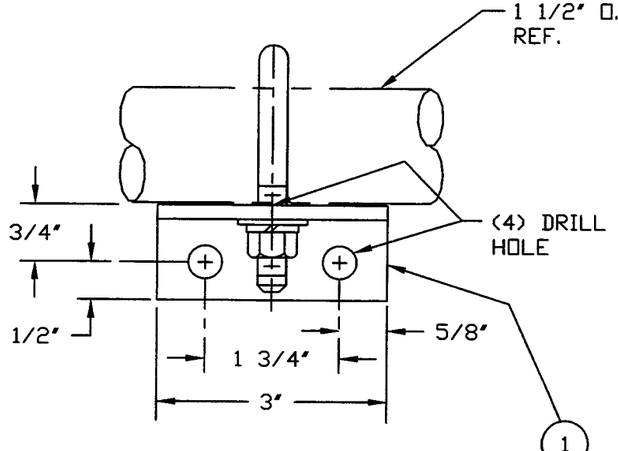

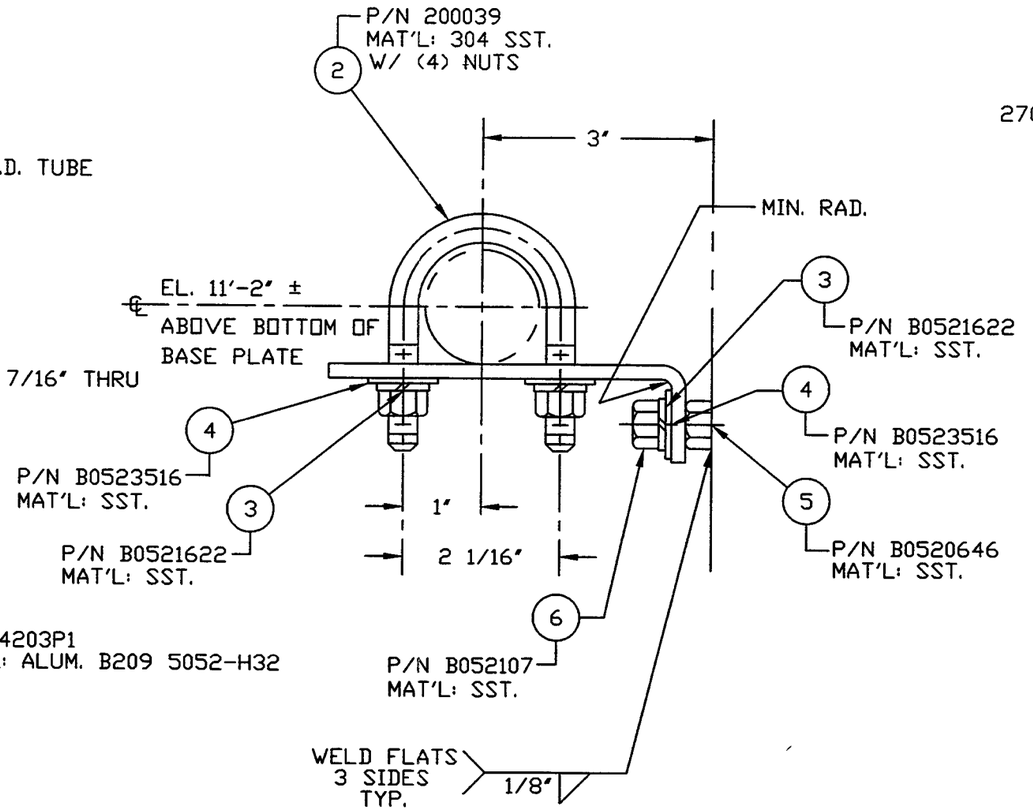

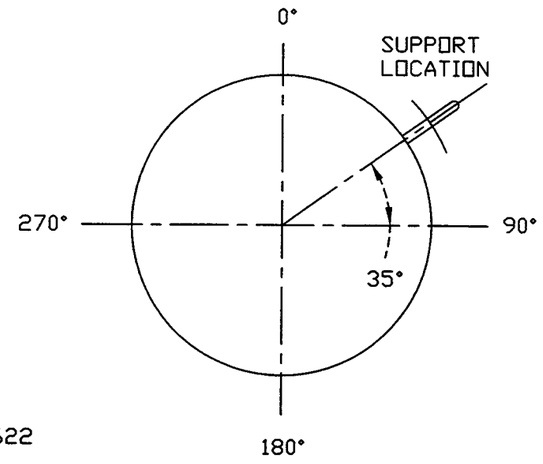

ORIENTATION PLAN

LIGO-D970371-00-V

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR:MACH ±0°-30' BEND ±2°
TWO PLACE DECIMAL ± .010
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS: IN: OUT:
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.

USED ON:

NEXT ASS'Y: V049-4-025

REV	DESCRIPTION	CHKD	DRWN	DATE	DEO#
0	ISSUED FOR FABRICATION	RDCGS	PEF	PV 4/22/97	0477

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

BSC-ANNULUS TUBE SUPPORT
1 1/2" O.D. ANNULUS HEADER
LIGO VACUUM EQUIPMENT

CAD FILE	SIZE	DWG. NO.	REV.
V0494203	B	V049-4-203	0

SCALE 1/2" SHEET 1 OF 1

Dec 07, 1994 - 11:52:02