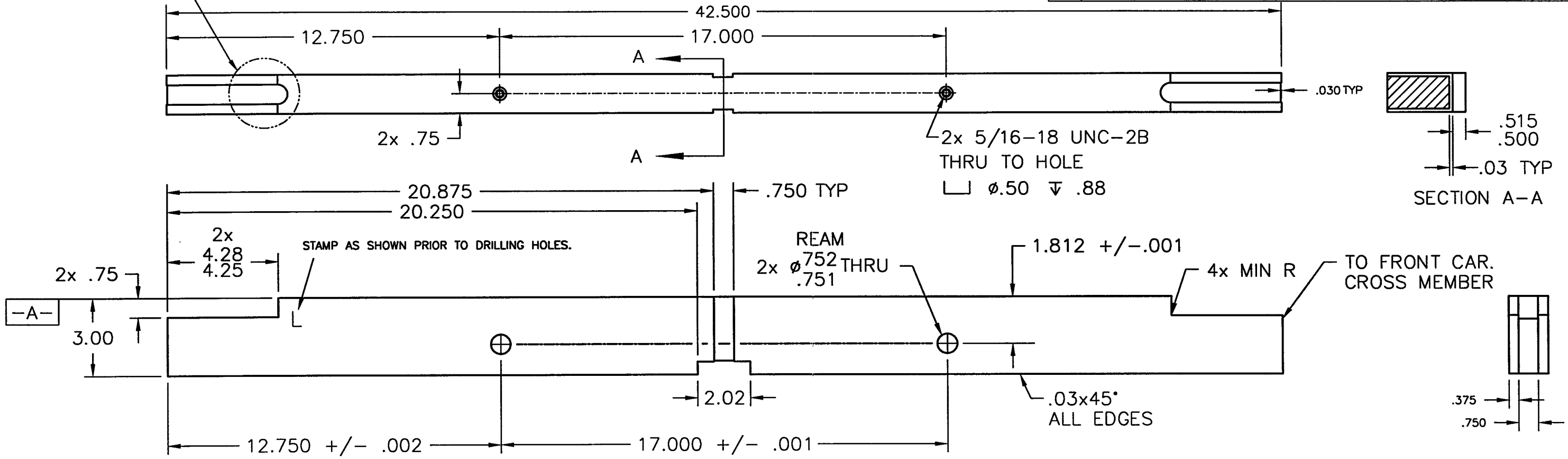


| REVISIONS | | | |
|-----------|--|----------|----------|
| REV. | DESCRIPTION | APPROVED | DATE |
| A | RELEASED | | |
| B | REMOVE No.4 FINISH, 5/16-18 WAS 1/4-20 | | 2-8-96 |
| C | DELETED TWO HOLES; .03 WAS .13; ADDED +/- .001 TOLERANCE TO 1.812 DIM; REAM .752/.751 WAS .761/.751; ADDED 12.750 +/- .002 DIM; ADDED 17.000 +/- .001 DIM.; ADDED STAMPING INSTRUCTION; ADDED NOTE 4. 42.500 WAS 42.50 | AJL | 7-15-96 |
| D | REDRAWN | AJL | 7-16-96 |
| E | CHANGED TITLE | AJL | 10-28-96 |



- NOTES:**
- 1: ALL SURFACES TO MACHINE OR MECHANICALLY POLISH.
 - 2: DEBURR AND HAND POLISH ALL SURFACES. NO SNAGGING SHALL OCCUR WHILE WIPING WITH A CLEAN COTTON CLOTH.
 - 3: PROTECT ALL SURFACES FROM SCRATCHES, GOUGES AND TOOLING MARKS DURING HANDLING.
 - 4: DRILL AND REAM HOLES AFTER MILLING IS COMPLETED.

DEC 19 1996
 PSI DWG # V049-8-152
 L1G0-D961592-E-V

| | | | | |
|--|----------------------|-----------------------------|---------------------------------------|--|
| ITEM | QTY. | PART NO. | DESCRIPTION | BAR, 1.50 THK, 3.00 WD, 42.50 LG |
| PART LIST | | | MATERIAL SPECIFICATION 304L STAINLESS | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FINISH .01 ± .10° 125/ .001 ± .005 //, C, L WITHIN .05 UNSPECIFIED FILLETS R.015 BREAK EDGES .010 ± .45° REMOVE ALL BURRS | | CONTRACT OR SALES ORDER NO. | | GNB Corporation SCIENTIFIC AND INDUSTRIAL EQUIPMENT 30871 San Benito Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0939 |
| THIRD ANGLE PROJECTION | | APPROVALS | DATE | |
| D103236 | DO NOT SCALE DRAWING | ENGINEER ZH | 1-24-96 | TITLE OUTER BEAM G44 |
| USED ON | CADD FILE NAME | B103248E | | B DWG. NO. 103248 SCALE: NONE SHEET 1 OF 1 |