

8 7 6 5 4 3 2 1

REV	DESCRIPTION	REVISIONS	DATE	APPROVED
B	SEE ECN# D972103-B FOR CHANGE LIST		06/25/98	T. THOMPSON

D

D

C

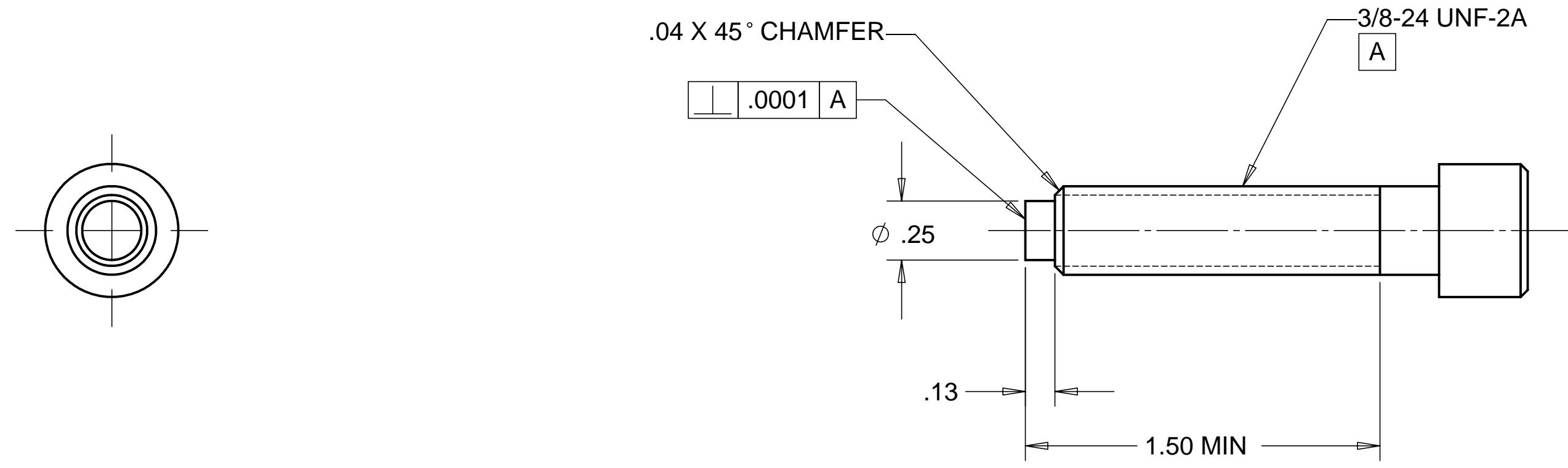
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NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1		MAKE FROM 3/8-24 UNF SOC HD. BOLT	SST
PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	<p><b>HYTEC, INC</b></p> <p>TITLE LIGO FLEXURE MOUNT STOP SCREW</p>	
FINISH	DESIGNED Roger Smith	SIGNATURE Eric Ponslet	DATE 03-16-99
PART NO. D972156-1	DRAWN Eric Ponslet	CHECKED Eric Ponslet	DATE 03-17-99
	ENGR. T. Thompson	APPROVED T. Thompson	DATE 03-17-99
	DWG. NO. D972156		SCALE 2/1
			REVISION

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