



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:	FINISHED SURFACE RMS 63
FRACTIONAL ±1/16(.16)	BREAK CORNERS IN: OUT: .02
ANGULAR ± 1°	REMOVE ALL BURRS
TWO PLACE DECIMAL ±.01(.025)	
THREE PLACE DECIMAL ±.005(.013)	
MATERIAL: 6061-T6 ALUM.	HEAT TREAT: -
	FINISH: -
USED ON: D970156-00-D	NEXT ASS'Y: -

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									K.MASON	5/2/97

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
RISER BLOCK POSITION DETECTOR ASSY. OPTICAL LEVER	
CAD FILE	SIZE/DWG. NO.
D970157-A.DWG	B D970157-A-D
SCALE	SHEET
FULL	1 OF 1

DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS