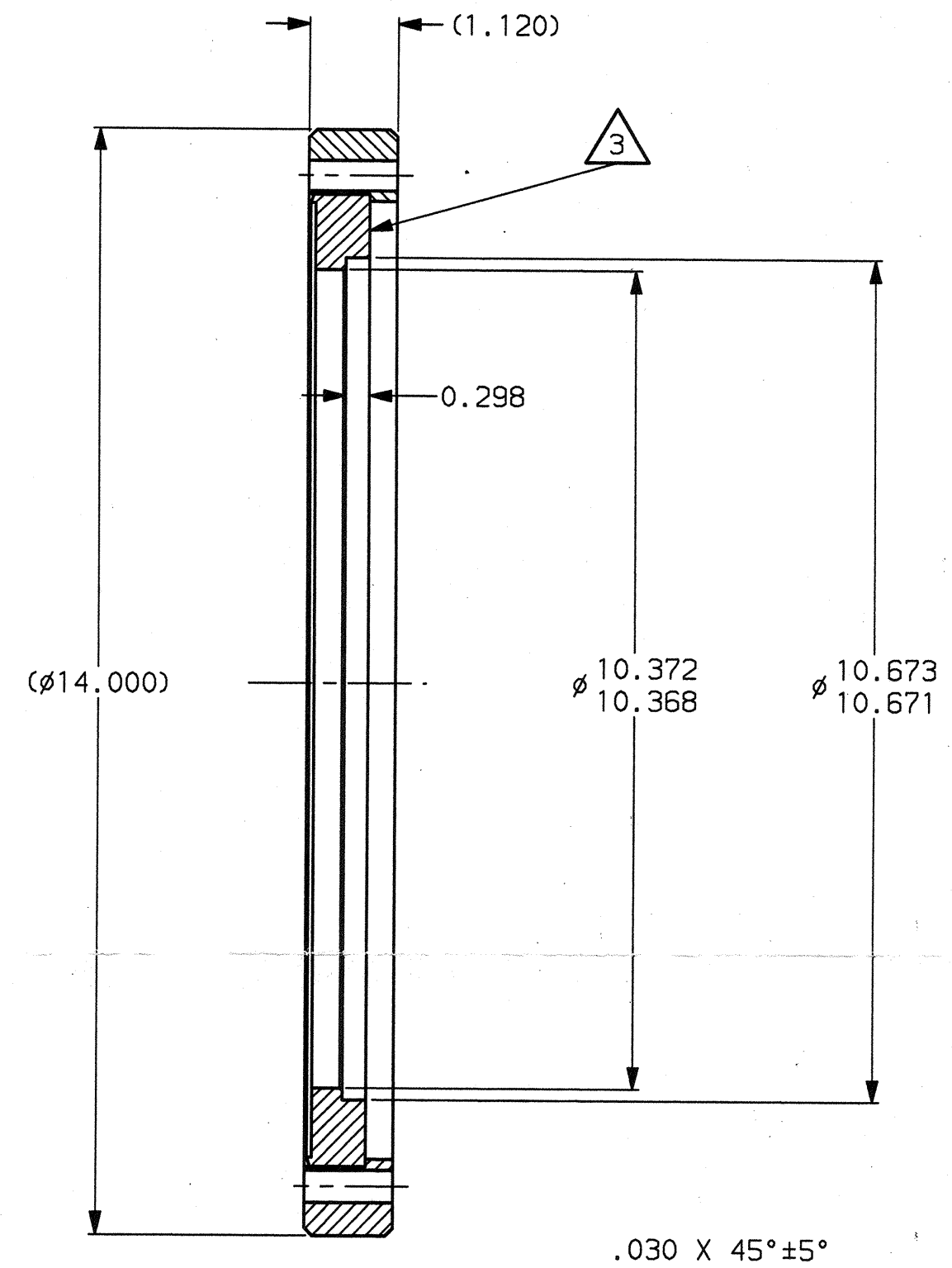
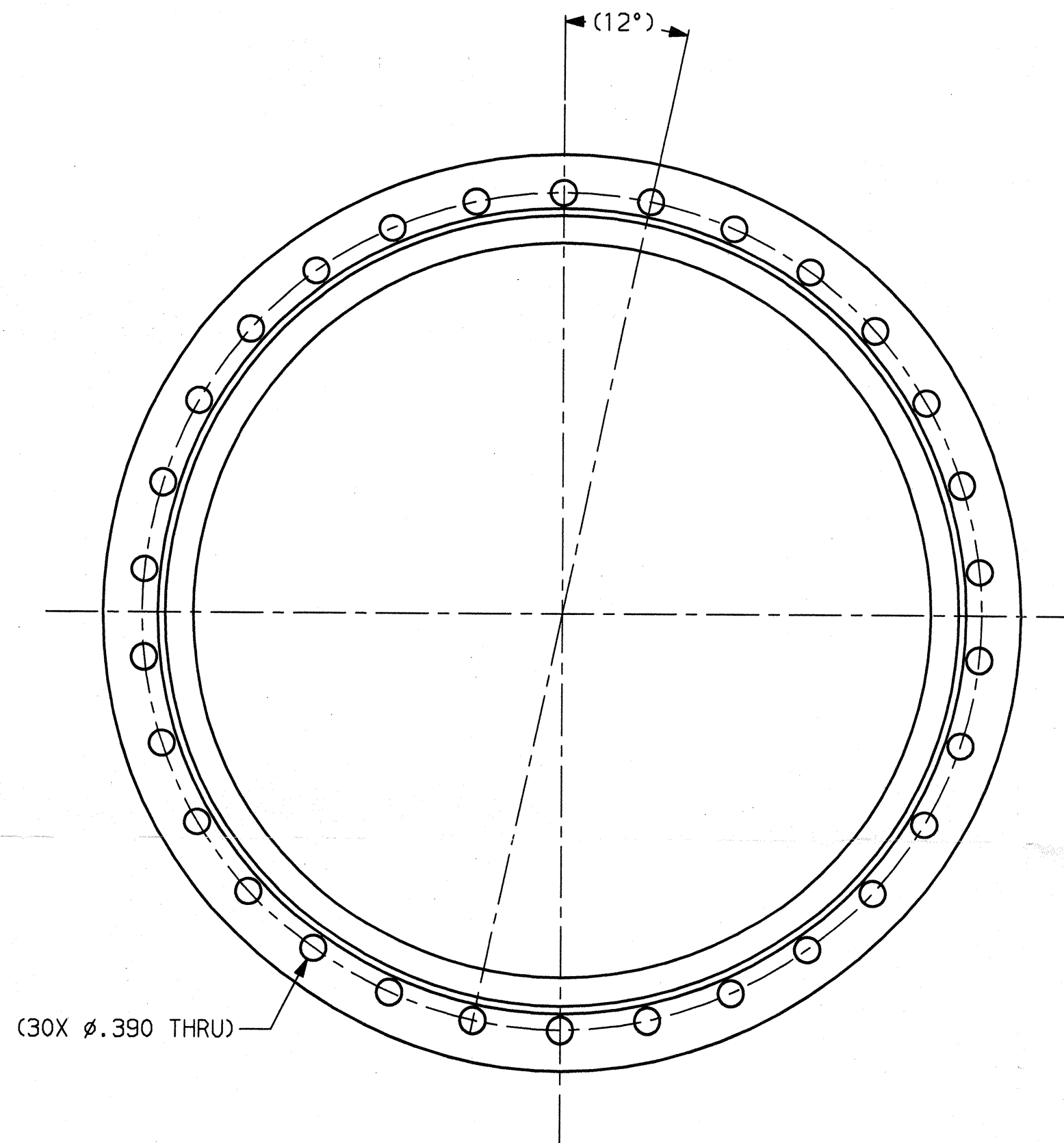


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



4. MAKE FROM MDC 14.00" ROTATABLE FLANGE P/N 100037

3. SERIALIZE WITH W.O. OR P.O. NUMBER, APPROX. WHERE SHOWN (VIBROPEEN PREFERRED)

2. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8

1. USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY

NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.	
							PARTS LIST				
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.		TOLERANCES UNLESS OTHERWISE SPECIFIED				DECIMALS	DRAWN	NEM	12/9/97	SENIOR FLEXIONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067	
		.XXX = ± .005	ANGLES ±1/2°		□.005	CHK.	<i>PAD</i>	12-16-97	SENIOR		
		.XX = ± .02				ENG.	<i>PAD</i>	12-16-97	TITLE		
		ALL DIMENSIONS ARE IN INCHES				63/	MFG.	<i>CH</i>	12-16-97	ROTATABLE FLG (MOD)	
		MACHINED SURFACES AND DIAMETERS				✓	Q.A.	<i>CH</i>	12-16-97	SIZE C	
		BURR FREE PER ES-1018-5					MATL SPEC.			CAGE CODE	DWG. NO.
		FILLET RADI .015 MAX					FINISH SPEC.			07649	47288-103
		BREAK ALL CORNERS .015 MAX								SCALE	1/2
		INTERPRET DRAWING PER ASME Y14.5M 1994									SHEET
		DRILLED HOLE TOLERANCES PER AND10387									1 OF 1
		THREADS PER FEDERAL STANDARD H28									
47288-10	73484	NEXT ASSY		JOB REF							

L190-B970606-00-D

C-47288-103