



NOTES:  
 ⚠ TORQUE ITEM 6 (SCREW) TO 65-70 in-lb, 6 PLACES.  
 ⚠ FOR VENDOR INFORMATION, SEE TOP ASSEMBLY MATERIALS LIST D970006 OR D970007.

11	2	D961472	LOCATING CAPTIVE SCREW BRACKET ASSEMBLY	-
10	3	McM-Carr #90945A161	1/4 NOM ID FLAT WASH, .255ID .468OD .063THK	STAINLESS STEEL
9	3	McM-Carr #91240A029	1/4-20 HEX JAM NUT	STAINLESS STEEL
8	3	D970005	MODIFIED TOGGLE SCREW	-
7	6	McM-Carr #98437A029	1/4 NOM ID HI-COLLAR LOCKWASHER	STAINLESS STEEL
6	6	UC-COMPONENTS #C-2010-NA	1/4-20 X .63 LG SHCS	STLSS STL/SILVER PL.
5	1	D961471	CAPTIVE SCREW BRACKET ASSEMBLY	-
4	3	D961418	FOOT ASSEMBLY	-
3	6	McM-Carr #93085A147	#6-32 X .44 LG PHILLIPS FLAT HD SCR, 100°C.S.	STAINLESS STEEL
2	3	D961466	PAD GUIDE	-
1	1	D961467	TOP PLATE (METROLOGY)	-
REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

DWG. NO.		DESCRIPTION		MATERIAL		HEAT TREAT		FINISH		DCN		PRE-RELEASE		DESCRIPTION		DATE		SCALE	
6		REFERENCE DRAWINGS		USED DN		NEXT ASS'Y: D961460 & D961461				A		DCN E960157		DCC		1-21-97		NTS	

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
 CORE OPTIC COMPONENT CARRIER  
 METROLOGY INTERFACE TOP PLATE  
 ASSEMBLY  
 CAD FILE: D961468-A.dwg  
 SIZE: C  
 DWG. NO.: D961468-A-D  
 SHEET: 1 OF 1