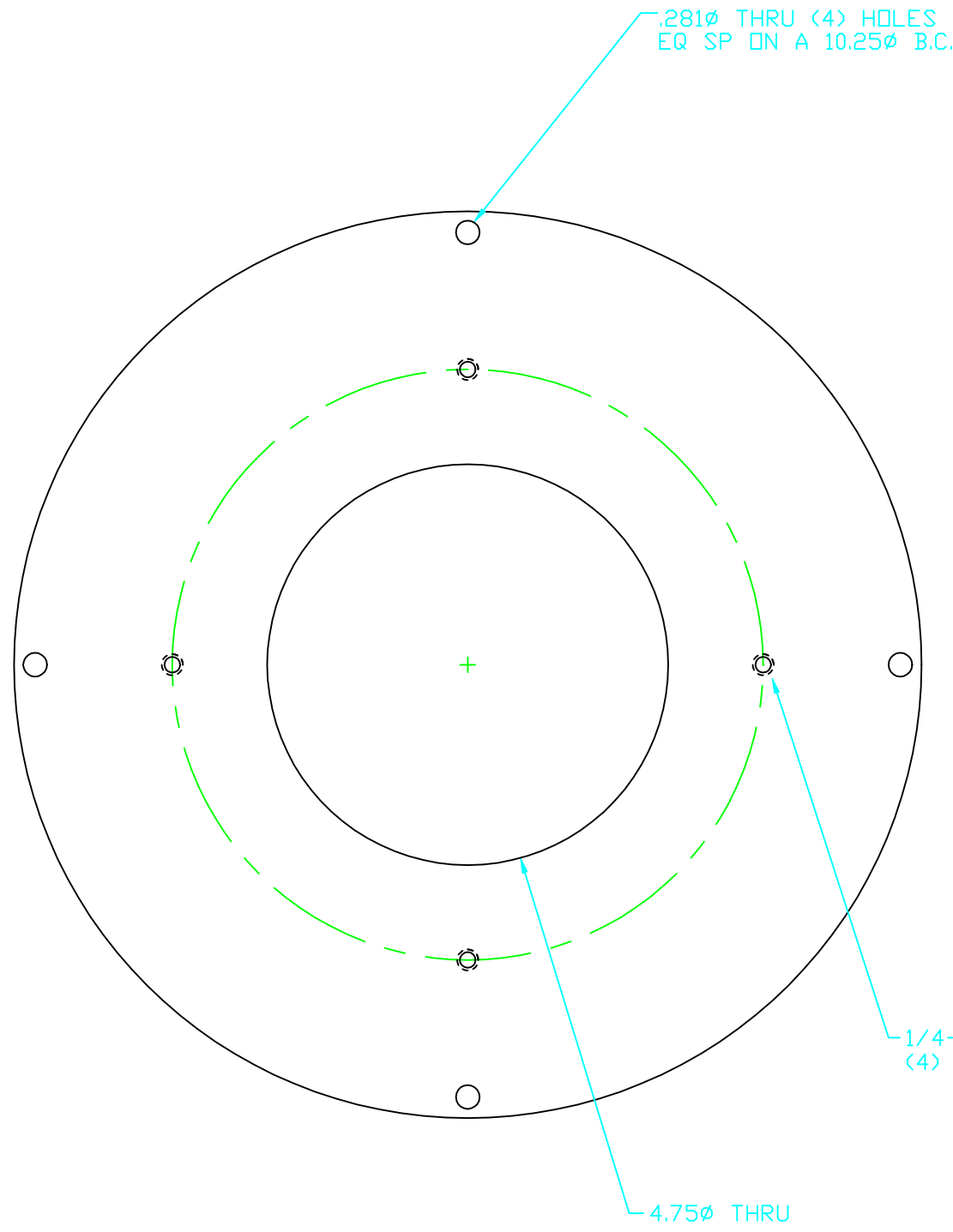


7 6 5 4 3 2 1

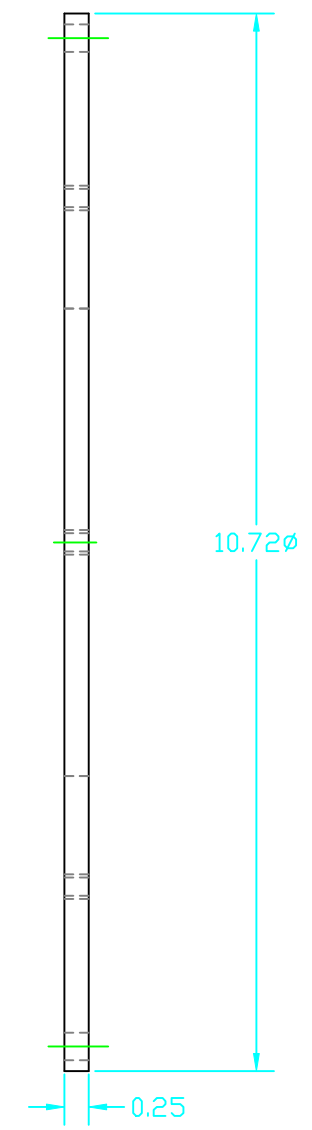
NOTES:



.281 $\phi$  THRU (4) HOLES  
EQ SP ON A 10.25 $\phi$  B.C.

1/4-20 UNC-2B THRU  
(4) HOLES EQ SP ON A 7.000 $\phi$  B.C.

4.75 $\phi$  THRU



10.72 $\phi$

0.25

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES													<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY						
		TOLERANCES: FRACTIONAL $\pm$ 1/16(.16) ANGULAR $\pm$ $\frac{1}{4}^{\circ}$ TWO PLACE DECIMAL $\pm$ .01(.025) THREE PLACE DECIMAL $\pm$ .005(.013)	FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS												VIEWPORT ADAPTER PLATE OPTICAL LEVER VIEWPORT						
		MATERIAL: 6061-T6 ALUM	HEAT TREAT: NONE	FINISH: NONE	A	INITIAL RELEASE											MASON	5/98			
		USED ON: -	NEXT ASS'Y: -	00	PRE-RELEASE											K.MASON	9/4/97				
DWG. NO.	DESCRIPTION	6061-T6 ALUM	NONE	NONE	REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	CAD FILE	D970197-A.dwg	SIZE (DWG. NO.)	D	D970197-A-D
7	REFERENCE DRAWINGS	6	5	4	3	2	1	SCALE	FULL	SHEET	1 of 1										