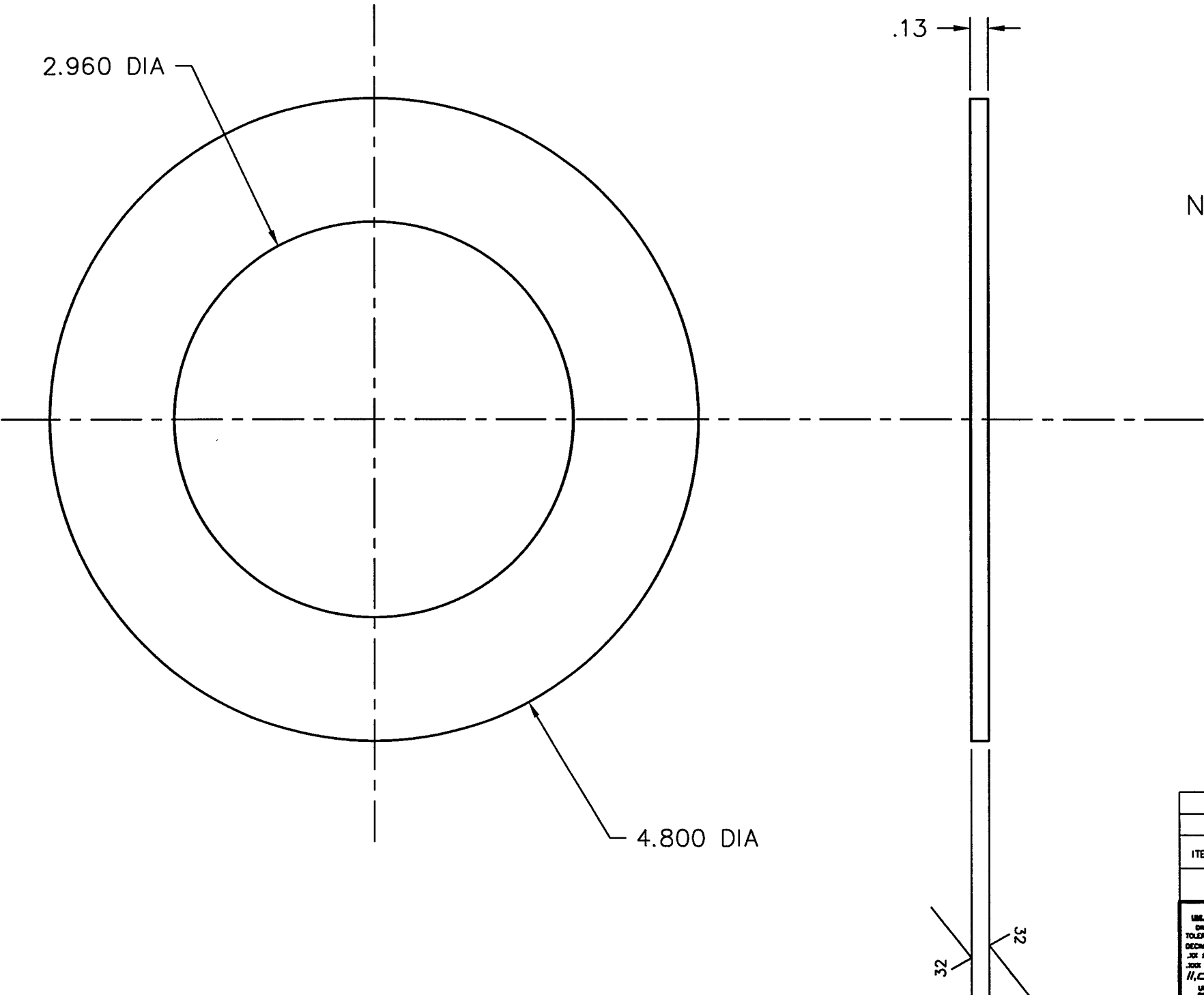


REV. DESCRIPTION		REVISIONS		APPROVED	DATE
A	RELEASED	AJL			8/22/96



NOTE: MATERIAL IS 17-4 PH STAINLESS STEEL. AFTER MACHINING AND DEBURRING, HEAT TREAT AS FOLLOWS: HOLD AT 900F FOR ONE HOUR, THEN AIR COOL.

DEC 19 1996

PSI DWG # V049-8-553  
 M/GO-D961669-A-V

NOTES:  
 FINAL CLEANING TO MEET  
 GNB SPEC. PER UHV

NEXT ASS'Y: 103741 ASS'Y, MODIFIED CLUTCH

ITEM	QTY.	PART NO.	DESCRIPTION
PART LIST			MATERIAL SPECIFICATION SEE NOTE, ABOVE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FINISH DECIMALS ANGLES X.XX ± .01 ± 10° 125 X.X ± .005 X.XX ± .005 X.XX ± .005 UNSPECIFIED FILLETS: R.05 BREAK EDGES 45° ± 45° REMOVE ALL BURRS		CONTRACT OR SALES ORDER NO.	
THIRD ANGLE PROJECTION DO NOT SCALE DRAWING CADD FILE NAME		APPROVALS DATE DRAFTER CHECKER ENGINEER AJL 8/22/96 B103743A	
GNB Corporation SCIENTIFIC AND INDUSTRIAL EQUIPMENT 30071 San Benito Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0839			TITLE CLUTCH RING, 17-4 G44E, G48E
SCALE: NONE			REV. A SHEET 1 OF 1