



REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED	AJL	10/15/96
B	6.010/6.005 DIA WAS 6.03; ADDED 5.75 DIA; ADDED .378 DIM	AJL	10-15-96

L190-DS61665-B-V DEC 19 1996  
PSI DWG # V049-8-549

**NOTES:**  
FINAL CLEANING TO MEET  
GNB SPEC. PER UHV

ITEM	QTY.	PART NO.	DESCRIPTION
PART LIST			MATERIAL SPECIFICATION: T304L
<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FINISH .XX ± .01 ± 1'0" 32/ .XXX ± .005</small>		<small>CONTRACT OR SALES ORDER NO.</small>  <small>APPROX. WT.</small> <small>APPROVALS</small>	
<small>UNSPECIFIED FILETS: R.015 BREAK EDGES: 010 ± 45° REMOVE ALL BURRS</small>		<small>30971 San Benito Ct. HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0939</small>	
<small>THIRD ANGLE PROJECTION</small> 		<small>DRAFTER</small> AJL	<small>DATE</small> 10/15/96
<small>DO NOT SCALE DRAWING</small>		<small>CHECKER</small>	<small>ENGINEER</small>
<small>CADD FILE NAME</small> B103738B		<small>TITLE</small> FLANGE, BRG. HSG. WELD'T LIGO G44E, G48E	
<small>USED ON</small> C103303		<small>DWG. NO.</small> 103738	<small>SCALE:</small> NONE
		<small>SHEET</small> 1	<small>OF</small> 1