

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

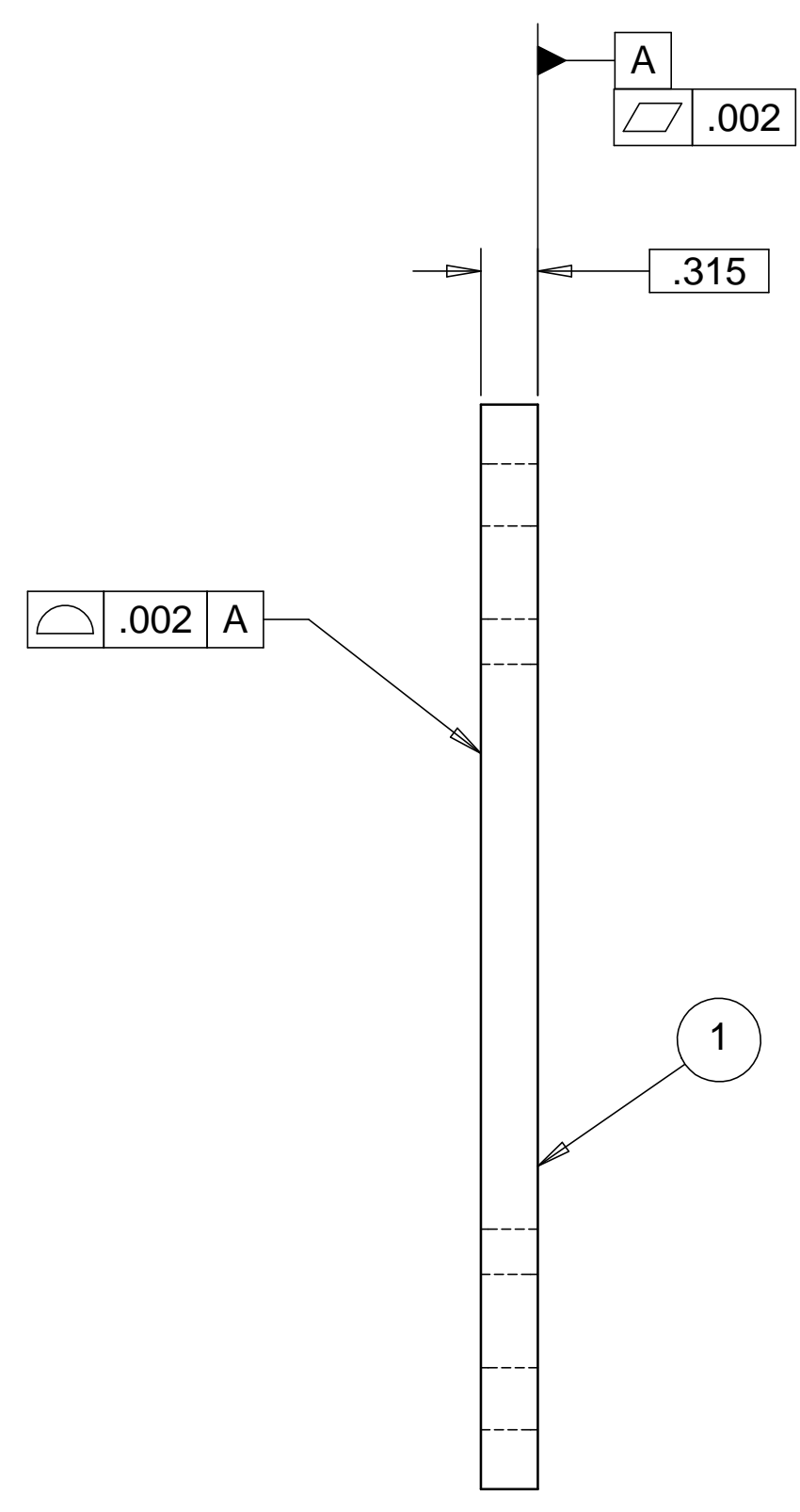
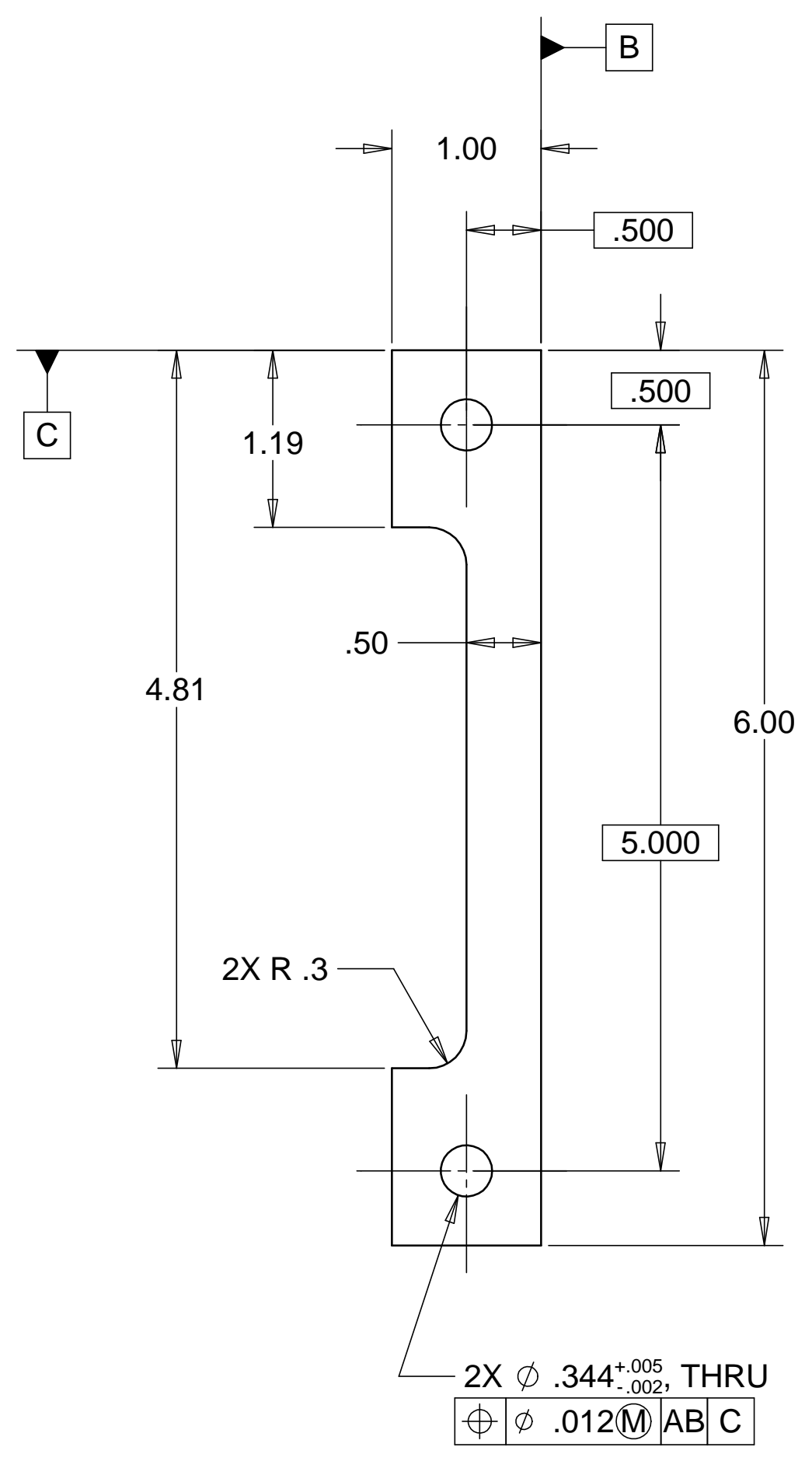
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NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANAS Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .03 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

ITEM	QTY.	DESCRIPTION
1	1	BAR STOCK, MATERIAL: 6061 T0

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS ANGULAR = +/- .30'		<p>HYTEC, INC</p> <p>TITLE LIGO COARSE X-Y TRANSLATION HANDLING SUPPORT BAR</p>	
.X = +/- .1 .XX = +/- .03 .XXX = +/- .010 SURFACE FINISH = 250			
FINISH	SIGNATURE	DATE	DWG. NO. SIZE SHEET NO. D972147 D 1 of 1
DESIGNED	ROGER L. SMITH	05-14-98	
DRAWN	ROGER L. SMITH	05-14-98	
CHECKED	ERIK SWENSEN	6-1-98	
PART NO.	ENGR.	DATE	SCALE 1/1 REVISION
D972147-1	ERIK SWENSEN	05-14-98	
	APPROVED	DATE	
	TIM THOMPSON	6-1-98	

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