



.359 ϕ THRU PLUS .781 ϕ
C'BORE x 2.31 DP. (2) PLC'S

6-32 UNC-2B x .62 DP.
(4) PLC'S

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL $\pm 1/16(.16)$ FINISHED SURFACE RMS 63
ANGULAR $\pm 1^\circ$ BREAK CORNERS IN: OUT: .02
TWO PLACE DECIMAL $\pm .01(.025)$ REMOVE ALL BURRS
THREE PLACE DECIMAL $\pm .005(.013)$

MATERIAL: 6061-T6 ALUM. HEAT TREAT: - FINISH: -

USED ON: D970156-00-D NEXT ASS'Y: -

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									MASON	5/2/97

MIT		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
RISER BLOCK POSITION DETECTOR ASSY. OPTICAL LEVER			
CAD FILE	D970157-A	SIZE	B
SCALE	FULL	DWG. NO.	D970157-A-D
		SHEET	1 OF 1

6 5 4 3 2 1

D
C
B
A

D
C
B
A