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UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL ± 0.1			
ANGULAR/HORN 20°-30° BEND ± 2°			
TWO PLACE DECIMAL ± 0.03			
THREE PLACE DECIMAL ± 0.015			
FINISHED SURFACE RMS 63			
BREAK CORNERS IN-DOS OUT-DOS			
REMOVE ALL BURRS			
DO NOT SCALE THIS DWG			
USED ON:	REV:	DESCRIPTION:	ISSUE DESCRIPTION:
NEXT ASSY: D97049-4-118/119/120/121			

PROCESS SYSTEMS INTERNATIONAL, INC.
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SHIELD SUPPORT
 LIGO VACUUM EQUIPMENT

CAD FILE	SIZE	DWG NO	REV
V0494148	C	V049-4-148	1
SCALE	NONE	SHEET	1 OF 1