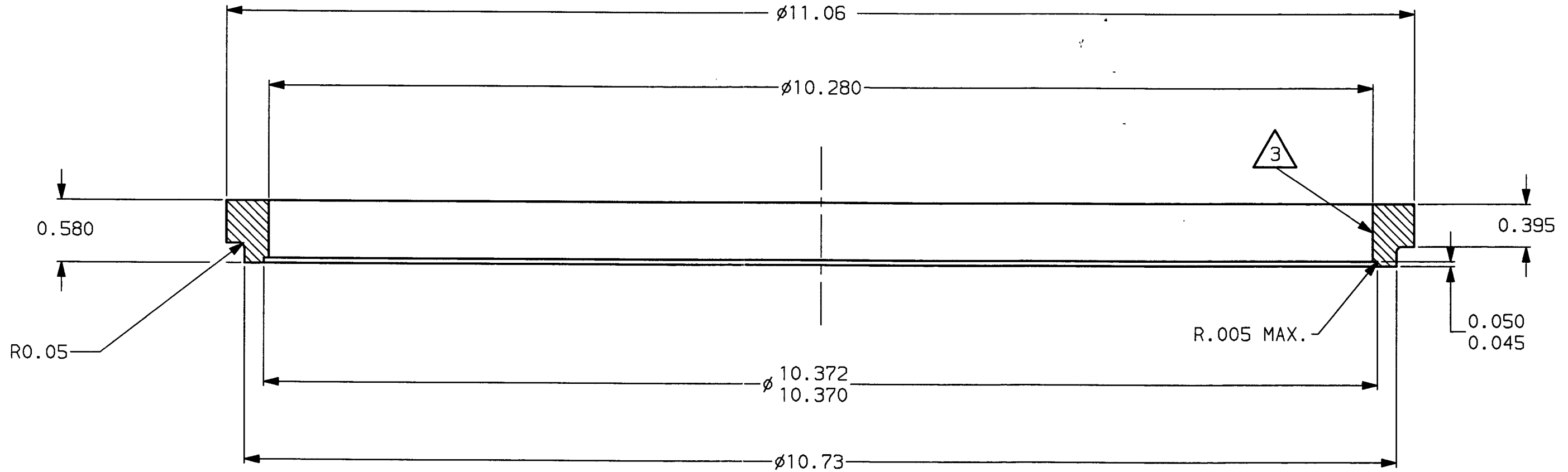


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



3. SERIALIZE WITH W.O. OR P.O. NUMBER, APPROX. WHERE SHOWN (VIBROPEEN PREFERRED)
2. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8
1. USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY
- NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.		
CUST. DWG. NO.						PARTS LIST						
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.		TOLERANCES UNLESS OTHERWISE SPECIFIED				DRAWN	PSV	12-9-97	SENIOR FLEXONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067			
		DECIMALS .XXX = $\pm .005$ ANGLES $\pm 1/2^\circ$ <input type="checkbox"/> .005 .XX = $\pm .010$				CHK.	PSV	12-16-97	TITLE NECK FLANGE (PRELIMINARY MACHINED)			
		ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES AND DIAMETERS BURR FREE PER ES-1018-5 FILLET RADII .010 - .020 BREAK CORNERS .005 - .010 INTERPRET DRAWING PER ASME Y14.5M 1994 DRILLED HOLE TOLERANCES PER AND10387 THREADS PER FEDERAL STANDARD H28				ENG.	PSV	12-16-97				
		63 <input checked="" type="checkbox"/>				MFG.	PSV	12-16-97				
						Q.A.	PSV	12-16-97				
C-47288-11	73484					MATL SPEC. AMS-5511		304L	SIZE	CAGE CODE	DWG. NO.	REV
NEXT ASSY	JOB REF					FINISH SPEC.			B	07649	47288-101	
								SCALE	1/1	SHEET 1 OF 1		