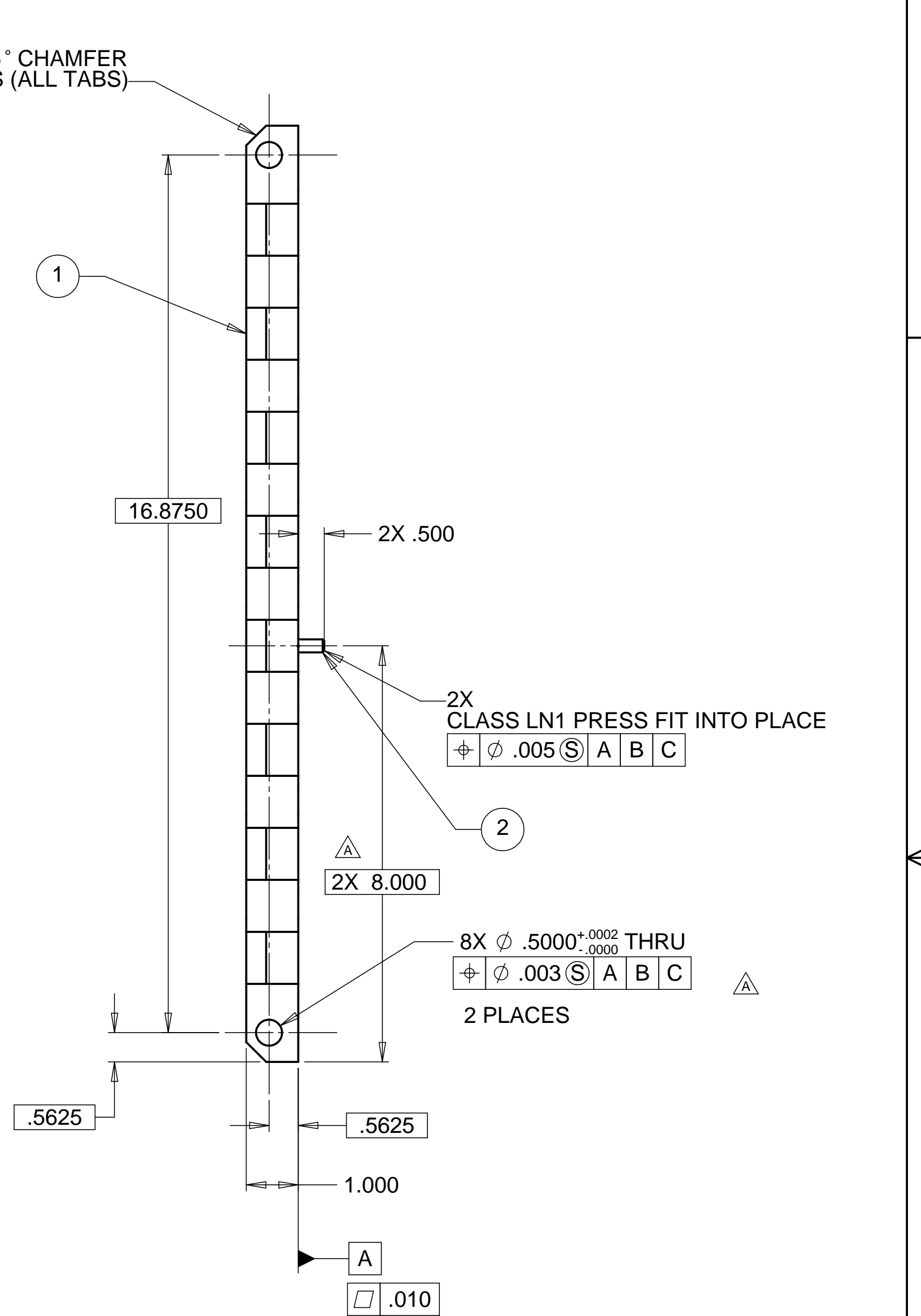
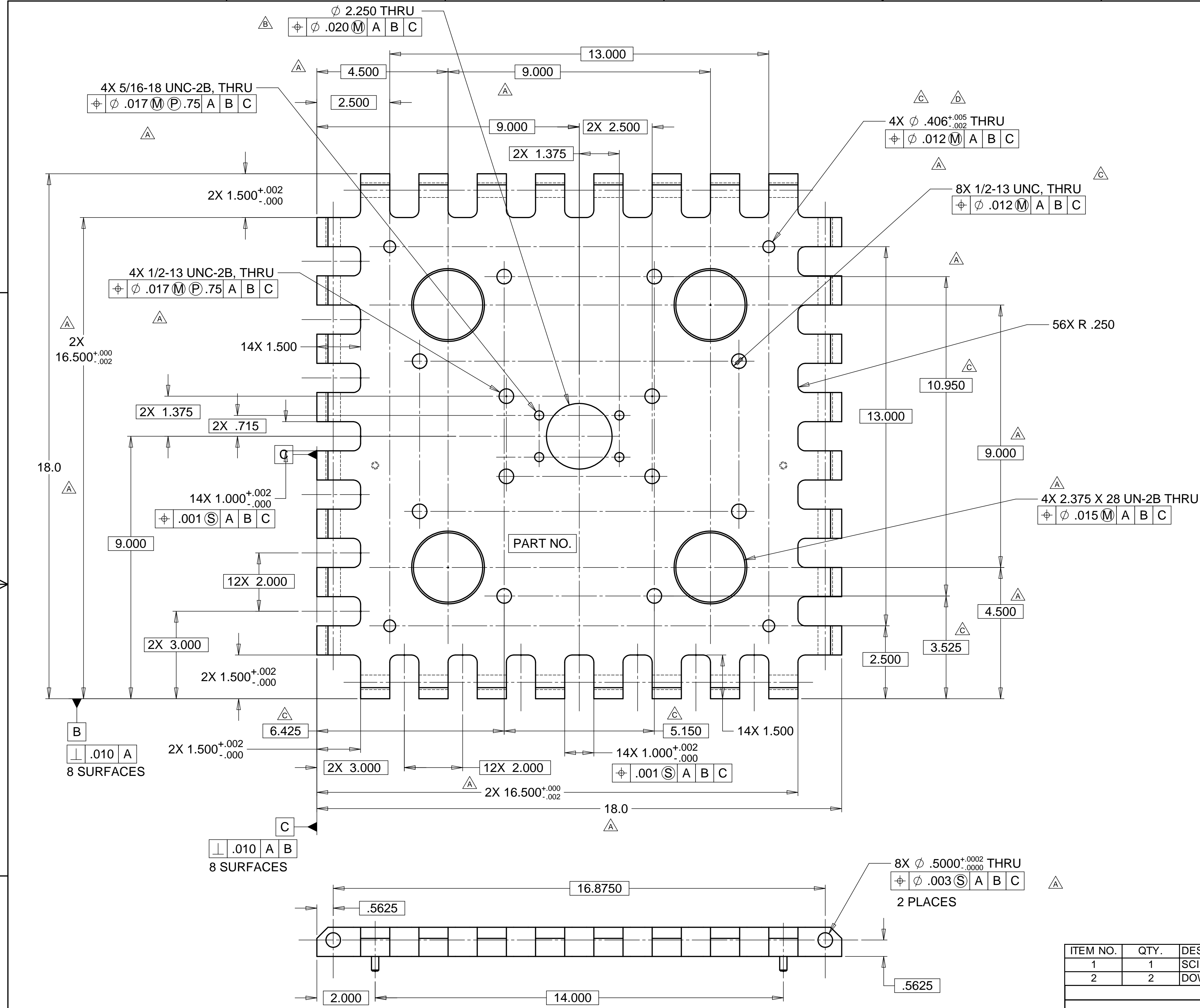


REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972130-A FOR CHANGE LIST	11-03-97	T. THOMPSON
B	SEE ECN# D972130-B FOR CHANGE LIST	01-23-98	T. THOMPSON
C	SEE ECN# D972130-C FOR CHANGE LIST	04-13-98	T. THOMPSON
D	SEE ECN# D972130-D FOR CHANGE LIST	05-04-98	T. THOMPSON



WEIGHT: 68.7 lbs.

- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN INCHES
  - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
  - SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
  - REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
  - ALL INSIDE CORNERS TO BE .015 RADIUS MAX
  - COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
  - COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
  - PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
  - PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	SCISSORS TABLE BASE PLATE	303 STAINLESS STEEL
2	2	DOWEL PIN, .2500 DIAM. X 1.50 LG.	

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS	ANGULAR = +/- .30°	<b>HYTEC, INC</b> TITLE <b>LIGO SCISSOR TABLE BASE PLATE</b>	
.X = +/- .1			
.XX = +/- .03	SURFACE FINISH = 250		
.XXX = +/- .010			
FINISH	SIGNATURE	DATE	DWG. NO. <b>D972130</b>
	ROGER L. SMITH	5-28-97	
	ROGER L. SMITH	5-28-97	
	HARRY SALAZAR	8-5-97	
PART NO.	ENGR.	DATE	SIZE
<b>D972130-1</b>	T. THOMPSON	8-6-97	<b>D</b>
	APPROVED	DATE	SHEET NO.
	T. THOMPSON	8-6-97	<b>1 of 1</b>
			REVISION
			<b>D</b>