



.02 x .02 CHAM
(4) PLC'S

0.188R

1.22

1.00

0.97

∅0.5627
∅0.5632

0.07

0.484∅

0.35∅

0.50 0.67

0.22

.02R RELIEF

4-40 UNC-2B THRU

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES														CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY																																																													
		TOLERANCES: FRACTIONAL ±1/16(.16) ANGULAR ± 1° TWO PLACE DECIMAL ±.01(.025) THREE PLACE DECIMAL ±.005(.013)		FINISHED SURFACE RMS 63 BREAK CORNERS IN: .02 REMOVE ALL BURRS														COLLIMATOR SLEEVE LIGHT SOURCE ASSY. OPTICAL LEVER																																																											
		MATERIAL: 303/304 SS		HEAT TREAT: -		FINISH: NONE														CAD FILE: D970106-B.DWG SCALE: 4:1																																																									
DWG. NO.		DESCRIPTION		USED ON: D970102/D970156/D970161		NEXT ASS'Y: -		<table border="1"> <tr> <th>REV</th> <th>DESCRIPTION</th> <th>DCC</th> <th>SYS</th> <th>DET</th> <th>CDS</th> <th>VE</th> <th>CC</th> <th>BT</th> <th>CHECK</th> <th>DRWN</th> <th>DATE</th> <th colspan="2"></th> </tr> <tr> <td>B</td> <td>ADDED .188R</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>MASON</td> <td>9/98</td> </tr> <tr> <td>A</td> <td>INITIAL RELEASE</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>MASON</td> <td>5/98</td> </tr> <tr> <td>00</td> <td>PRE-RELEASE</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>K.MASON</td> <td>4/29/97</td> </tr> </table>												REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE			B	ADDED .188R											MASON	9/98	A	INITIAL RELEASE											MASON	5/98	00	PRE-RELEASE											K.MASON	4/29/97	SIZE: B DWG. NO.: D970106-B-D SHEET: 1 OF 1	
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