNET O-RING GROOVES
IN BODY PLATE, NOT BONNET PLATE

SHOW MOTOR CONTROLLER AND
MOUNTING PLATES ON BOTH SIDES
OF VALVE FOR FIELD CHOICE.
ALSO, SHOW NOTE TO REMOVE
CONTROLLER FOR SHIPPING

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	4103225-01	BODY WELDMENT, (BW/FLG TYPE)
		4103225-02	BODY WELDMENT, (FLG/FLG TYPE)
2	1	3103255	CARRIAGE ASSEMBLY
3	1	3103294	ACTUATOR ASSEMBLY
4	1	462-CG	4" CF FLANGE Cu GASKET
5	1		O-RING, #41.75 ID, 1/4 C/S, VITON
6	1		O-RING, #43.88 ID, 1/4 C/S, VITON
7	20		SHCS, 3/4-10, 2.75 LG
8	10		VENTED SHCS, 5/16-24, 1.25 LG
9	20		NUT, 3/4-10
10	20		LOCKWASHER, SPLIT, 3/4
11	10		LOCKWASHER, SPLIT, 5/16
12	1	1101460	GNB NAME PLATE
13	1	1103291-02	SPARE PARTS LIST, G44 ELECTRIC
14	REF	1103098-02	OUTLINE DWG, (BW/FLG TYPE)
		1103098-01	OUTLINE DWG, (FLG/FLG TYPE)
15	1	34264	GATE ADJUSTMENT
16	1	1102202	INSTRUCTION DWG
17	1	GV3000-1V4140	MOTOR CONTROLLER

- NOTES:
- 1 VACUUM SEALING SURFACE
 - 2 FINAL ASSEMBLY AND CLEANING PER ASSY-LG-001.
 - 3 ALL O-RINGS TO BE PRE-BAKED AND GREASE FREE.

PART LIST		MATERIAL SPECIFICATION SST	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE FINISH SIZE ± .03 & 1/16 125/1000 ± .010 UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED		CONTRACT OR SALES ORDER NO.	
THIRD ANGLE PROJECTION		APPROVALS	7000#
DO NOT SCALE DRAWING		CHECKER	DATE
CADD FILE NAME: C:\96\6028\4103280.DWG		ENGINEER AH	3/15/96
SCALE: 1=8		TITLE: ASSEMBLY DWG G44 ELECTRIC	
SHEET 1 OF 1		Dwg. NO. 103280	

4-5-96

L1G0-D961195-B-B