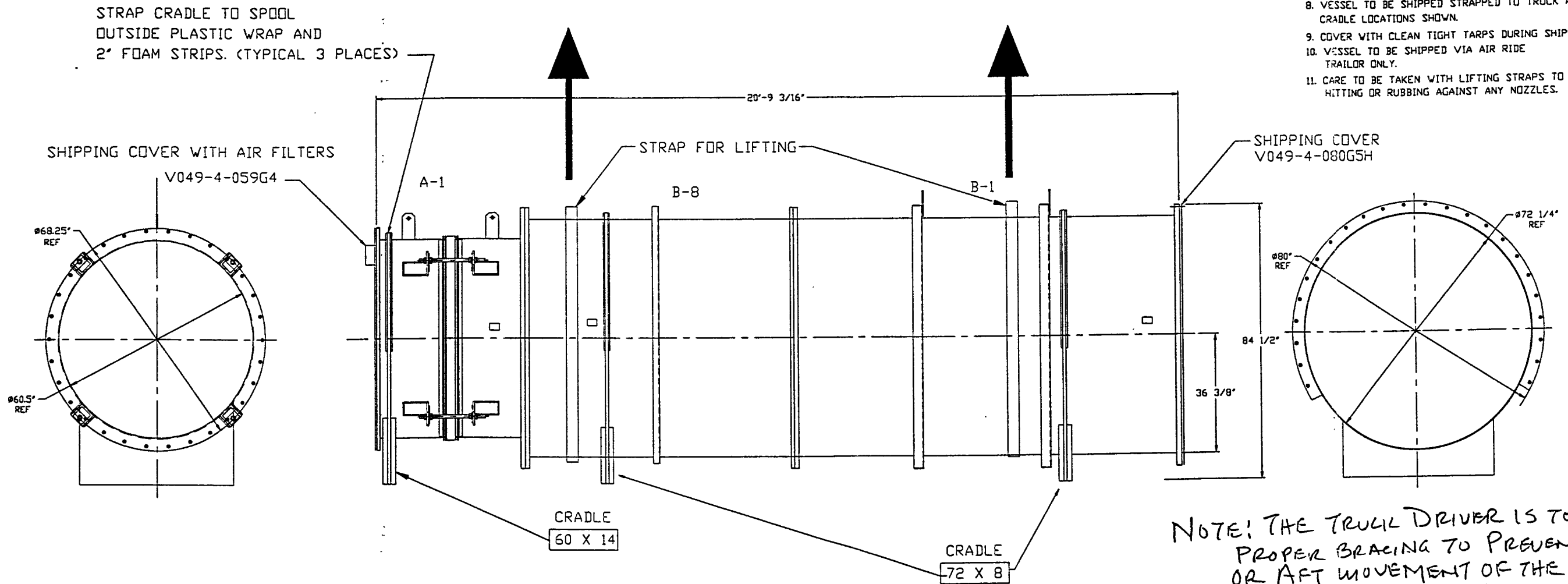


PACKAGING/LIFTING/SHIPPING INSTALLATION

1. REFERENCE DOCUMENTS
 COMPONENT PACKAGING, HANDLING, SHIPPING
 PROCEDURE - V049-2-123
 CONTAMINATION CONTROL PLAN - V049-2-119
2. PROTECT BELLOWS BY WRAPPING WITH HEAVY PLASTIC STRIPS
 PRIOR TO BAGGING.
3. ENTIRE VESSEL TO BE SHRINK WRAPPED WITH 2 LAYERS
 OF 6 MIL POLYETHYLENE.
4. VESSEL TO BE MOUNTED ON TRAILER IN
 ORIENTATION SHOWN.
5. TIGHTEN BELLOWS TIE RODS TO LOCK IN
 NEUTRAL LENGTH POSITION.
6. REMOVE FROM TRAILER AT SITE BY LIFTING
 WITH STRAPS AT LOCATIONS SHOWN.
7. SECURELY ATTACH THESE LIFTING INSTRUCTIONS
 TO VESSEL IN A WATER PROOF
 POLYETHYLENE BAG.
8. VESSEL TO BE SHIPPED STRAPPED TO TRUCK AT
 CRADLE LOCATIONS SHOWN.
9. COVER WITH CLEAN TIGHT TARPS DURING SHIPPING.
10. VESSEL TO BE SHIPPED VIA AIR RIDE
 TRAILOR ONLY.
11. CARE TO BE TAKEN WITH LIFTING STRAPS TO AVOID
 HITTING OR RUBBING AGAINST ANY NOZZLES.



NOTE: THE TRUCK DRIVER IS TO ADD
 PROPER BRACING TO PREVENT FORWARD
 OR AFT MOVEMENT OF THE VESSEL
 DURING SHIPMENT.

NOTE:(2) SHIPPING SPOOLS LA-2/LB-1/LBE-1 USE
 3 TYPE 72X8 CRADLES EA, (LA ONLY).

APPROX. WEIGHT: 1460#

SHT. 13 OF 14

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/16
 ANGULAR ± 30' ± 30" ± 12"
 THREE PLACE DECIMAL ± 0.03
 FINISHED SURFACE ONLY
 BREAK CORNERS IN
 REMOVE ALL BURRS

DO NOT SCALE THIS DRAWING

USED ON

NEXT ASSY:

PROCESS SYSTEMS INTERNATIONAL, INC.
 20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

SHIPPING SPOOLS WA-13/WB-8/WB-1		REV	
SHIPPING SPOOLS LA-2/LB-1/LBE-1		0	
SHIPPING CRITERIA		REV	
LIGD VACUUM EQUIPMENT		0	
CAD FILE	SIZE	DWG. NO.	REV
V0494233	1	V049-4-233	0
SCALE	NONE	SHEET	1 OF 1

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