

8 7 6 5 4 3 2 1

| REVISIONS |             |      |          |
|-----------|-------------|------|----------|
| REV.      | DESCRIPTION | DATE | APPROVED |
|           |             |      |          |
|           |             |      |          |
|           |             |      |          |

D

D

C

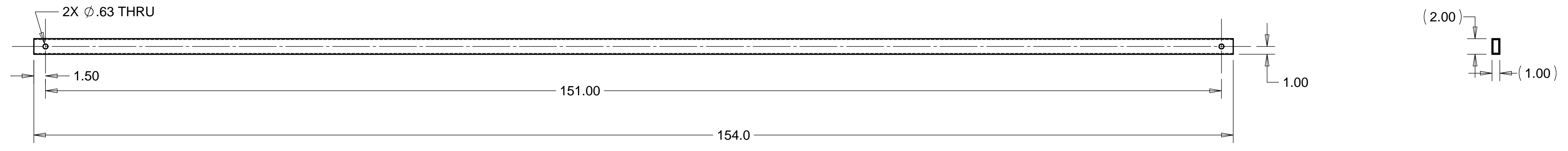
C

B

B

A

A



MATL: A36 STL TUBING, 2 X 1 X .12 WALL

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 29.4 Lbs.
11. PAINT PART USING SHERMAN WILLIAMS MEDIUM TEXTURED BEIGE (D13 POLANE T-PLUS, POLYURETHANE ENAMEL, F63 SERIES, #SW-F63TX-H-1651-5864).

| PARTS LIST                                                                                                                                                                |                                                                          |                                                          |                                                                                            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------------------------------------------------|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>-TOLERANCES-<br><br>DECIMALS      ANGULAR = +/- 30'<br>.X = +/- .1      SURFACE FINISH = 250<br>.XX = +/- .060 | CAD GENERATED DRAWING,<br>DO NOT MANUALLY UPDATE<br>DO NOT SCALE DRAWING |                                                          | <b>HYTEC, INC</b><br>TITLE<br><b>BSC ROLLER SYSTEM<br/>           HORIZONTAL LEG TRUSS</b> |
|                                                                                                                                                                           | FINISH                                                                   | SIGNATURE<br>DESIGNED W. K. MILLER<br>DRAWN W. K. MILLER | DATE<br>2/9/98<br>2/9/98                                                                   |
| PART NO.<br><b>D972439-1</b>                                                                                                                                              | CHECKED HARRY SALAZAR<br>ENGR. T. THOMPSON<br>APPROVED T. THOMPSON       | -<br>-<br>-                                              | DWG. NO.      SIZE      SHEET NO.<br><b>D972439      D      1 of 1</b>                     |
| SCALE 1/8                                                                                                                                                                 |                                                                          | REVISION                                                 |                                                                                            |

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