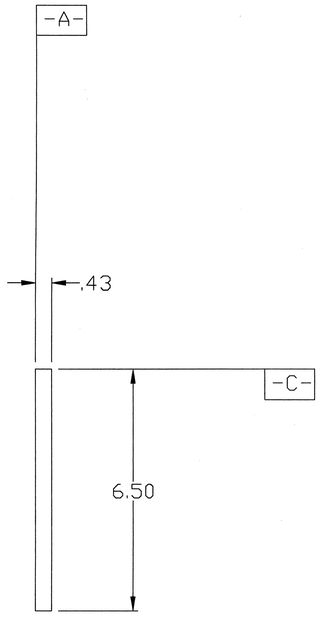
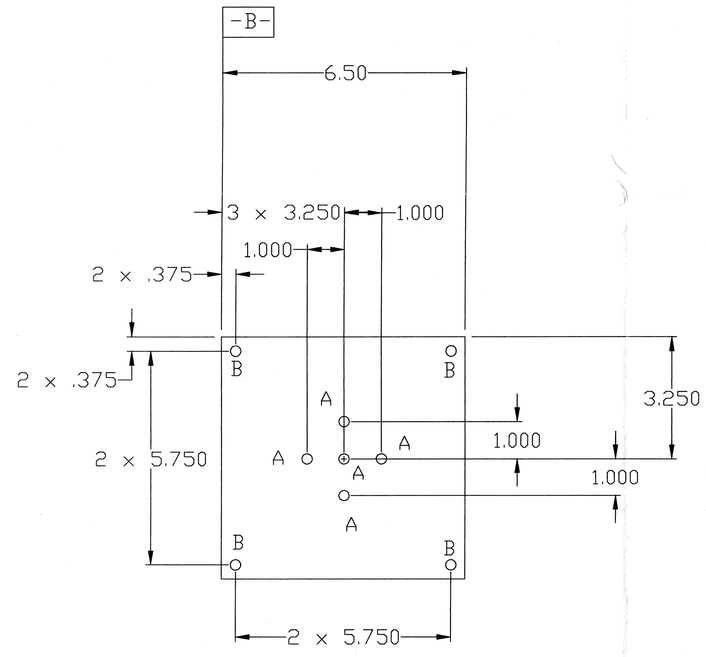
HOLE	QTY	TOLERANCE	DESCRIPTION
A	5	⊕ Ø .010 Ⓜ | A | B | C	Drill Ø .281 THRU
B	4	⊕ Ø .010 Ⓜ | A | B | C	DRILL AND TAP THRU, 1/4-20 UNC -3B

NOTES

1. Deburr and break sharp edges.





UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR ± .10
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

FINISHED SURFACE RMS 125
BREAK CORNERS IN: OUT:
REMOVE ALL BURRS

MATERIAL: 303 SS | HEAT TREAT: | FINISH:

USED ON: | NEXT ASS'Y:

REFERENCE DRAWINGS

DWG. NO.	DESCRIPTION

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	RELEASE DCN E98-0013-00-H									mjs	1-23-98
00	PRE-RELEASE									mjs	1-23-98

ISSUE DESCRIPTION

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PEM, PZT SHAKER MASS

CAD FILE: r13/ein/pemplates/releasedrawings
SIZE: C
DWG. NO.: D970294-A-H
SCALE:
SHEET 1 OF 1