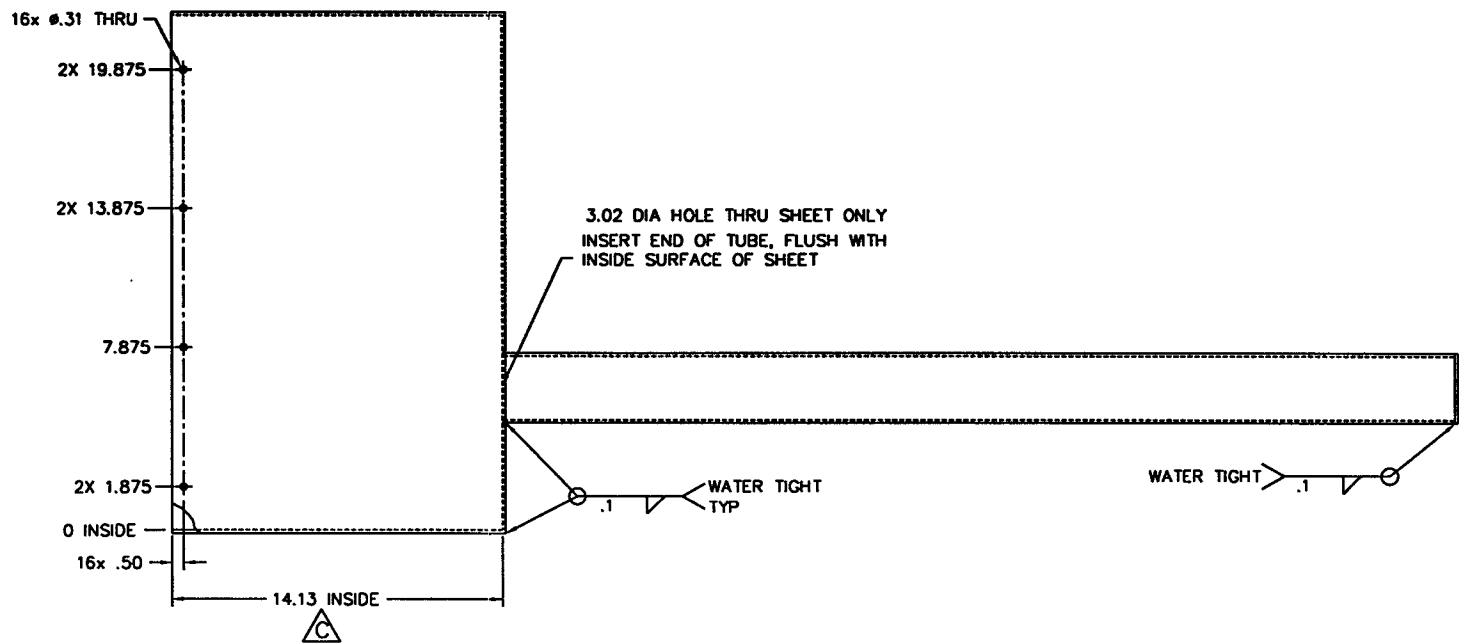
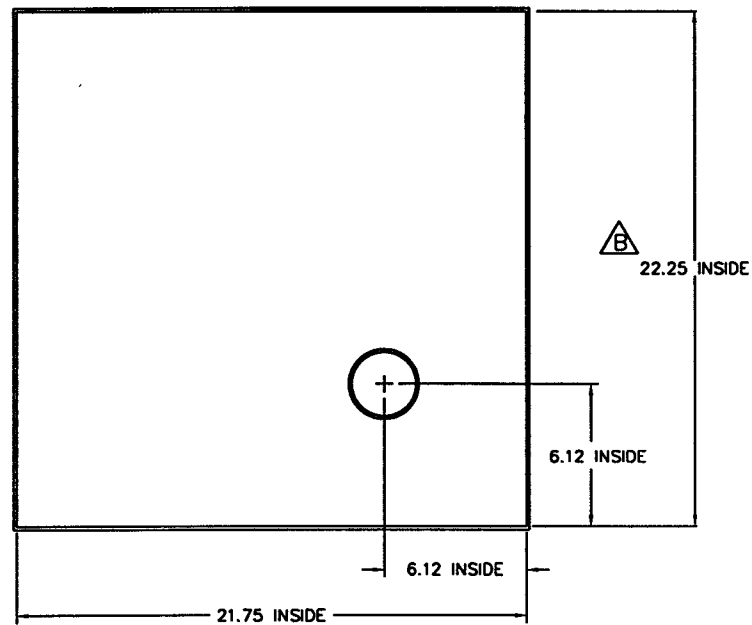
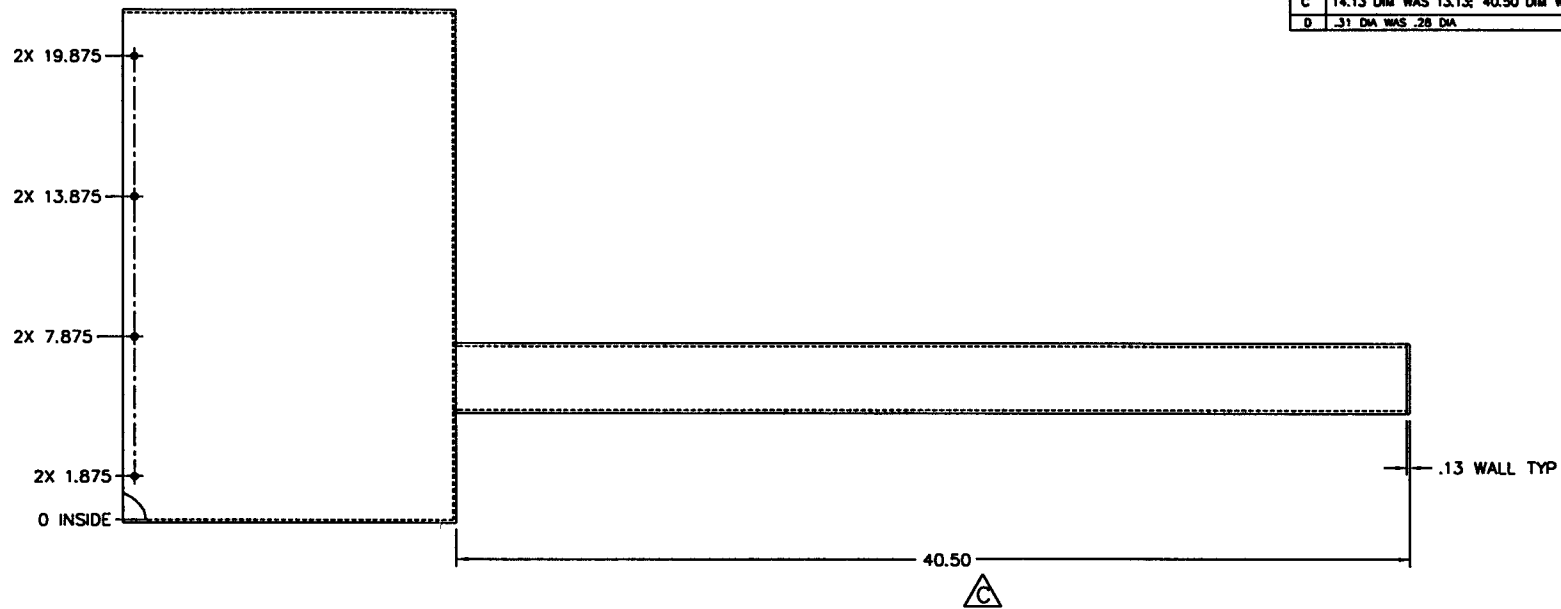


REV	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	22.25 DIM WAS 21.75; REDRAWN	A.J.L.	8/24/96
C	14.13 DIM WAS 13.13; 40.50 DIM WAS 41.50; REDRAWN	A.J.L.	8/25/96
D	.31 DIA WAS .28 DIA	A.L.	10/18/96



DEC 19 1996

PSI DWG # V049-8-194
L190-D901606-D-V

NOTES:
FINAL CLEANING TO MEET
GNB SPEC. PER UHV

D103294
USED ON

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
DECIMALS ANGLES FINISH
.005 ± .001 12°
SEE A.010
//C, L WITHIN .05
UNPROCESSED FALLETTS: R.015
BREAK EDGES: 30° ± 45°
REMOVE ALL BURRS

CONTRACT OR SALES ORDER NO.
APPROVALS
DATE
DRAFTER
CHECKER
ENGINEER ZH 2-14-96
CADD FILE NAME D103310D

MATERIAL SPECIFICATION ALUMINUM, .13 THK.
GNB Corporation
SCIENTIFIC AND INDUSTRIAL EQUIPMENT
30871 San Ramon Court
HAYWARD, CALIFORNIA 94544
(510) 441-1900 FAX: (510) 441-0830
TITLE COVER
G44E, G48E
Dwg. No. 103310
SCALE: NONE SHEET 1 OF 1