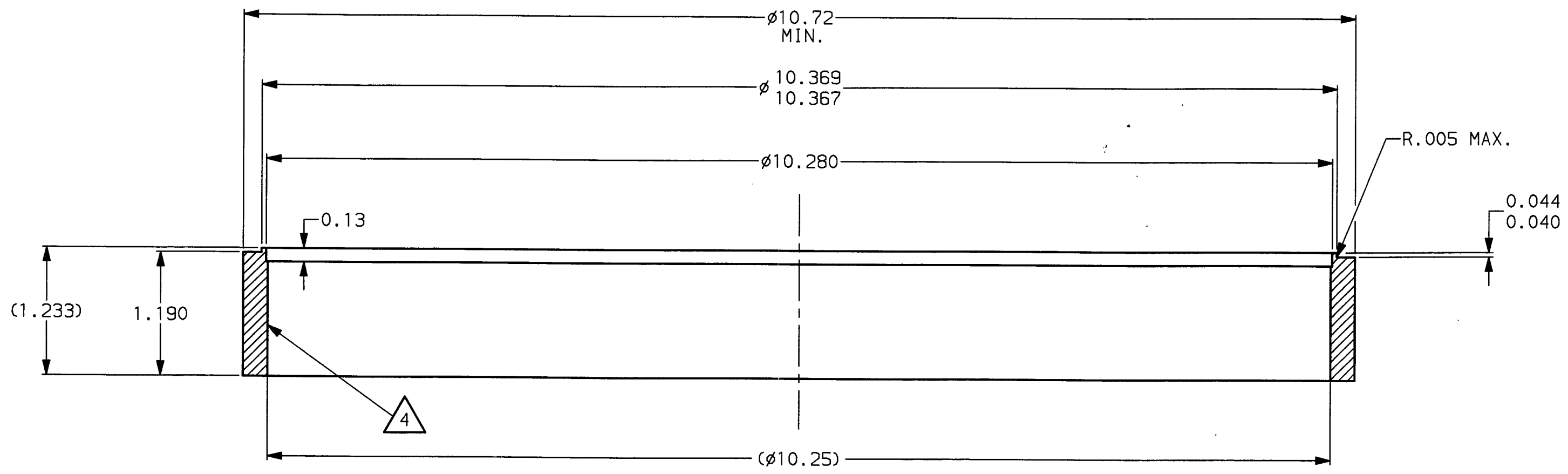


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



4. M/F 10 IPS SCHEDULE 20 PIPE, 304L-W (10.75 OD X .25 WALL)

3. SERIALIZE WITH W.O. OR P.O. NUMBER, APPROX. WHERE SHOWN (VIBROPEEN PREFERRED)

2. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8

1. USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY

NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.	
							PARTS LIST				
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.				TOLERANCES UNLESS OTHERWISE SPECIFIED			DRAWN	PSV	12-10-97	SENIOR FLEXONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067	
				DECIMALS .XXX = ± .005 ANGLES ±1/2° □ .005 .XX = ± .010			CHK.	<i>PSV</i>	12-16-97	TITLE <h3>NECK TUBE</h3>	
				ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES AND DIAMETERS ⁶³ ✓ BURR FREE PER ES-1018-5 FILLET RADII .010 - .020 BREAK CORNERS .005 - .010 INTERPRET DRAWING PER ASME Y14.5M 1994 DRILLED HOLE TOLERANCES PER AND10387 THREADS PER FEDERAL STANDARD H28			ENG.	<i>PSV</i>	12-16-97		
							MFG.	<i>CA</i>	12-16-97	SIZE B CAGE CODE 07649 DWG. NO. 47288-104 REV SCALE 1/1 SHEET 1 OF 1	
							Q.A.	<i>PSV</i>	12-16-97		
							MATL SPEC.		4		
C-47288-11		73484					FINISH SPEC.				
NEXT ASSY		JOB REF									