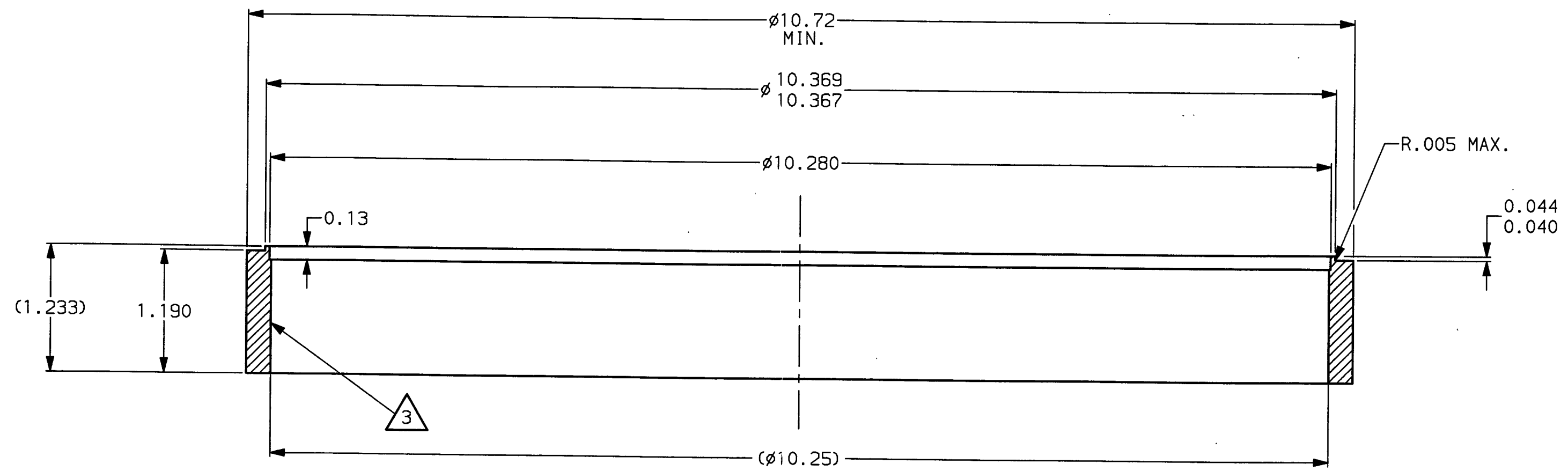


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	ECN 32887	1-9-98	PSV <i>PLD</i>



4. M/F 10 IPS SCHEDULE 20 PIPE, 304L-W (10.75 OD X .25 WALL)
3. SERIALIZE WITH W.O. OR P.O. NUMBER, APPROX. WHERE SHOWN (VIBROPEEN PREFERRED)
2. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8
1. USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY
- NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.			
CUST. DWG. NO.						PARTS LIST							
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.				TOLERANCES UNLESS OTHERWISE SPECIFIED			DRAWN	PSV	12-10-97	SENIOR FLEXONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067			
				DECIMALS .XXX = ± .005 ANGLES ±1/2° <input type="checkbox"/> .005 .XX = ± .010			CHK.	PLD	12-16-97	TITLE NECK TUBE			
				ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES AND DIAMETERS <input checked="" type="checkbox"/> 63 BURR FREE PER ES-1018-5 FILLET RADII .010 - .020 BREAK CORNERS .005 - .010 INTERPRET DRAWING PER ASME Y14.5M 1994 DRILLED HOLE TOLERANCES PER AND10387 THREADS PER FEDERAL STANDARD H28			ENG.	PLD	12-16-97				
							MFG.	CH	12-16-97				
							Q.A.	BB	12-16-97				
C-47288-11				73484		MATERIAL SPEC.		<input type="checkbox"/> 4		SIZE	CAGE CODE	DWG. NO.	REV
NEXT ASSY		JOB REF				FINISH SPEC.				B	07649	47288-104	A
										SCALE	1/1	SHEET 1 OF 1	

LIG0-D970605-A-D